

PARTICULARS OF PARTS IN THE CONSTRUCTION OF THE HULL
OF MESSRS. DESCHIMAG WERK ACT. GES. "NESE" S YARD
NO 451 M. V. "JAVA" OF WHICH ELECTRIC WELDING
HAS BEEN EMPLOYED:

UPPER BOTTOM: GIRODER: ALL END CONNECTIONS OF PLATES & ANGLES
FLAT BARS FOR CONNECTION WITH FLOORS
FLOORS: FORMING OILTIGHT COMPARTMENTS IN WAY OF MOTOR ROOM.

INNER BOTTOM PLATING: ALL END CONNECTIONS OF PLATING
SEAMS AND BUTTS OF PLATING IN WAY OF MOTOR SEATING.

MARGIN PLATES: ALL END CONNECTIONS OF PLATES & ANGLES.
FLAT BARS FOR CONNECTION WITH FLOORS & BILGE BRACKETS.

GUSSET PLATES: CONNECTION TO MARGIN PLATES
ALL END CONNECTIONS

BULKHEADS: HOLD BULKHEADS: (BELOW UPPER TWEEN DECK) ALL SEAMS & BUTTS OF
BULKHEAD PLATING.

(INCLUDING DEEP TR.) ALL STIFFENERS INCLUDING BRACKETS
BULKHEAD PLATING ON INNER BOTTOM PLATING & ON DECK.
(BOUNDARY BARS TO SHELL & BELOW DECKS ARE RIVETED)
(UPPER TWEEN DECK BULKHEADS ARE RIVETED)
UPPER TWEEN DECK BHD PLATING TO LOWER TWEEN DECK PLATING
END CONNECTIONS OF DECK GIRDERS

OIL FUEL BUNKERS: PLATING, STIFFENERS, KNEES, BOUNDARIES AS ABOVE.
ALL STRINGERS.

SHAFT TUNNEL: PLATING, STIFFENERS, KNEES ^{BOUNDARIES} AS ABOVE.

DECKS: LOWER TWEEN DECK: ALL END CONNECTIONS OF PLATING AND PLATING
CONNECTION WITH SHELL PLATING FREE OF OIL TANKS.

UPPER TWEEN DECK: SAME AS ABOVE.

UPPER DECK: END CONNECTIONS OF PLATING IN WAY OF BRIDGE, WHERE
THICKNESS OF PLATING NOT INCREASED.

BRIDGE DECK: ALL END CONNECTIONS OF 2 1/2" PLATING.

FRAMES: ERECTION FRAMES: BRACKETS ON TWEEN DECKS & UPPER DECK PLATING.

ALL: NONE

WELDER: PART ELECTRICALLY WELDED AS SHOWN ON APPROVED PLAN

NAME:

HATCHWAYS: COAMINGS OF CARGO OIL TANKS ON DECK
HATCH COVERS --- --- --- AND FOR NO 1 & 2 UPPER CARGO HATCH.
ALL SHIFTING BEAMS FOR HATCHWAYS.

THESE WELDINGS HAVE BEEN CARRIED OUT WITH ELECTRODES AS PER
SECTION 4 CLAUSE 11-9 OF THE RULES FOR ELECTRIC ARC WELDING.