



WEB FRAMES. WEB-FRAMES, In Fore Body, No. and spacing. WEB-FRAMES, In E. & B. Space, No. and spacing. WEB-FRAMES, In After Body, No. and spacing. BRACKET PLATES to Stringers between Web Frames, depth and thickness.

FORGINGS or CASTINGS. KEEL, Bar, depth and thickness. STEM, moulding and thickness. STERN-POST for Rudder do. do. RUDDER-A x D\* Table 22. Speed. Main-Piece, diameter at head. at heel.

BULKHEADS. STIFFENERS. W.T. BULKHEADS. COLLISION. PARTITION. LONGITUDINAL. Are the outside Plates doubled two spaces of Frames in length? Are the Stairs Valves and Watertight Doors in efficient working order?

RUDDER, how constructed. Thickness of Plates or Single Plate. Can the Rudder be unshipped afloat? Manufacturer's name or trade mark of the Iron or Steel (state process of manufacture of Steel) used for Frames, Floors, Booms, Keelsons, Tie and Stringer Plates, Plating, &c. Has the Steel been tested as required by the Rules?

PLATING. STRAKES. AS IN SHIP. PER RULE OR AS APPROVED. EDGES. RIVETING. BUTTS. THICKNESS OF SHEERSTRAKE CLEAR OF LONG BRIDGE DO. OF STRAKE BELOW. DBLG. of Flat Plate Keel. POOP SIDES. FORECASTLE SIDES.

Upper Deck Stringer Plate. Second Deck Stringer Plate. FRAMES extend in one length from. REVERSED FRAMES on floors and frames extend from. Butts of Side Stringers. Tie Plates. Inner Bottom Plating, riveting of Edges. Centre Girder Butts, riveted. Frames, riveted through Plates with. Rivets, state whether Iron or Steel.

MASTS, SPARS, & C. LOWER MASTS. Bowsprit. Topmasts, Yards and Remainder of Spars. Rigging, Material and Size, Shrouds. Sails. Suit of. Stays. Sails, and the following spare sails.

Form No. 1A.

Boats. Pumps. Windlass. Engine. Coal Bunker. Ceiling in. Cargo. State size. Number of. Bulwarks. The foregoing. Builder's Sign. Correspondence. Workman. Is the rivet. Are the lines. to plate. from the. Are the butts. Have all the. Have all the g. General Remarks. No. 1380. We hereby engage to. For ships built under the. 2s. per ton for the. From 5,001 tons to. than £20. 0s. 0d. For engines and boilers built. Five shillings per No. 251 to 500; one sh. less than £15 0s. 0d. The Nominal Horse Power. For the survey and test. In exceptional cases an. expenses are incurred by the Society. In no case can the ship be. This request is made. which provide that:— While the Committee use. understood that neither the Com. in any report or certificate issued. Society, or for any error of judg.



Particulars of <b>Drop Test</b> of Cast Steel Anchors, viz. :— Weight, Surveyor's Initials, Number of Certificate, Date of Test.	1st Bower	✓
	2nd „	✓
	3rd „	✓
	4th „	✓

Boats Two 20' Life: One, 16' Dinghy.  
Pumps, Number ✓  
Windlass is Clarke Chapman  
Engine Room Skylights.—How constructed? Planks & angles  
Coal Bunker Openings.—How constructed? " " How are lids secured? Battens & Damps Height above deck? 30"  
Number of Scuppers, and numbers and dimensions of Freeing Ports, &c. Scuppers; 2 in Well, 7 on R.R. 40" x 3 in Well, 8 on R.R. 3 x 1.66: each side  
Ceiling in Holds, thickness and material 2½" Mr. Bilgon only. Cargo Battens, thickness and material 2" Mr. ✓  
Cargo Hatchways.—How formed? Planks & angles Hatches, If strong and efficient? Yes.  
State size No. 1 Hatch (Forward) 32' x 26' 21'-8" No. 2 Hatch 36' x 26' No. 3 Hatch 38' x 25'-6" No. 4 Hatch 26' x 25' 21'-8"  
Number of Web Plates, Shifting Beams and Fore and Afters to each Hatch 200. Six. No. 2, Seven. No. 3 & 4, Five  
No. of Breasthooks One ✓ No. of Crutches Sup. Floors. ✓  
Bulwarks, height above deck and description 57" x 25 in Well; 42" x 25" on R.R. Main Rail, material and size Syonch 6 3/8" x 3 1/4"  
The foregoing is a correct description. For CRATG, TAYLOR & CO. LIMITED,  
Builder's Signature (here only) William Young Director. Surveyor's Signature C. W. Parker Surveyor to Lloyd's Register of Shipping.

**Workmanship.** Are the butts of plating planed or otherwise fitted? *Yes*  
Is the riveted work properly closed? *Yes*  
Are the liners between the frames and plates solid single pieces? *Yes* Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other? *Yes* Are the rivet holes well and sufficiently countersunk in the plate and punched from the faying surfaces? *Yes* Do any rivets break into or through the seams or butts of the plating? *A few.*  
Are the butts of Plating, Stringers, &c. properly shifted and strapped? *Yes*  
Have all the upper and weather decks been tested as required by the Rules (Sec. 26, par. 20)? *Insured & Tested* State results of tests *Satisfactory*  
Have all the gutterways been tested as required by the Rules (Sec. 26, par. 20)? *Yes* State results of tests *"*

4 Plans and two forging reports are forwarded herewith

This is a sister vessel to the Sp. Paddington Mill report No. 11960

A letter received from the Builders respecting the building of the vessel to the Revised Rules is forwarded herewith.

With, or without Freeboard, as condition of Class

Committee's Minute

Character assigned

FRI 18 JUL 1924

+ 100 As

Lloyd's arcp.

+ d.m.c. 7.24

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6, 7, 17, 28 Dec: 1922. 18, 30 Jan: 1924. 2, 14, 29 Jan: 1924.

Yes Yes Yes Yes Yes Yes

Ground & Hills Yes a few.

" " Satisfactory

This vessel has been built in accordance with the approved plans; the Secretan's letters of above date, and in general conformity with the Revised Rules for the Class contemplated. Starting gear tried and found efficient, satisfactory for the class provided.

Plans and two forging reports are forwarded herewith.

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop  $\checkmark$  ft., R.Q.D. 184.5 ft., Bridge 10 ft., Forecastle 27.4 ft. (in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated.

The Bridge House is built on the top of the R.D. Q<sup>r</sup>. Deck.

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as should appear in the Register Book) 1 Deck (Oak)  $\checkmark$

Official No. 147680 ; Signal Letters State if Machinery is fitted aft 20.

How are the surfaces preserved from oxidation? Inside Paint, & cement throughout on bottom Outside Paint.

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors.					
Where Fitted.	Length. Feet.	Water Capacity. Tons.	Where Fitted.	Length. Feet.	Water Capacity. Tons.
Double bottom, aft,	74.0	138	Fore peak tank,		104
Double bottom, under Engines and Boilers,	30.0	75	After peak tank,		97
Double bottom, if under Engines only,	✓	✓	Deep tank, aft,		✓
Double bottom, if under Boilers only,	✓	✓	Deep tank, forward,		✓
Double bottom, forward,	102	224	Other tanks, if fitted,		✓
	Total capacity of double bottom	432	(If necessary, furnish further information by sketch.)		✓

\* The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules.

Order for Special Survey No. 1380

Date 18. 2. 24.

No. 24 in builder's yard.

DAYS of Surveys held while building

1924 Feb. 7. 11. 13. 15. 18. 20. 25. 26. 27. 29. March. 6. 10. 14. 18. 20. 26. 28. 31. Apr. 1. 2. 4. 8. 10. 14. 16. 23. 25. 28.  
May. 1. 5. 8. 12. 13. 15. 16. 19. June. 11. 13. 16. 18. 19. 20. 24. 26 July. 2. 4.

Total No. of Visits 44

Surveyor's Signature *D. W. Baker*