

For the information of Surveyors and the Committee only.

Received at Office, 19

Lloyd's Register of Shipping.

Order: 6650/St
Best: 633/3
Post: 2006

(Report on Vessel No. Port)

No. 1406. SHIP FORGINGS ^{and} ~~OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron~~ Steel Forgings ~~or~~ and Castings, manufactured by Messrs. Witkow, Bergb.-&Eisenh. Gewerkschaft of Witkowitz for the Vessel No. 743, being built by Messrs. Stabilim, Tecnico Triestino of Trieste have been inspected by me as set forth below and found to be, so far as can be seen, 1 cast rudder frame, 1 forged rudder shaft, 1 rolled rudder plate, sound and free from defects.

on Forgings & Castings.

Lloyd's

Vienna, 6th December 1924.

No. 1406. 420/21.

Hans Kollow.

HK. 28.11.24.

Rudder shaft.

Rudder plate.

	STERN FRAME	RUDDER FRAME.	STEM
Material	Ann. S.M. Ing. Steel.	Ann. Siem. Mart. Steel.	S.M. Steel.
made	forged	cast	rolled
ensions	12 3/4" Ø	to sketch	1 1/8"
ress on Inspection	almost finished	almost finished	finished
when Inspected	23.10; 28.11.24.	5.9; 28.11.24.	28.11.1924.
CASTINGS.	No: 421.	420.	- - -
ts on Standard Test Pieces.			
ile Test—	28.7	27.3 26.9	28.0
ons per square inch 4xØ	35.0	37.5 37.5	
xtension per cent. 3"	35.0	38.0 37.5	26 in 200mm.
Bending Test—			
ngle before fracture	180 degr. good	120 degr. good.	180 degr. good.
Test—	- - - -	9'	- - -
eight from ground			
mering Test—	- - - -	satisfactory	- - -
f made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at VIENNA

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

17. T

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