

Received at London Office 18 FEB 1925

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REPORT ON BOILERS.

Date of writing Report 18 FEB 1925 When handed in at Local Office 17 Feb 1925 Port of London & Gothenburg

No. in Survey held at Loughborough Date, First Survey 19th JANUARY Last Survey 16 Feb 1925

Boiler No. 4747 on the Donkey Boiler No. 4747 on the Twin Screw Vessel "ANNIE JOHNSON" (Number of Visits 3+2) Tons Gross 4896 Net 2852

Boiler made at Gothenburg By whom built A/B Gotaverken Yard No. 7/5392 When built 1925

Engines made at Gothenburg By whom made A/B Gotaverken Engine No. 1682/683 When made 1925

Boilers made at By whom made Boiler No. When made

Owners Rederiaktiebolaget Nordstjärnan Port belonging to Stockholm

VERTICAL DONKEY BOILER.

Boiler made at Loughborough By whom made W.W. Cottman & Co. Ltd Boiler No. 4747 When made 1925 Where fixed

Manufacturers of Steel David Colville & Sons Ltd

Total Heating Surface of Boiler 14 m² = 150.7 sq ft Is forced draught fitted Coal or Oil fired Oil

Description of Boilers One Vertical Cross Tube Working pressure 85 lbs

Tested by hydraulic pressure to 70 lbs Date of test 16 Feb 1925 No. of Certificate 1384

Area of Firegrate in each Boiler No. and Description of safety valves to each boiler Double 2" dia. handie Spring type

Area of each set of valves per boiler per rule as fitted Pressure to which they are adjusted 85 lbs/6" Are they fitted with easing gear Yes

Whether steam from main boilers can enter the donkey boiler Smallest distance between boiler or uptake and bunkers

Woodwork Is oil fuel carried in the double bottom under boiler Yes Smallest distance between base of boiler and tank top plating

Height about 3 feet Is the base of the boiler insulated Largest internal dia. of boiler 4'-9" Height 13'-0"

Shell plates: Material Steel Tensile strength 28/32 tons Thickness 3/8"

Are the shell plates welded or flanged No Description of riveting: circ. seams 1 R Lap long. seams DR Lap

Number of rivet holes in circ. seams 13 Pitch of rivets 2" Percentage of strength of circ. seams plate 59.3 rivets 57 of Longitudinal joint plate 68.5 rivets 89 combined

Working pressure of shell by rules 116 lbs Thickness of butt straps outer inner

Crown: Whether complete hemisphere, dished partial spherical, or flat Yes Material Steel

Tensile strength 26/30 tons Thickness 9/16" Radius 4'-9" Working pressure by rules 116 lbs

Description of Furnace: Plain, spherical, or dished crown with yes Material Steel Tensile strength 26/30 tons

Thickness 1/2" External diameter top 4'-0" bottom 4'-2" Length as per rule 2'-8" between stays Working pressure by rules 109 lbs

Number of support stays circumferentially 8 and vertically 2'-8" Are stays fitted with nuts or riveted over riveted

Diameter of stays over thread 1 1/8" Radius of spherical or dished furnace crown 4'-0" x 9/16 Working pressure by rule 138 lbs

Thickness of Ogee Ring 1/2" Furnace Haunched Diameter as per rule Working pressure by rule

Combustion Chamber: Material Tensile strength Thickness of top plate

Whether dished Working pressure by rule Thickness of back plate Diameter if circular

Height as per rule Pitch of stays Are stays fitted with nuts or riveted over

Diameter of stays over thread Working pressure of back plate by rules

Plates: Material front back Tensile strength Thickness Mean pitch of stay tubes in nests

Working pressure of shell, Dia. as per rule front back Pitch in outer vertical rows Dia. of tube holes FRONT BACK

Whether alternate tube in outer vertical rows a stay tube Working pressure by rules front back

Stays to combustion chamber tops: Material Tensile strength

Length and thickness of girder at centre Length as per rule

Distance apart No. and pitch of stays in each Working pressure by rule

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Crown stays: Material Tensile strength _____ Diameter { at body of stay, _____ or over threads, _____

No. of threads per inch _____ Area supported by each stay _____ Working pressure by rules _____

Screw stays: Material Steel Tensile strength 26/30 tons Diameter { at turned off part, _____ or over threads, 1 1/8 No. of threads per inch 4 Whit

Area supported by each stay Working pressure by rules _____ Are the stays drilled at the outer ends _____

Tubes: Material External diameter { plain _____ stay _____ Thickness { _____

No. of threads per inch _____ Pitch of tubes _____ Working pressure by rules _____

Manhole Compensation: Size of opening in shell plate 6 x 12 Section of compensating ring 12 x 1/2 No. of rivets and diam _____

of rivet holes 42 @ 3/16 Outer row rivet pitch at ends 5 Depth of flange if manhole flanged

Uptake: External diameter 14 Thickness of uptake plate 1/2

Cross Tubes: No. Four External diameters { 10 Thickness of plates 3/8

Have all the requirements of Sections 14 to 23 inclusive for boilers been complied with _____

The foregoing is a correct description,

M. W. Colman Mfr
M. W. Colman

Dates of Survey { During progress of work in shops - - } 1925 JAN 19 FEB 2. 16

{ During erection on board vessel - - } 1925 Oct. 29 Nov 14

Is the approved plan of boiler forwarded herewith (If not state date of approval.) No with Report 4088

Total No. of visits 3 + 2

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.)

This boiler has been built under special survey in accordance with the rule requirements and the approved plan. The materials and workmanship are good and the boiler was sound and tight under hydraulic test. The boiler is intended for the above vessel being built to Class.

The boiler was subsequently examined under a steam pressure of 80 lbs supplied to it by works boiler & found tight.

This donkey boiler has been fitted on board this vessel under my inspection and to my satisfaction.

Survey Fee £ 4 : 4 : - When applied for, 18 FEB 1925

Travelling Expenses (if any) £ 3 : - : - When received, 25th Feb 1925

T. J. Stoddart Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute _____ TUES. 1 DEC 1925

Assigned _____

