



ALTERATIONS

ALTERED OUTBOARD GULLOR, REMOVED EXISTING DECK GULLOR

GENERAL NOTES

1. ALL RIVETING & WELDING TO BE IN ACCORDANCE WITH THE LATEST REGULATIONS OF LLOYD'S REGISTER OF SHIPPING

REFERENCE PLANS

1. ESOO SHIPBUILDING CO. PLAN No.	1430
2. ESOO SHIPBUILDING CO. PLAN No.	1431
3. ESOO SHIPBUILDING CO. PLAN No.	1432

TO ACCOMPANY 144 RECORD No. 915
DATED 7.32

MERRILL - STEVENS
DRY DOCK & REPAIR CO.
JACKSONVILLE, FLORIDA

STRUCTURAL MODIFICATION FOR STEERING TQ.

ORDER No. 144

DRAWING No. M.S. 2679

SCALE: AS SHOWN

TRACED BY: APPROVED

CHECKED BY: DATE: MAY 29, 1952

SUBMITTED TO LLOYD'S REGISTER OF SHIPPING N.Y. JUNE 11, 1952 BY STANDARD VACUUM OIL COMPANY (MANUFACTURING DEPT)

The electric welding must be done with approved electrode, and the requirements of the Society's RULES FOR THE APPLICATION OF ELECTRIC ARC WELDING FOR SHIP CONSTRUCTION must be carried out.

APPROVED
JUN 12 1952
LLOYD'S REGISTER OF SHIPPING
NEW YORK

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