

4 OCT 1922

Date of writing Report 22nd Sept 1928. When handed in at Local Office

19 Port of Copenhagen

No. in Survey held at
Reg. Book.

Date, First Survey / 2nd January Last Survey / 1st September 1928
Number of Visits 65

Reg. Book. 92804 on the ~~Single~~ ~~Twin~~ ~~Triple~~ ~~Quadruple~~ Motor Screw vessel "YANDRA."

Tons { Gross 989.56
Net 418.38

Built at	<i>Copenhagen</i>	By whom built	<i>Apt. Burmeister & Wain's Haskin og Skibsløggeri.</i>	Yard No.	<i>555.</i>	When built	<i>1928</i>
Engines made at	<i>Copenhagen</i>	By whom made	<i>Apt. Burmeister & Wain's Haskin og Skibsløggeri.</i>	Engine No.	<i>1502.</i>	When made	<i>1928</i>
Donkey Boilers made at	<i>None</i>	By whom made		Boiler No.	<i>✓</i>	When made	<i>✓</i>
Brake Horse Power	<i>825.</i>	Owners	<i>The Adelaide Steamship Co. Ltd.</i>	Port belonging to	<i>Port Adelaide</i>		
Nom. Horse Power as per Rule	<i>224 ✓</i>	Is Refrigerating Machinery fitted for cargo purposes	<i>Yes</i>	Is Electric Light fitted	<i>Yes</i>		
Trade for which vessel is intended	<i>Coasting trade on Australia.</i>						

IL ENGINES, &c.—Type of Engines *Vertical Diesel Oil Engine (sprunk type)* 2 or 4 stroke cycle *4* Single or double acting *Single*
 Maximum pressure in cylinders *35 kg/cm²* Diameter of cylinders *500 mm = 19 1/16"* Length of stroke *900 mm = 35 1/16"* No. of cylinders *6* No. of cranks *6*
 Span of bearings, adjacent to the Crank, measured from inner edge to inner edge *688 mm* Is there a bearing between each crank? *Yes*
 Revolutions per minute *150* ^{turning} Flywheel dia. *1472 mm* Weight *600 kg.* Means of ignition *Air compression* Kind of fuel used *Crude oil, flash point above 150° F.*
 Crank Shaft, dia. of journals *as per Rule 310 mm* Crank pin dia. *310 mm* Crank Webs Mid. length breadth *630 mm* Thickness parallel to axis *195 mm*
as fitted 310 mm Mid. length thickness *175 mm* Thickness around eye hole *155 mm*
 Flywheel Shaft, diameter *as per Rule 8.56"* Intermediate Shafts, diameter *as fitted 8 5/8"* Thrust Shaft, diameter at collars *as per Rule 9"*
as fitted *as fitted 300 mm. 310*
 Tube Shaft, diameter *as per Rule 9.36"* Screw Shaft, diameter *as fitted 9 1/2"* Is the ^{tube} screw shaft fitted with a continuous liner *Yes*
as fitted *as per rule 0.44"*
 Bronze Liners, thickness in way of bushes *as per Rule 0.586"* Thickness between bushes *as fitted 1/2"* Is the after end of the liner made watertight in the
as fitted 3/4" & 13/16" *The liner is fitted in one length*
 propeller boss *Yes* If the liner is in more than one length are the junctions made by fusion through the whole thickness of the liner *in one length*

If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive *yes*

If two liners are fitted, is the shaft lapped or protected between the liners ☒ Is an approved Oil Gland or other appliance fitted at the after end of the tube shaft ☒

Length of Bearing in Stern Bush next to and supporting propeller *4'-0"* ☒

end of the tube shaft

Propeller, dia. 9'-6" Pitch 8'-0" No. of blades 4 Material Brongze whether Moveable no Total Developed Surface 28 sq. feet

Method of reversing Engines Direct reversible Is a governor or other arrangement fitted to prevent racing of the engine when disclutched yes Means of lubrication

and lubricated Thickness of cylinder liners 36^m/in Are the cylinders fitted with safety valves yes Are the exhaust pipes and silencers water cooled or lagged with

non-conducting material Lagged If the exhaust is led overboard near the waterline, what means are arranged to prevent water from being syphoned back to the engine The exhaust pipes led up and the ballast pump as spare.

Cooling Water Pumps, No. 1 *off. Centrifugal. 50 tons.* Is the sea suction provided with an efficient strainer which can be cleared within the vessel *yes.*

Bilge Pumps worked from the **Main Engines**, No. 2 *off* Diameter of trunk *50"* Stroke *80"* Can one be overhauled while the other is at work *yes.*

Pumps connected to the **Main Bilge Line** { No. and Size *off. bilge & sanitary pumps, 18 tons each. 2 off independent bilge & sanitary pumps 26 tons each. - 1 off. ballast pump 80 tons.*
How driven *by the main engine. ; by electro motor. ; by electro motor*

Ballast Pumps, No. and size *1 off. Rotary pump. 80 tons.* Lubricating Oil Pumps, including Spare Pump, No. and size *2 off. Log wheel pumps. 25 tons each.*
Are two independent means arranged for circulating water through the Oil Cooler *yes.* Suctions, connected to both Main Bilge Pumps and Auxiliary Bilge
Pumps, No. and size:—In Machinery Spaces *3 off. 3" diam.* In cofferdams *one off in each 1 1/2" dia.*

Independent Power Pump Direct Suctions to the Engine Room Bilges, No. and size. *2 off. 3" dia. and 1 off 4" dia.*

Are all the Bilge Suction pipes in Holds and Tunnel Well fitted with strum-boxes. yes Are the Bilge Suctions in the Machinery Spaces

led from easily accessible mud-boxes, placed above the level of the working floor, with straight tail pipes to the bilges *yes*

Are all **Sea Connections** fitted direct on the skin of the ship yes Are they fitted with Valves or Cocks Valves

Are they fixed sufficiently high on the ship's side to be seen without lifting the platform plates. *yes* Are the Overboard Discharges above or below the deep water line *above*

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel *yes* Are the Blow Off Cocks fitted with a spigot and brass covering plate *✓*

What pipes pass through the bunkers *No bunkers.* How are they protected *✓*
 Have they been tested as per Rule *✓*

What pipes pass through the deep tanks no deep tanks. Have they been tested as per Rule ✓
Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times yes

Is the arrangement of valves and their connections such as to prevent the possibility of water passing from the sea or from water tanks into the cargo or machinery spaces, or from *the water at*

Is the arrangement of valves and their connections such as to prevent any leakage from one compartment to another yes Is the Shaft Tumbler watertight yes Is it fitted with a watertight door yes worked from ^{the grating at} deck level

If a wood vessel, what means are provided to prevent leakage of either fuel oil or of lubricating oil from saturating the woodwork

Main Air Compressors, No.	1 off	No. of stages	3	Diameters	500-445-102 $\frac{m}{m}$	Stroke	340 $\frac{m}{m}$	Driven by	the main engine
	2 off	" " "	3	" "	318-286-78 $\frac{m}{m}$	" "	170 $\frac{m}{m}$		
		" " "	2	Diameters	225- - - 68 $\frac{m}{m}$	Stroke	220 $\frac{m}{m}$	Driven by	the auxiliary engine

Auxiliary Air Compressors, No. <u>2</u>	No. of stages <u>2</u>	Diameters <u>225</u> --- <u>68</u> m/m	Stroke <u>220</u> m/m	Driven by <u>main auxiliary eng</u>
No. <u>1</u>	No. of stages <u>2</u>	Diameters <u>90</u> --- <u>35</u> m/m	Stroke <u>120</u> m/m	Driven by <u>hand</u>

Small Auxiliary Air Compressors, No. 1 off No. of stages 2 Diameters 70 - 80 Stroke 120 in Driven by man

Expanding Air Pumps, No. ✓ Diameter ✓ Stroke ✓ Driven by ✓

Scavenging Air Pumps, No. _____ Diameter _____ Stroke _____
as per Rule 161.8 m/m

Auxiliary Engines *crank shafts, diameter* as per Rule
as fitted 170.0 m/m ✓

IR RECEIVERS:—Is each receiver, which can be isolated, fitted with a safety valve as per Rule. *yes* *The starting air receivers are provided with*

Can the internal surfaces of the receivers be examined *Yes* What means are provided for cleaning their inner surfaces *Explosion arrangement fitted for cleaning air receivers by means of compressed air.*

Is there a drain arrangement fitted at the lowest part of each receiver

High Pressure Air Receivers, No. 285 ^{for pressure use} ~~working for air usage~~. Cubic capacity of each 26 ^{" "} Internal diameter 7.74 ^{" "} thickness 0.8 ^{" "}

Material Mild Steel Range of tensile strength 28.8-31.8 kg./mm.² Working pressure by Rules 27.6 ^{" "}

Seamless, lap welded or riveted longitudinal joint *Seamless* Material *Aluminum* Range of tensile strength *40,000-50,000* or kind and grade of *6061-T6*

venting Air Receiver No. *121* Total cubic capacity *3/8* Cub. feet Internal diameter *4'-5 1/4" to 4'-6 3/4"* thickness *Shell - 3/4" Ends - 1/16"*

Starting Air Receivers, No. *1 off* Total cubic capacity *5.8 cu. ft.* Internal diameter *8 in.*
 Seamless, lap welded or riveted longitudinal joint *Double butt straps* Shell $\frac{1}{4}$ in. - 50.0 kg/cm²
 Material *S.M. Steel* Range of tensile strength *Ends 41.0 - 47.0 kg/cm²* Working pressure by Rules *25.0 kg/cm²*

007679-003686-0083 1/2 Foundat

IS A DONKEY BOILER FITTED?

No

If so, is a report now forwarded?

✓

PLANS. Are approved plans forwarded herewith for Shafing

(If not, state date of approval)

Yes

Receivers *per Starting air receiver* Separate Tanks

Yes

Donkey Boilers

✓

General Pumping Arrangements

Yes

Oil Fuel Burning Arrangements

✓

SPARE GEAR

as per accompanying list.

The following plans have been forwarded per book post:-

- 2 off - Crank, thrust, intermediate and screw shafts.
 2 " - Crank shafts for auxiliary engines.
 1 " - Daily service oil fuel tanks.
 1 " - Drainage of copperdams under settling tanks.
 1 " - Starting air receiver.
 2 " - Pumping arrangement in the machinery space.
 1 " - General pumping arrangement.
 1 " - Electric lighting, power and heating installation.

The foregoing is a correct description.

BORMEISTER & WAIN
MASKIN OG SKIBSREPARATION

Manufacturer.

Dates of Survey while building
 During progress of work in shops - 12/11/22, 13/12/22, 15/1/23, 27/1/23, 2/2/23, 10/4/23, 16/4/23, 19/4/23, 30/4/23, 11/5/23, 19/5/23, 22/5/23, 24/5/23, 30/5/23, 1/6/23, 2/6/23, 11/6/23, 12/6/23, 15/6/23, 21/6/23, 22/6/23, 29/6/23.
 During erection on board vessel - 2/3/23, 4/3/23, 10/3/23, 14/3/23, 17/3/23, 23/3/23, 25/3/23, 27/3/23, 7/4/23, 13/4/23, 16/4/23, 20/4/23, 21/4/23, 23/4/23, 27/4/23, 30/4/23, 1/5/23, 1/5/23, 1/5/23.
 Total No. of visits 65

Dates of Examination of principal parts - Cylinders and Covers 18/4, 20/4, 29/6, 14/8, 28/8, 14/9, 28/9, 14/10, 28/10, 14/11, 28/11, 14/12, 28/12, 14/1/24, 28/1/24, 14/2/24, 28/2/24, 14/3/24, 28/3/24, 14/4/24, 28/4/24, 14/5/24, 28/5/24, 14/6/24, 28/6/24, 14/7/24, 28/7/24, 14/8/24, 28/8/24, 14/9/24, 28/9/24, 14/10/24, 28/10/24, 14/11/24, 28/11/24, 14/12/24, 28/12/24, 14/1/25, 28/1/25, 14/2/25, 28/2/25, 14/3/25, 28/3/25, 14/4/25, 28/4/25, 14/5/25, 28/5/25, 14/6/25, 28/6/25, 14/7/25, 28/7/25, 14/8/25, 28/8/25, 14/9/25, 28/9/25, 14/10/25, 28/10/25, 14/11/25, 28/11/25, 14/12/25, 28/12/25, 14/1/26, 28/1/26, 14/2/26, 28/2/26, 14/3/26, 28/3/26, 14/4/26, 28/4/26, 14/5/26, 28/5/26, 14/6/26, 28/6/26, 14/7/26, 28/7/26, 14/8/26, 28/8/26, 14/9/26, 28/9/26, 14/10/26, 28/10/26, 14/11/26, 28/11/26, 14/12/26, 28/12/26, 14/1/27, 28/1/27, 14/2/27, 28/2/27, 14/3/27, 28/3/27, 14/4/27, 28/4/27, 14/5/27, 28/5/27, 14/6/27, 28/6/27, 14/7/27, 28/7/27, 14/8/27, 28/8/27, 14/9/27, 28/9/27, 14/10/27, 28/10/27, 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