

Nº 52 SHIP. & 61 = 62, 63 + 64.
CAST STEEL STERNFRAME.

SCALE :- 1" = 1 FOOT

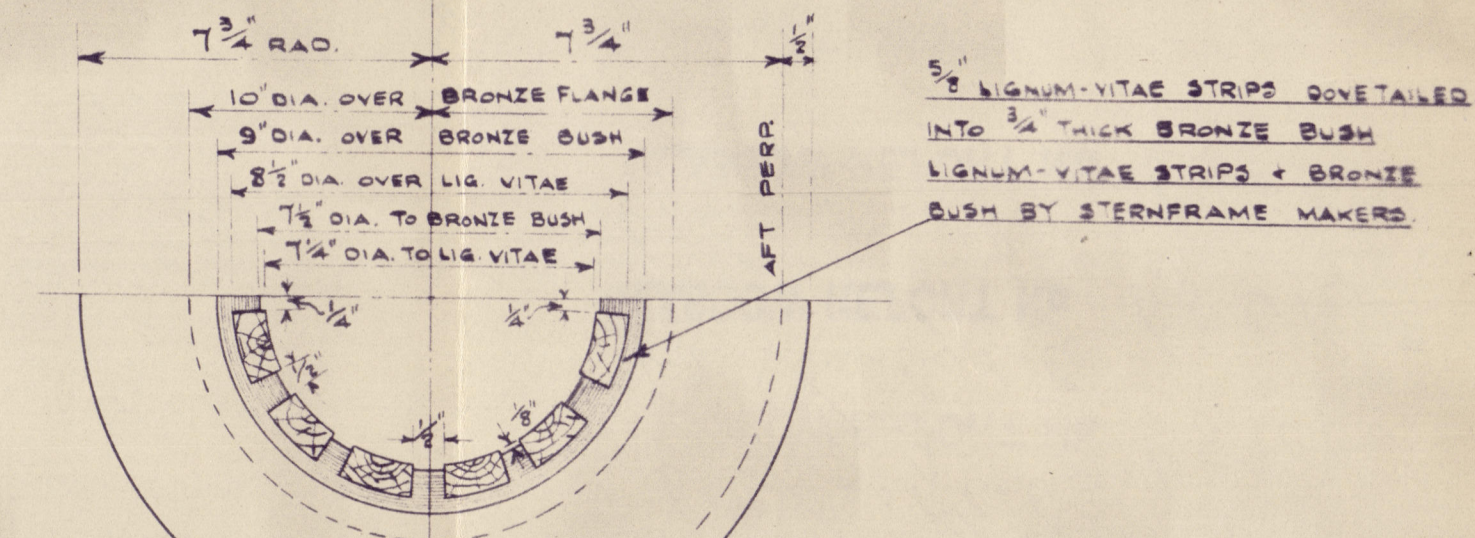
DETAILS:- SCALES AS INDICATED.

STERNFRAME - BEST QUALITY STEEL CASTING.

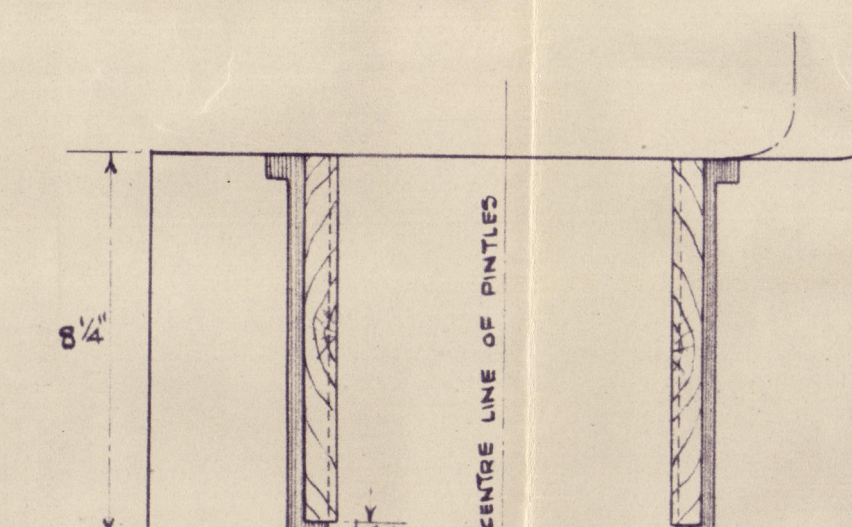
DIMENSIONS:- 460'-0" B.P. x 61'-0" M/B x 33'-3" M/B TO UPPER DECK.
TO CLASS 100 A.1. AT LLOYD'S, CARRYING PETROLEUM IN BULK, FITTED WITH CRUISER STERN.
FIRST LONGITUDINAL NUMBER L x D = 15295. RULE STERNFRAME 11 1/8" x 8 1/2"

STERNFRAME TO BE DRILL HOLE BORED, 3/16" & SPACING OF HOLES AS INDICATED.
PROPELLER BOSS TO BE CAST TO ROUGH BORE, NO HOLES TO BE BORED IN BOSS.
THROUGH GIVET HOLES TO BE BORED PLUMB THRU POST.
RIVET HOLES IN WEDGED POST TO BE BORED SQUARE TO METAL.
POINTS OF RIVETS CONNECTING SHELL PLATING TO STERNFRAME TO BE LEFT FULL.
CENTRE LINE OF STERNFRAME TO BE NICKED ALL ROUND CASTING.
STERNFRAME NOT TO EXCEED GIVEN SCANTLINGS, EXCESS OVER ESTIMATED WEIGHT WILL NOT BE PAID FOR.

STERNFRAME DESIGNED TO SUIT CONTRA-PROPELLER RUDDER
DIAMETER OF RUDDER STOCK - 13"

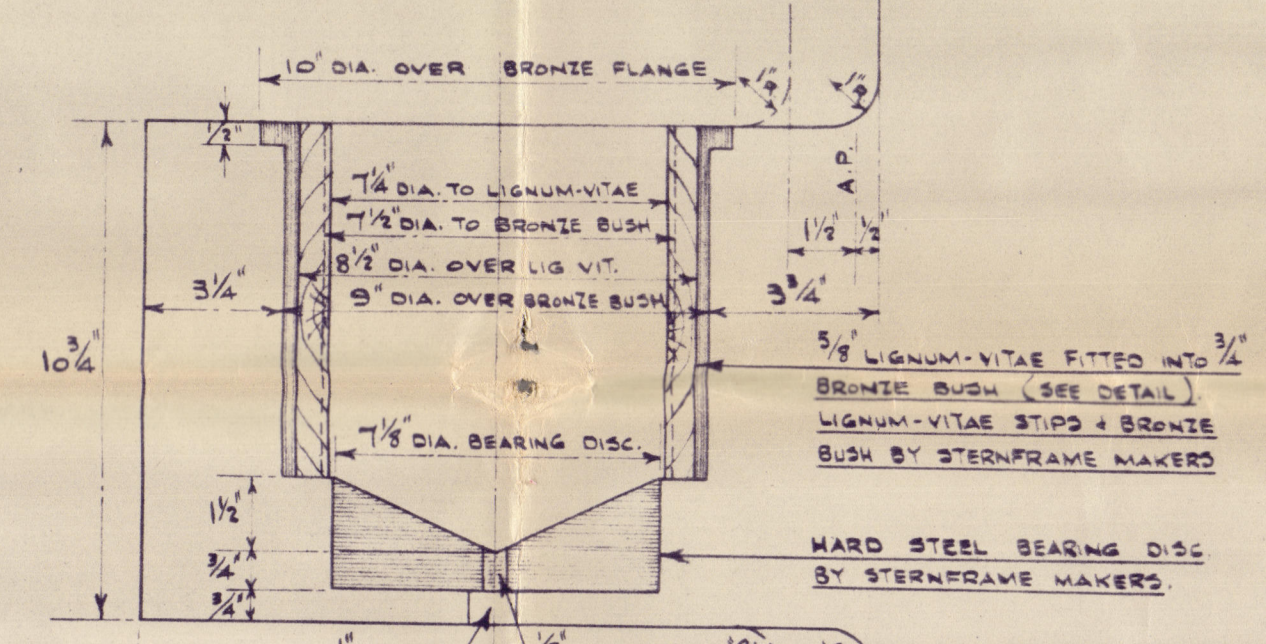


HALF SECTION THRO' GUDGEON

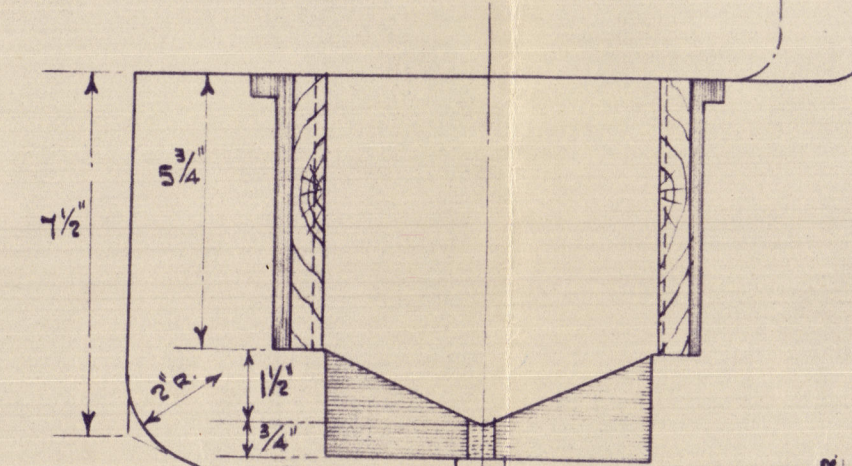


DETAIL OF TOP GUDGEON

DETAILS NOT INDICATED SIMILAR TO DETAIL SKETCH BELOW



DETAIL OF TWO INTERMEDIATE GURGEON



DETAILS OF PINTLE GUDGEONS
SCALE $\frac{1}{4}$ FULL SIZE.

SCALE $\frac{1}{4}$ FULL SIZE

APPROVED
LLOYD'S REGISTER OF SHIPPING

DATE 3.5.34

APPROVED for No 6162 With additional Amendments
LLOYD'S REGISTER OF SHIPPING
Circled thus :-

APPROVED K. Dickerson DATE 14.9.39

for No 6344 with additional amendments circled thus

7
Messrs Blythwood LRB

Yard No 52

261 & 62.

63 & 64.

C. S. Sternframe

52 "San Demetrio"
GLASGOW REPORT No 60510

61 "Darkdale"
GLASGOW REPORT No 63100

62 "Denbydale"
GLASGOW REPORT No 63410

63 "Empire Jet"
GLASGOW REPORT No 64260

W/Regent Jaguar



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Lloyd's Register
Foundation

003706-003711-0220