

Date of writing Report 16.1.61.

When handed in at Local Office 19 JAN 1961

Received London

Survey held at Immingham.

No. of Visits 6

First Date 23.12 19 60

Last Date 10.1.61.19

REPORT OF SHIP SURVEYS AND REPAIRS

The Surveyor's attention is drawn to the relevant requirements of Chapters B & C of the Rules.)

No. in R.B. 73900 on the Iron or Steel ~~XX~~ "NORMAN QUEEN"
 Tons gross 1047
 Built at Ardrossan By Whom Ardrossan Dock Yard Ltd. When 1944 Year 10 Month
 Owners Queenship Navigation Ltd. Owners' address (If not already in R.B.)
 Managers Port of Registry London.
 Surveyed Afloat or in Drydock Both Name of Dock Immingham. Date of last examn. in Drydock 6.1.61.

N.B.—Any alterations in existing particulars in the Register Book should be reported and underlined.

Last Report: No. 117500 Port Nwe
To be filled in at Head Office.

Particulars of Classification (which must be inserted precisely as in Register Book and Supplement)

Surveys must be reported in the terms of the Rules. The nature and extent of Examinations and Repairs (if any) must be stated in detail, the parts examined and their condition being clearly indicated. For Annual, Special or other Condition Surveys the Summary of Examination and Condition on the back of the Report is to be carefully completed and amplified if necessary in the body of the Report. Outstanding items to complete the Survey should be summarised at the end of the Report. The reasons for Repairs must be stated. Repairs on account of Damage (the alleged cause of which must be stated) should be separated from Repairs due to other causes, and, besides being detailed in the body of the Report, should be summarised in the form below. When, at a Special Survey, the Shell and Deck Plating is drilled the results must be reported on Report 8(Dr). Whenever Anchors or Chain Cables are replaced or retested the necessary particulars are to be given on Report 8(Eq) which is to be attached to this Report.

SHIP'S CLASS		Machinery	
Date of Special and of Drydocking Surveys, etc.			
B.S. *		M.B.S. *	10.57
S.S.	10.57	M.B.S.	9.60
D.S.	9.59	T.S.OG	9.59
		S.P.S.	9.59
		N.S.	

Give dates and references to any letters relating to this Report (Memo) Fbd. 15/12 60

In damage cases where the Surveyor has not made a special damage report he should state whether he offered his services for this purpose and to whom and why they were declined Yes. Owner's representative stated not required Was a damage report made by anyone else? If so, by whom? Yes. Underwriter Surveyor.

EXAMINATION AND REPAIRS AS PER RULE FOR DAMAGE. D.S. & A.L.L.

Damage alleged sustained through contact with Dutch destroyer "DE BITTER" in the River Tyne. Now Done Damage:- (see also NWC. Rpt. No. 117500) 18.11.60.

(P.S) 'E' strake Nos. 1 & 2 renewed, No. 3 faired in place.

'D' strake Nos. 1 & 2 faired in place.

'F' strake Nos. 1 & 2 faired in place.

Approximately 7 frames cropped, off, faired, refitted, butts E.W. & breast hook off, faired, refitted. Minor other items.

Fore Peak tank tested with head of water and shell repairs hose tested on completion and found satisfactory.

S.R.L. No. 178:- Item "Set up Keel and bottom plating (P & S)" now examined and found to remain efficient. The Owner's request that permanent repairs be postponed until next special survey due 10.61, which, it is anticipated will coincide with next Annual D.Dkg, in my opinion, merits the favourable consideration of the Committee.

WEAR & TEAR REPAIRS:

Rudder lifted. Pintles and bushes made good.

Approximately 200 scrubbed and started bottom & (P+S) side shell rivets renewed. CONTINUATION OVER NEXT SHEET

SUMMARY OF DAMAGE REPAIRS	Shell Plates	Frames	R. Frames	Floors and Bracket Floors	Inner Bottom Plates	Deck Plates	Beams	Other Items
Renewed	2							
Removed and Faired or Repaired		7						Breast hook.
Faired or Repaired in place	5							

Has a Survey also been held on machinery of the Ship? Yes Is Classification Certificate required? If so, to be sent to -
If so, is the Report sent now, or when will it be sent? Now Has Interim Certificate been issued? Yes.

GENERAL OBSERVATIONS, OPINION AND RECOMMENDATION AS TO CLASS

State clearly what alteration, if any, is suggested to be made in the existing Classification or Survey or other records of the Ship in the Register Book consequent upon this survey; for example:—"to remain as Classed in the Register Book without fresh record of Docking"; "to remain as Classed and to have record of drydocking 1,55"; or "to remain as Classed and to have record of drydocking 1,55, and the notation of S.S. . . . 1,55".

This Vessel, in so far as now seen, is eligible, in my opinion, to remain as Classed with fresh record D.S. 1.61. without restriction regarding damaged shell plating and framing (P.S.F): but subject to set up Keel and bottom shell plating (P&S) being dealt with as previously recommended.

R. W. Simpson
Surveyor to Lloyd's Register of Shipping

Date of Committee THURSDAY 16 FEB 1961

Minute DS 1.61 1/2

Noted



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TABLE 1

PARTS OF THE SHIP AS INDICATED BELOW HAVE BEEN EXAMINED FOR DAMAGE, D.S. & A.L.L. SURVEY

Items	Now Examined		Tanks	Now Examined Internally	Now Tested
	YES	NO or NONE			
Shell plating, sternframe and rudder cleaned, examined and recoated in drydock	Yes		F.P. Tank	Yes	Yes
Rudder lifted	Yes		A.P. "	No	No
Weather Decks, Superstructures and Casings	Yes		D.B. Tanks (indicate Oil Fuel and Cofferdams)	-	-
Hatchways, Covers, closing and securing appliances	Yes		Fresh Water Tanks	-	-
Ventilator coamings, skylights, companionways and closing appliances	Yes		Deep Tanks	-	-
Holds	Yes		Oil Fuel Bunkers and Settling Tanks	-	-
"Tween Decks	None		Side Tanks	-	-
Fore Peak Spaces	Yes		Wing Tanks	-	-
After " "	Not Examined		Other Tanks	-	-
Engine Space	-		Cargo Tanks (Tankers)	-	-
Boiler " "	-		Cofferdams	-	-
Under Engines and Boilers	-		Pump Rooms	-	-
Tunnel and Well	-		Have Tanks now Examined been Cleaned as Necessary?	-	-
Coal Bunkers	-		Have Strums in Cargo Tanks (of Tankers) been removed?	-	-
Chain Locker	-		Have Tanks been Retested as necessary after completion of any Repairs?	Yes (as above)	
Other Spaces	-				

Have the spaces now surveyed been cleared and cleaned as necessary? -

Have the close ceiling and cargo battens, linings, pipe casings, etc., been removed and replaced as required by the Rules? -

Have the bilges been cleaned out and examined? Yes

Has steelwork had rust removed and afterwards been recoated as necessary? -

Were inspection plugs or any insulation removed in insulated spaces for examination of steelwork? -

Has a Load Line Survey been held? Yes If so, state which Annual.

Have the shell and deck plating been drilled as per Rule? - If so, Report 8(Dr) to be attached -

Have any alterations to the approved scantlings and arrangements now been effected? No If so, report details in body of Report.

NOTE:—Indicate which compartments and/or tanks have been examined or tested by giving the identification numbers and inserting the word "Yes", e.g. Holds: Nos. 1, 2 & 3—Yes, or All—Yes.

TABLE 2

The present condition of the following parts in so far as examined is to be reported:—

Shell plating	Good	Ceiling and Cargo Battens	-	Sluice Valves examined and found	-
" " in way of side scuttles	-	Cement or Asphalt	-	Air and Sounding Pipes	Good (above deck)
Rudder and Sternframe	Good	Cargo and other Hatchways	Good	Doubling Plates under Sounding Pipes	-
Decks	Good	Hatches and closing appliances	Good	Masts and Rigging examined and found	Good
Superstructures and their closing appliances	Good	Ventilators, their coamings and closing appliances	Good	Condition, how ascertained (State if wedges removed)	from deck.
Coamings and Casings	Good	Companionways and Skylights	Good	Chain Locker	-
Beams and Fastenings	Good	Shell Openings	-	EQUIPMENT	
Frames	Good	Ash Shoots	-	Equipment Letter	C1957 C23.
Reverse Frames	Not Examined	Overboard Discharges and Scuppers	Good	Anchors, No. of 3 B	Condition Good
Longitudinals	-	Freeing ports	Good	Cables (State if now ranged and examined)	Not Exmd.
Transverses	-	Steering Gear (Main and Auxiliary)	Good	" length (on board) stated	mean diam. complete.
Floors	-	examined and found	Good	" Rule Length	Size
Keelsons	-	Windlass examined and found	Good	Hawsers and Warps	sufficient.
Stringers	-	Pumps " " "	-	State if any Anchors or Chain Cable have	
Inner Bottom Plating	-	W.T. Doors " " "	-	now been supplied or retested, if so, No.	
Bulkheads and Tunnel	-			complete Report 8(Eq) and attach.	

Have conditions (A) or endorsements (B) of Class (if any) been dealt with? (A) Partly (B) None. See Below

REMARKS, REPAIRS, Etc. (Contd.) Wear & Tear Repairs. cont.

Lower section of Air pipe to No. 3 D.B. tank (P.S) & Nos. 1 & 2 hold bilge suction piping in way No.3 hold renewed together with all cargo hold bilge Valves & seats. Fore Deck plating found locally wasted cropped and part renewed. Windlass (S.S) Gypsy built up by E.W. where worn. A number of local indents in side shell plating faired in place. Minor other items.

Survey Fee W & T Rprs. £3. 3. 0. Second Surveyor's Fee (if any)

Special Damage or Repair Fee (if any) £7. 7. 0. Date when A/c. Rendered 19 JAN 1961

Travelling Expenses (if chargeable) £1. 10. 0.

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