

N<sup>o</sup>s 530 & 531.

PLAN of RUDDER.

SCALE 1 INCH = 1 FOOT.

ALL TO BE TO BRITISH LLOYDS AND BOARD OF TRADE APPROVAL.

RUDDER FRAME OF CAST STEEL. PATTERN MADE BY CONTRACTORS.

STOCK, PINTLES, NUTS AND PINS OF FORGED STEEL.

TEST PIECES LEFT ON AS SHEWN FOR TESTING IN BELFAST BY BOARD OF TRADE.

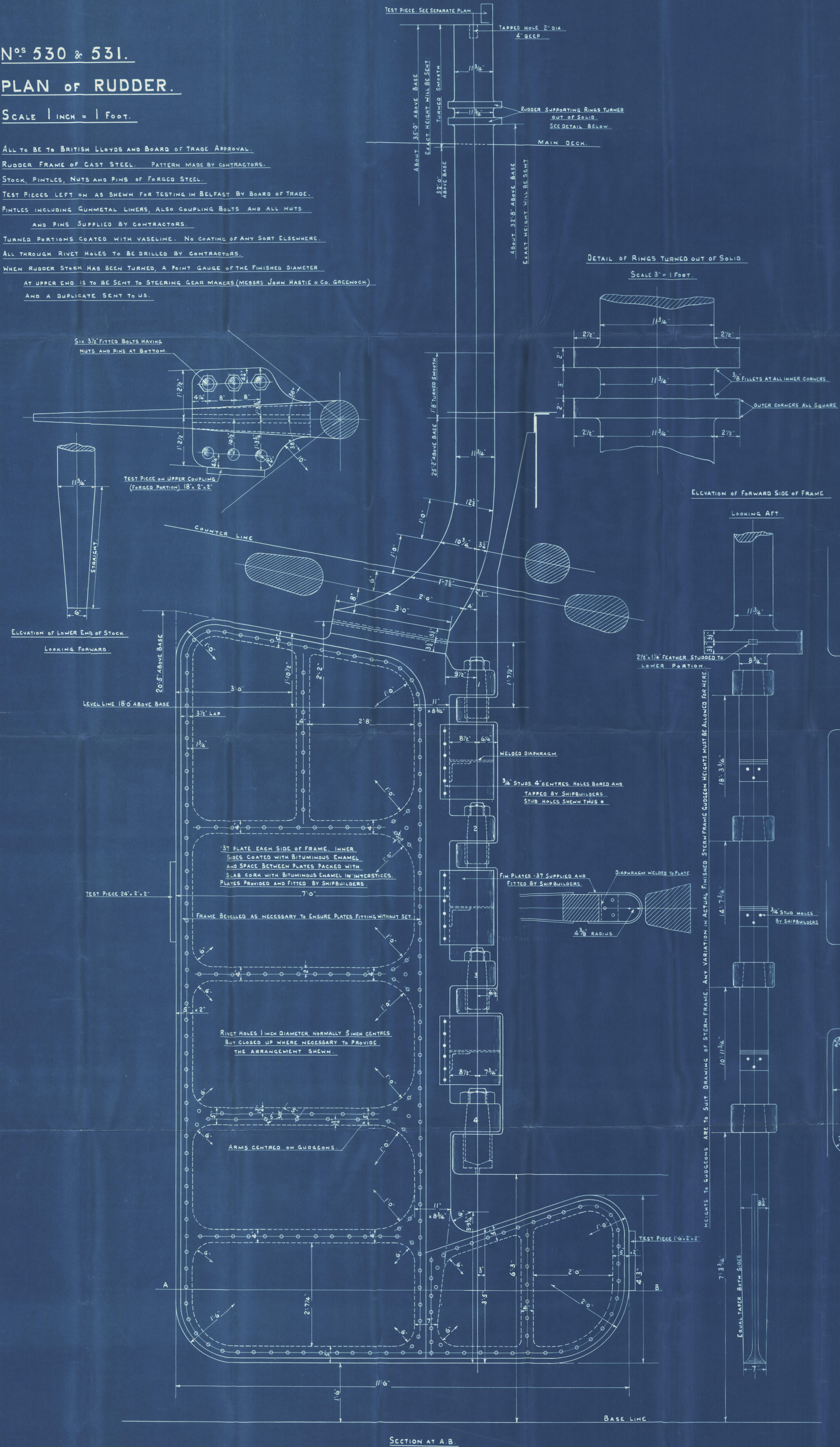
PINTLES INCLUDING GUNMETAL LINERS, ALSO COUPLING BOLTS AND ALL NUTS AND PINS SUPPLIED BY CONTRACTORS.

TURNED PORTIONS COATED WITH VASELINE. NO COATING OF ANY SORT ELSEWHERE.

ALL THROUGH RIVET HOLES TO BE DRILLED BY CONTRACTORS.

WHEN RUDDER STOCK HAS BEEN TURNED, A POINT GAUGE OF THE FINISHED DIAMETER

AT UPPER END IS TO BE SENT TO STEERING GEAR MAKERS (MESSRS JOHN HASTIE & CO. GREENOCK) AND A DUPLICATE SENT TO US.



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Workman blarks

N<sup>o</sup> 530 + 531

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Rudder

(Working Plan)

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530

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