

DETAILS AS MARKED.

RUDDER STOCK TO BE OF FORGED STEEL } TO LLOYD'S TESTS AND APPROVAL.  
RUDDER FRAME TO BE OF CAST STEEL  
PINTLES INCLUDING GUNMETAL LINERS TO BE SUPPLIED BY CONTRACTORS TOGETHER  
WITH COUPLING BOLTS AND PINS COMPLETE.  
FRAME NOT TO BE PAINTED NOR COATED WITH ANY OTHER SUBSTANCE.  
WHEN RUDDER STOCK HAS BEEN TURNED, A POINT GAUGE OF THE EXACT DIAMETER  
IS TO BE SENT TO THE MAKERS OF THE STEERING GEAR, (MESSRS J. HASTIE & CO.) AND A  
DUPPLICATE GAUGE SENT TO US.  
ALL THROUGH RIVET HOLES TO BE DRILLED BY CONTRACTOR.  
ALL DIMENSIONS SHOWN ON PLAN TO BE STRICTLY ADHERED TO, AS CONTRACT  
PRICE WILL BE FIXED BY CALCULATED WEIGHT OF RUDDER AS PER PLAN.

$\text{LLOYD'S AREA} = A = 125 \text{ } \cancel{\text{sq}}$   
 $\text{C.G. ABAFT } \phi \text{ OF PINTLES} = D = 4.7$   
 $A \times D = 591$   
 $\text{SPEED OF SHIP} = 14 \text{ KNOTS}$



Workman Clark's

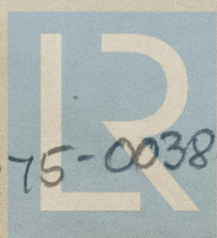
Nº 530 + 531

Rudder Plan

(4)

530 "ISIPINGO"

M/M.3882



© 2020

003875-003883-0164 Lloyd's Register  
Foundation