

PIPE LIST

PIPE NO	PURPOSE	LAPWELD S.D. OR BORETHICK BRAZED MATERIALS	TEST PRESS
1	BILGE SUCTION BOILER ROOM PORT	2" 16WG LAPWELD STEEL	100
2	" " STARB ²	2" 16WG LAPWELD STEEL	
3	" ONLY BILGE PORT	2" 16WG LAPWELD STEEL	
4	" " STARB ²	2" 16WG LAPWELD STEEL	
5	BILGE ROOM STARB ²	2" 16WG LAPWELD STEEL	
6	FROM BOILER ROOM	3" 16WG LAPWELD STEEL	
7	COFFERAM	2" 16WG LAPWELD STEEL	
8	BOILER ROOM & COFFERAM	3" 16WG LAPWELD STEEL	
9	" "	3" 16WG LAPWELD STEEL	
10	FIFTY ME BILGE PUMP SUCTION	2½" 16WG LAPWELD STEEL	LEAD
11	BILGE MAIN	3" 16WG LAPWELD STEEL	LEAD
12	G.S. PUMPS SUCTION FROM BILGE MAIN	3" 16WG LAPWELD STEEL	
13	BILGE SUCTION E.R. WELL	2½" 16WG LAPWELD STEEL	
14	G.S. PUMPS SUCTION INDEP. BILGE ENG R	3" 16WG LAPWELD STEEL	LEAD
15	" " BLR. R	3" 16WG LAPWELD STEEL	
16	" " DYNAMOS	3" 16WG LAPWELD STEEL	
17	BILGE INJECTION, CIRCULATING PUMP SUCTION	4" 16WG S.D. COPPER	
18	BALLAST, G.S. PUMPS SUCTION FROM AFT PEAK	3" STEAM LAPWELD STEEL	
19	" " DISCHARGE TO	3" 16WG LAPWELD STEEL	
20	SUCTION, G.S. & FEED PUMPS FROM D.B. TANK	3" 16WG LAPWELD STEEL	
21	AFT FEED PUMP FROM D.B. TANK	2" 16WG LAPWELD STEEL	
22	F.W. PUMP FROM PORT FRESH WATER TANK	2" 16WG LAPWELD STEEL	
23	" " STARB ²	2" 16WG LAPWELD STEEL	
24	" " FRESH WATER TANK	2" 16WG LAPWELD STEEL	
25	" " STARB ²	2" 16WG LAPWELD STEEL	
26	" " FRESH WATER TANKS	2" 16WG LAPWELD STEEL	

PIPE LIST (CONTINUED)

PIPE NO	PURPOSE	LAPWELD S.D. OR BORETHICK BRAZED MATERIALS	TEST PRESS
200	WASTE STM FROM EACH BOILER.	2½" 16WG S.D. COPPER	100
204	" BOILERS COMBINED	3½" 16WG S.D. COPPER	
220	EXHAUST FROM DECK & AUXILIARIES	4½" 16"	"
223	" AFT WINCH.	2" 16"	"
224	" STEERING ENGINE.	1½" 16"	"
226	" EACH DYNAMO	2" 16"	"
227	" DYNAMOS COMBINED	2½" 16"	"
230	" EACH FAN ENGINE.	1" 16"	"
233	" REVERSING ENG TO CONDOS	1" 16"	"
250	" G.S. PUMPS	1½" 16"	"
252	" INDEP. FEED PUMPS	1" 16"	"
253	" FRESH WATER PUMP	7½" 16"	"
254	" AUX AIR PUMP	1" 16"	"
255	" BURNER PUMP	3½" 16"	"
256	" PUMPS COMBO	1" 16"	"
272	" TO FEED HEATER	3½" 16"	"
273	" L.P. RECEIVER	3" 16"	"
274	" ATMOSPHERE.	4" 16"	"
280	RETURN FROM O.F. HEATING SETT.TKS & BUNKER	1" 16"	200
281	" O.S. TANK.	3½" 16"	"
282	" P	3½" 16"	"
283	" SETTLING TANK	1" 16"	"
284	" BUNKER	1" 16"	"
285	" O.F. UNIT.	1½" 16"	"
287	" CARGO TANKS HEATING.	1" 13WG S.D. COPPER	200
288	EXH. STARB ² FAN & BURNER PUMPS	1½" 16WG S.D. COPPER	
289	BOILER ROOM AUXES	1½" 16"	"
290	DYNAMOS STEERS ENG. ETC	2½" 16"	"
291	" " STEERING TO CONDOS	2½" 16"	"
292	" ETC	2½" 16"	"
293	FEED PUMPS & FW PUMP	1½" 16"	"
294	FEED PUMPS, FW PUMP & BURNER	1½" 16"	"
295	VAPOUR OBSERVATION TK TO ATMOS	1½" 6" LAPWELD STEEL	

PIPE LIST (CONTINUED)

PIPE NO	PURPOSE	LAPWELD S.D. OR BORETHICK BRAZED MATERIALS	TEST PRESS
400	DISCHARGE MAIN FEED TO EACH BOILER.	1½" 10WG S.D. COPPER	75
403	" FEED PUMPS TO HEATER.	1½" 10"	"
404	" FEED HTR TO DISTRIBUTION CHEST.	1½" 10"	"
410	AUX FEED TO EACH BOILER	1½" 10"	"
414	" BOILERS (COMB.)	1½" 10"	"
416	MAIN OBSERVAT. TANK	3½" 15"	"
422	FOR'S INDEP. FEED PUMPS TO CHEST	1½" 10"	"
423	AFT	1½" 10"	"
440	TO MAIN ENG WATERSERVICE	1½" 14"	"
445	SANY TANK TO M.E. WATERSERVICE	1½" 14"	"
451	REFRIG. PUMP TO REFRIG. CONDOS	1½" 14"	"
452	FORWD INDEP. FEED PUMP O BOARD	1½" 14"	"
453	REFRIG. CONDENSER O BOARD	1½" 14"	"
455	MAIN CIRCULATING OVERBOARD	6"	"
456	G.S. PUMPS OVERBOARD	3" 13"	"
457	FOR'ME BILGE PUMPS TO DECK OF	2½" 14"	"
458	AFT	2½" 14"	"
459	BILGE PUMPS OVERBOARD	3" 13"	"
460	FOR'D G.S. PUMP TO CHEST	3½" 11"	"
461	AFT	3½" 11"	"
462	G.S. PUMPS TO DECK ETC.	3½" STEAM LAPWELD WROUGHT	
463	" TO BLR. ROOM HOSE VALVE	2½" 14"	"
464	" & M.E. BILGE PUMPS TO DECK	3½" 11"	"
465	FRESH WATER PUMP TO TANK	2" 11"	"
470	G.S. PUMPS TO CONDENSER	3½" 13WG S.D. COPPER	
471	ACT G.S. PUMP TO REFRIG. CONDOS	1½" 14"	"
472	CALORIFIER ESCAPE TO BILGE	1" STEAM LAPWELD WROUGHT	

PIPE LIST (CONTINUED)

PIPE NO	PURPOSE	LAPWELD S.D. OR BORETHICK BRAZED MATERIALS	TEST PRESS
800	OIL FUEL FILLING	"	
801	SUCTION OR FILLING CROSS BUNKER	"	
802	" DB TANK	"	
803	" DB TANK PORT	"	
804	" STARB ²	"	
805	BURNER PUMPS TRANSFER SUCTION	"	
807	EACH BURNER PUMP TRANSFER SUCTION	"	
808	OIL FUEL HIGH SUCTION FROM PUMP SETS	"	
809	" S	"	
810	SETT.TKS TO STRAINER	"	
811	SUCTION FROM STRAINER	"	
812	" PORT	"	
813	" STARB ²	"	
814	LIGHTING UP HAND PUMP SUCTION	"	
815	PORT BURNER PUMP DISCH TO SETT.TKS	1½"	
816	STARB ²	"	
817	BURNER PUMPS DISCH TO SETT.TKS	1½"	
818	" DECK	1½"	
819	O.F. DISCH. TO BURNERS FR. P. BURNER PUMPS	1" S.O.	
820	" BURNER PUMPS	1" S.O.	
821	ON PORT BOILER	1" S.O.	
822	" STARB ²	"	
823	OIL FUEL CIRCULATING RETURN PORT BLR	1" LAPWELD	
824	" STARB ²	"	
825	" DISCHARGE TO EACH BURNER	3" MATT. SUPPLY BY WALLSEND CO.	
827	LIGHTING UP HAND PUMP DISCH TO HTR.	1½" STEAM S.D. STEEL	
828	HEATER DISCH. TO BURNERS	1½" STEAM S.D. STEEL	
829	" PORT BLR.	"	
830	" STARB ²	"	
831	PRESS GAUGE	"	
832	OIL FUEL LOW SUCTION FR. P. SETTLING TANK	1" LAPWELD	
833	" S.	"	

Requirements of Section 200 Cl. 6 Part (a) & (b) to be complied with as regards the thickness of oil fuel pressure pipes and the test pressures of oil fuel pipes.

PIPE	TEST PRESS	MAKERS	REMARKS
5. DIXON & SON LTD	SUPPLIED BY WALLSEND CO.		
DO			

AUXILIARY CONNECTIONS	DRAWS FROM	DISCHARGES TO	EXHAUST TO	MAKERS

AUXILIARIES ETC	DRAWS FROM	DISCHARGES TO	EXHAUST TO	MAKERS
WATER IS DRIVEN				

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D. Rowan aboff
6.1101
Pipe List (Sh.14)

"Airsprite"
GLASGOW REPORT No. 66613

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