

STARBOARD MAIN ENGINE	No. 1	No. 2	No. 3	No. 4	No. 5	No. 6	No. 7	No. 8	No. 9	No. 10	No. 11	No. 12
Cylinders, Pistons, Rods, Valves and Gears ¹⁻²	4/62	11.61	9.62 6.61	5.64	4/61	11.61						
Connecting Rods, Top ends and Guides ³	all 10/64											
Crankpins and Bearings ⁴	5.64	5.64	10/64	5.64	5.64	10/64						
Journals and Bearings ⁵	10/64	4/61	8.64	5.64	8.64	5.64						
Compressors on Main Engine ⁶⁻⁹							Compr. Coolers ¹⁰					
Scavenger Pumps or Blowers ¹¹⁻¹⁶	(2) Both with couplings 5/64											
Supercharger ¹⁷												
Clutch or Hydraulic Coupling ²¹						Gearing ²²						
Magnetic Coupling ⁷						Air Gap ⁸						
Thrust ²³	5.64					Intermediate Shafting ²⁴ all 5/64						
Holding Down Bolts & Chocks ²⁵	5.64					Crankcase Relief Devices ³¹ 5.64			Engine Tested 5.64			
Main Engine Driven Pumps ³⁰	Bilge		S.W. Cooling		F.W. Cooling		Lub. Oil		Fuel 5.64			
Independent Pumps ³²	Bilge (2) Both 5.64		Ballast (1) 5.64		Fuel Transfer (1) 5.64		Fuel Service					
	Cyl. Cooling SW Both 5/64		Piston Cooling 9.62		Lub. Oil 5.64 A - 10/64		Fuel Valve Cooling					
	Feed (2) 5.64		Cond. Circulating		F.W. Coolers ³⁵ 11/61		Lub. Oil Coolers ³⁶ 11/61					
	Other Pumps having Bilge Connections											
Bilge, Ballast and O.F. Lines ³³ 5.64												
Other Piping Arrgts. and Fittings ³⁴ 5.64												
Condenser ²⁶ 5.64												
Evaporator ³² Safety Valves ⁴³ 5.64												
Oil Fuel Tanks ⁴¹ 5.64												
Steering Machy. ⁴⁴ 5.64												
Windlass ⁴⁵ 5.64												
Propellers and Sea Connections 1/61												
Steam Pipes Over 3in. Bore												
Oil Burning Arrgts.												
Fire Ext. Arrgts. ⁴⁶ 4 fire pps 4/62												
Comp. Coolers 10/64												
Auxiliary Air Receivers ⁴⁰ (1) 5.64												
Main Air Receivers ³⁹ (2) 5.64												
AUXILIARY ENGINES												
1-4 cyl 120KW	P.F. (16.3) 135KW		P.A. (16.4) 12/63		S.F. (16.1) 9.62		S.A. (16.2) 2.61					
2-4 cyl 135KW	7/63											
1-3 cyl 24KW												
Aux SW 9.62 - 5.64												
Aux FW - 5.64												
Lloyd's Register Foundation												