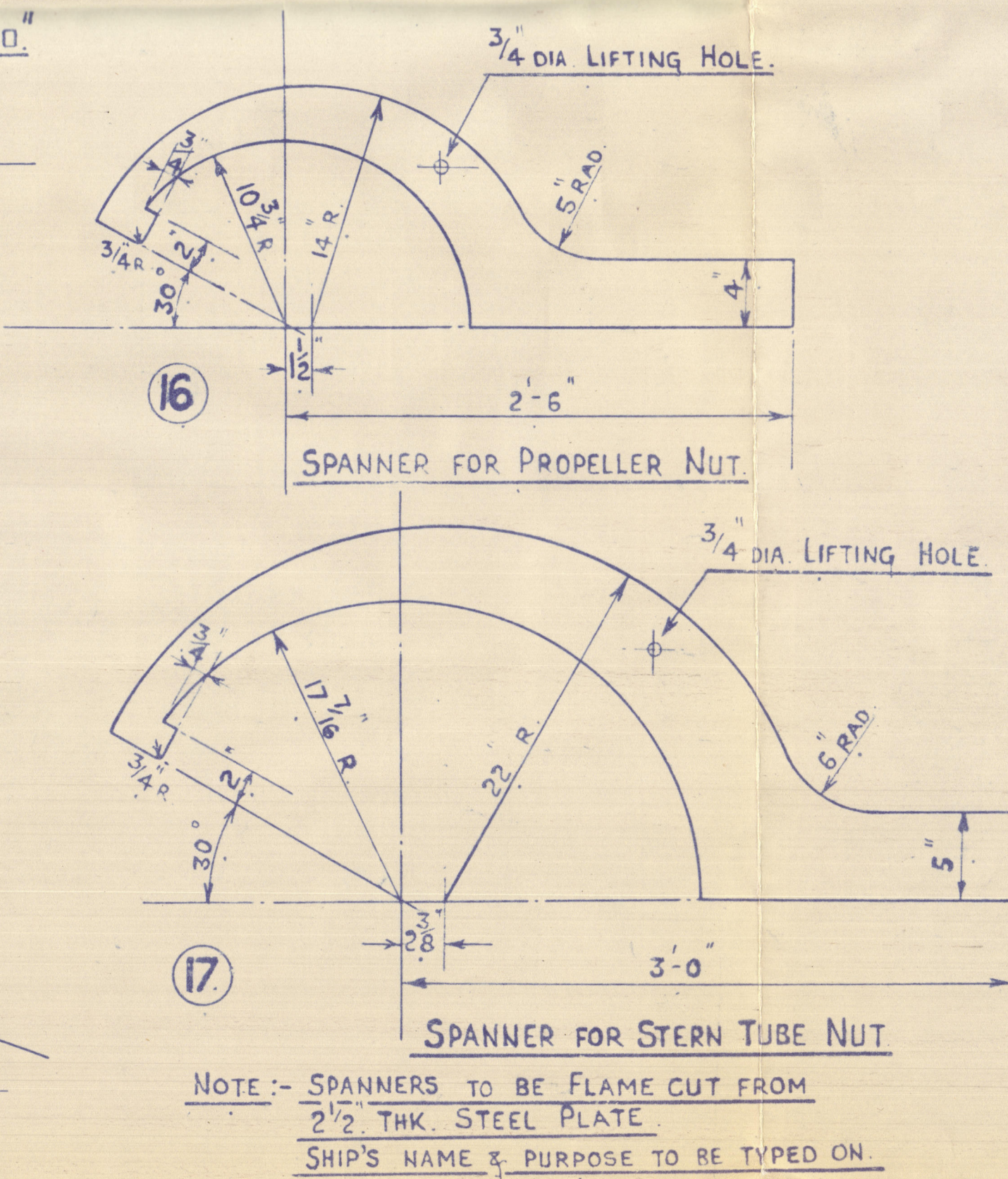


SHAFT OF SIEMENS-MARTIN INGOT STEEL
TENSILE STRENGTH 28-32 TONS/D.
ELONGATION 20% ON 8.5 TEST PIECE
SHAFT & STERN TUBE NUTS 26-30 TONS/D.
SURVEY:- LLOYDS
TEST PRESSURE 30 LBS/D²

COMPOSITION OF LINER METAL	
COPPER	83%
TIN	9%
ZINC	6%
LEAD	2%



TEETH 3 DIAMETRAL PITCH.
PINION 12 TEETH, P.C.D 4" - BLANK 4 $\frac{43}{32}$ "
RACK 70 TEETH, P.C.D 23.33" - BLANK 24"
RACK x PINIONS MACHINE CUT
BLANKS TO BE CAST.

PRINTS REQUIRED	T'K T ⁿ
D.O.	1
P.S.	1
T.S.	1
F.S.	1
S.S.	1
B.S.	1
D.E.	2
S.Y.	1
B.M.S.	
D.B.M.	
L.M.S.	1
P.B.S.	
TOOL PM	1
D.S. MANG	
SURVEY	6
OWNERS APPL	
SUPERT	
PRICES	
CONTR	
OVERSEER	
CHIEF ENGB	
TOTAL	17

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J. Harson 17/2/53

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"GEORGE" ★

Stern Tube & Shaft.

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