

-8 APR 1963

Ship's Name ~~SS/MS~~ "STANLAND", 7162 Gross tons of London.

Is there a rpt. 9? No Port GIBRALTAR. Rpt. No. 4870.

No. of visits 4. First date 13.3.1963. Last date 16.3.1963.

Interim Cert. issued & copy herewith? Yes Damage rpt. issued & copy herewith? Yes Last rpt. (H.Q. only) 25526 mob.

Date of completing rpt. 4.4.1963. Surveyed at, if different from Port above -

Surveyed afloat and/or in D.D. Afloat. Last date of examination in D.D. 1.62.

Has a Load Line Survey been held? - Freeboard Marks verified -

State which additional Rpt. 8 is attached: (Cont); (PS); (DR); (EQ); (Rig)

Survey fees £28. 0. 0. Damage fee - Expenses £7. 0. 0.

S.A. fee £25. 0. 0.

I have surveyed the above ship in accordance with the Rules ~~for~~ whilst afloat in Gibraltar on the 13th March, 1963, and subsequent dates, on account of temporary repairs to the hatch side girder, hatch boundary angle and deck plate "C" strake, all in way of No.3A Hatch (Ex cross bunker hatch) aft. end, port side, stated to have been sustained as a result of heavy weather.

The items now surveyed are detailed on this report. All were found or placed in good condition unless otherwise stated.

Alleged Heavy Weather Damage :

All damage at after end of No.3A Hatch port side main deck.
 Crack in plate on "C" strake extending across plate from hatch coaming boundary angle to outboard edge of plate.
 Hatch coaming boundary angle cracked.
 Asshet plate between galley and hatch coaming cracked.
 in fore and aft. hatch girder cracked vertically.

(for repairs effected see over)

I recommend that this ship remain as classed ~~with~~/without fresh record of dry docking subject to temporary repairs in way of the after end of No.3A Hatch (Ex cross bunker hatch) port side, being specially examined and dealt with as necessary by June 1963 (3 months), and any outstanding conditions of ship's Class being dealt with as previously recommended.

(Where conditions of class are recommended to be retained, imposed, amended or deleted, particulars must be stated above and on the interim certificate.)

Date of Committee

Minute

TUESDAY 14 MAY 1963

As now subject.

Surveyor to Lloyd's Register of Shipping

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tion taken or recommended should be described fully under "defects & repairs", then any part has been subjected to measure test this should be stated.

The ship, on a voyage from Bremerhaven to South China, put into Gibraltar on the 13th March, 1963, on account of bunkers, and reported Heavy Weather Damage alleged to have been sustained between the 6th and 12th March, 1963.

Upon examination, I found and recommended as follows:-

FOUND	RECOMMENDATIONS AND TEMPORARY REPAIRS EFFECTED
Damage port side in way of after end of No.3A Hatch (ex cross bunker hatch) on main deck.	
Crack in plate on "C" strake main deck extending athwartships from hatch coaming boundary angle to edge of plate.	Crack vee'd out and welded. A mild steel $\frac{3}{4}$ inch doubling plate 4 ft. wide 6 ft. 3 ins. long fitted over the crack and riveted in position on the main deck. A mild steel $\frac{3}{4}$ inch doubling plate 1 ft. wide 6 ft. 3 ins. long welded along line of crack on underside of main deck. A mild steel doubling plate 15 ins. long x 5 ins. wide welded on "D" strake at end of crack on "C" strake and butt welded to "C" Strake

PARTICULARS OF DEFECTS, REPAIRS, ALTERATIONS, ETC. The reason for repairs must be stated as repairs on account of damage, the alleged cause of which must be given, should be detailed separately from wear and tear repairs and, besides being detailed above, should be noted in the following summary. State what action has been taken regarding items which are subjects of class or in SRL Appendix, whether outstanding or new. Any alterations existing particulars in the Register Book should also be reported above.

SUMMARY OF DAMAGE REPAIRS	SHELL PLATES	FRAMES	DECK PLATES	BEAMS	OTHER ITEMS
Renewed					
Removed and faired or replaced					
Faired or repaired in place					

8. (cont.) 2.
Ship's Name SS/MS "STANLAND"

Port GIBRALTAR Rpt. No. 4670.

FOUND	RECOMMENDATIONS AND TEMPORARY REPAIRS EFFECTED
Hatch coaming boundary angle cracked in way of after end of hatch coaming.	A 4 ft. long section of boundary angle removed, a new section of 6 ins. x 6 ins. x $\frac{7}{16}$ ins. angle fitted and riveted in position, welded at ends to existing angle.
Gusset plate between galley and hatch coaming cracked.	Cracked gusset plate removed, a new $\frac{3}{4}$ ins. mild steel gusset plate welded in position.
Main fore and aft. hatch girder cracked vertically at end of hatch coaming.	A mild steel $\frac{3}{4}$ ins. doubling plate 17 ft. long x 1 ft. 3 ins. wide made in 3 sections and fitted along hatch girder on inboard side, section ends welded, plate welded to hatch girder. A $\frac{3}{4}$ ins. mild steel doubling plate 4 ft. long x 1 ft. 3 ins. wide fitted on outboard side of hatch beam in way of crack and riveted through to doubling plate on inboard side, forming a double strap.

Starboard side of Hatch

Small crack in starboard hatch coaming.	Starboard side of hatch examined. Crack vee'd out and welded.
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PERMANENT REPAIRS EFFECTED

First length of windlass copper exhaust pipe	New length of copper pipe made and fitted.
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"STANLAND"

Port GIBRALTAR

Rpt. No. 4670.

FOUND

flattened and broken, pipe
guards in way of windlass
adrift.

RECOMMENDATIONS AND
PERMANENT REPAIRS EFFECTED

Pipe guards re-welded in
position.

DEFERRED REPAIRS

Steel ladder from upper peak
to lower peak carried away.

Repairs deferred.

Extension spindle from
fore-peak suction valve bent
and gearing out of mesh.

Repairs deferred.

Tripod stanchion for
fore-peak davit twisted.

Repairs deferred.

Repairs Commenced 13.3.1963.

Completed 16.3.1963.

On completion of repairs, an Interim Certificate was
issued with the aforementioned subjects.

R. Blake.



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