

Rpt. 8

Port GIBRALTAR

No. 4315

Date of writing Report 24.12.59.

When handed in at Local Office

Received London

Survey held at GIBRALTAR

No. of Visits 10

First Date 25th Nov. 59.

Last Date 14th Dec. 59.

# REPORT OF SHIP SURVEYS AND REPAIRS

The Surveyor's attention is drawn to the relevant requirements of Chapters B & C of the Rules.)

No. in R.B.

23887 on the Iron or Steel M.S. Motor Tanker "NORRISIA"

Tons gross 8246

Built at Belfast

By Whom Harland & Wolff Ltd.

When 1944 3

Owners Messrs. Shell Co. of Gibraltar Ltd.

Owners' address London

Managers - Port of Registry London

Surveyed Afloat or in Drydock Both Name of Dock Admiralty No. 1 Drydock

Date of last examn. in Drydock 11.58

N.B.—Any alterations in existing particulars in the Register Book should be reported and underlined.

Last Report: No. To be filled in at Head Office.

Particulars of Classification (which must be inserted precisely as in Register Book and Supplement)

Surveys must be reported in the terms of the Rules. The nature and extent of Examinations and Repairs (if any) must be stated in detail, the parts examined and their condition being clearly indicated. For Annual, Special or other Condition Surveys the Summary of Examination and Condition on the back of the Report is to be carefully completed and amplified if necessary in the body of the Report. Outstanding items to complete the Survey should be summarised at the end of the Report. The reasons for Repairs must be stated. Repairs on account of Damage (the alleged cause of which must be stated) should be separated from Repairs due to other causes, and, besides being detailed in the body of the Report, should be summarised in the form below. When, at a Special Survey, the Shell and Deck Plating is drilled the results must be reported on Report 8(Dr). Whenever Anchors or Chain Cables are replaced or retested the necessary particulars are to be given on Report 8(Eq) which is to be attached to this Report.

SHIP'S CLASS Date of Special and of Drydocking Surveys, etc.	Machinery
S.S. (Dr) 6/57	LMC
Vessel in use as Oil Fuel Bunkering Hulk since 1958.	
Has not been maintained to Class requirements.	

Give dates and references to any letters relating to this Report

In damage cases where the Surveyor has not made a special damage report he should state whether he offered

his services for this purpose and to whom and why they were declined Freeboard as marked on ship and now verified ft ins

Was a damage report made by anyone else? If so, by whom?

EXAMINATION AND REPAIRS AS PER RULE FOR General examination, Ultrasonic thickness test and drill test.

In accordance with the Society's letter of 13th November, 1959, in conjunction with Mr. J.N.P. Douglas of the Cadiz Office, I carried out a general examination of the vessel whilst undergoing Ultrasonic Thickness Tests and drill tests, when the vessel was in drydock at this time.

Upon examination we found and report as follows:-

An internal survey of the fore peak, chain locker, fore dry hold, fore deep tank, cofferdams, pump room, all cargo tanks, engine and boiler spaces, part of the bunkers, after peak, and it was found that all were in satisfactory condition except for the terminal bulkheads and the cofferdam and No. 1 and No. 9 cargo tanks sections of the forward main deck, most of the forecandle upper deck requiring to be renewed.

Externally, the bottom and side shell plating is in satisfactory condition, except for certain thin plates and indents in way of the 1st and 2nd strakes below sheer on both sides, caused when the vessel was used as a bunkering hulk in Gibraltar Bay.

All cargo oil tank hatch lids and fittings are wasted and will require to be dealt with.

The auxiliary machinery in the engine room, and boilers will require extensive repairs for continuance of class.

A list of ultrasonic readings of shell, deck and bulkhead thicknesses together with twenty per cent check drillings is attached for the information of the Committee.

XXXXXXXXXXXXXXXXXXXX

SUMMARY OF DAMAGE REPAIRS	Shell Plates	Frames	R. Frames	Floors and Bracket Floors	Inner Bottom Plates	Deck Plates	Beams	Other Items
Renewed				- N O N E -				
Removed and Faired or Repaired								
Faired or Repaired in place								

Has a Survey also been held on machinery of the Ship? Part only

Is Classification Certificate required? If so, to be sent to NO

If so, is the Report sent now, or when will it be sent? NOW

Has Interim Certificate been issued? NO

GENERAL OBSERVATIONS, OPINION AND RECOMMENDATION AS TO CLASS

State clearly what alteration, if any, is suggested to be made in the existing Classification or Survey or other records of the Ship in the Register Book consequent upon this survey; for example:—"to remain as Classed in the Register Book without fresh record of Docking"; "to remain as Classed and to have record of drydocking 1.55"; or "to remain as Classed and to have record of drydocking 1.55, and the notation of S.S. . . . 1.55".

This report is submitted for the information of the Committee.

*[Signature]*  
Surveyor to Lloyd's Register of Shipping

TUESDAY - 1 MAR 1960

Date of Committee

Minute

Deferred for repairs await further information but assign DS 11.59

Noted for Headers



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Lloyd's Register Foundation

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TABLE 1

SURVEY

PARTS OF THE SHIP AS INDICATED BELOW HAVE BEEN EXAMINED FOR

Items	Now Examined		Tanks	Now Examined Internally	Now Tested
	YES	NO or NONE			
Shell plating, sternframe and rudder cleaned, examined and recoated in drydock			F.P. Tank	Yes	No
Rudder lifted	No		A.P. "	Yes	No
Weather Decks, Superstructures and Casings	Yes		D.B. Tanks (indicate Oil Fuel and Cofferdams)	Yes	No
Hatchways, Covers, closing and securing appliances	Yes		Fresh Water Tanks	No	
Ventilator coamings, skylights, companionways and closing appliances	Yes		Deep Tanks	-	-
Holds	Fore Hold		Oil Fuel Bunkers and Settling Tanks	No	
Tween Decks			Side Tanks	Yes	
Fore Peak Spaces	Yes		Wing Tanks	Yes	
After " "	Yes		Other Tanks		
Engine Space	Yes		Cargo Tanks (Tankers)	Yes	
Boiler " "	No		Cofferdams	Yes	
Under Engines and Boilers			Pump Rooms	Yes	
Tunnel and Well			Have Tanks now Examined been Cleaned as Necessary? Yes		
Coal Bunkers	Yes		Have Strums in Cargo Tanks (of Tankers) been removed? No		
Chain Locker			Have Tanks been Retested as necessary after completion of any Repairs? No		
Other Spaces					

Have the spaces now surveyed been cleared and cleaned as necessary? **Yes**

Have the close ceiling and cargo battens, linings, pipe casings, etc., been removed and replaced as required by the Rules? **--**

Have the bilges been cleaned out and examined? **--** Has cement in bottom been examined? **--**

Has steelwork had rust removed and afterwards been recoated as necessary? **No**

Were inspection plugs or any insulation removed in insulated spaces for examination of steelwork? **--**

Has a Load Line Survey been held? **No** If so, state which **--** If so, Report 8(Dr) to be attached

Have the shell and deck plating been drilled as per Rule? **Yes** If so, report details in body of Report.

Have any alterations to the approved scantlings and arrangements now been effected? **No** If so, report details in body of Report.

NOTE:—Indicate which compartments and/or tanks have been examined or tested by giving the identification numbers and inserting the word "Yes", e.g. Holds: Nos. 1, 2 & 3—Yes, or All—Yes.

TABLE 2

The present condition of the following parts in so far as examined is to be reported:—

Shell plating	Fairly good, see remarks	Ceiling and Cargo Battens	---	Sluice Valves examined and found	---
" " in way of side scuttles	Good	Cement or Asphalt	---	Air and Sounding Pipes	---
Rudder and Sternframe	Good	Cargo and other Hatchways	---	Doubling Plates under Sounding Pipes	---
Decks		Hatches and closing appliances	---	Masts and Rigging examined and found	Fair
Superstructures and their closing appliances		Ventilators, their coamings and closing appliances	Fair	Condition, how ascertained (State if wedges removed)	from deck. No.
Coamings and Casings	Poor	Companionways and Skylights	Fair	Chain Locker	Good
Beams and Fastenings	Fair	Shell Openings	Good	EQUIPMENT	
Frames	Efficient	Ash Shoots	---	Equipment Letter	ct
Reverse Frames	---	Overboard Discharges and Scuppers	Fair	Anchors, No. of 2B.1s	Condition Good
Longitudinals	Fair	Freeing ports	Non-open rails	Cables (State if now ranged and examined)	Yes
Transverses	Fair	Steering Gear (Main and Auxiliary)	---	" length 300 fm mean diam. 2 3/8"	
Floors	Fair	examined and found	---	" (on board) Rule Length 300 fm Size 27/16"	
Keelsons	Fair	Windlass examined and found	Fair	Hawsers and Warps	Efficient
Stringers	Good.	Pumps " " "	---	State if any Anchors or Chain Cable have now been supplied or retested, if so, complete Report 8(Eq) and attach.	No
Inner Bottom Plating	Good.	W.T. Doors " " "	Fair		
Bulkheads <del>and Frames</del>	Good				

Have conditions (A) or endorsements (B) of Class (if any) been dealt with? **See Below**

REMARKS, REPAIRS, Etc. (Contd.)

**No repairs effected.**

Has a Survey also been held on Ship? If so, is the Report sent now, or when will it be sent?