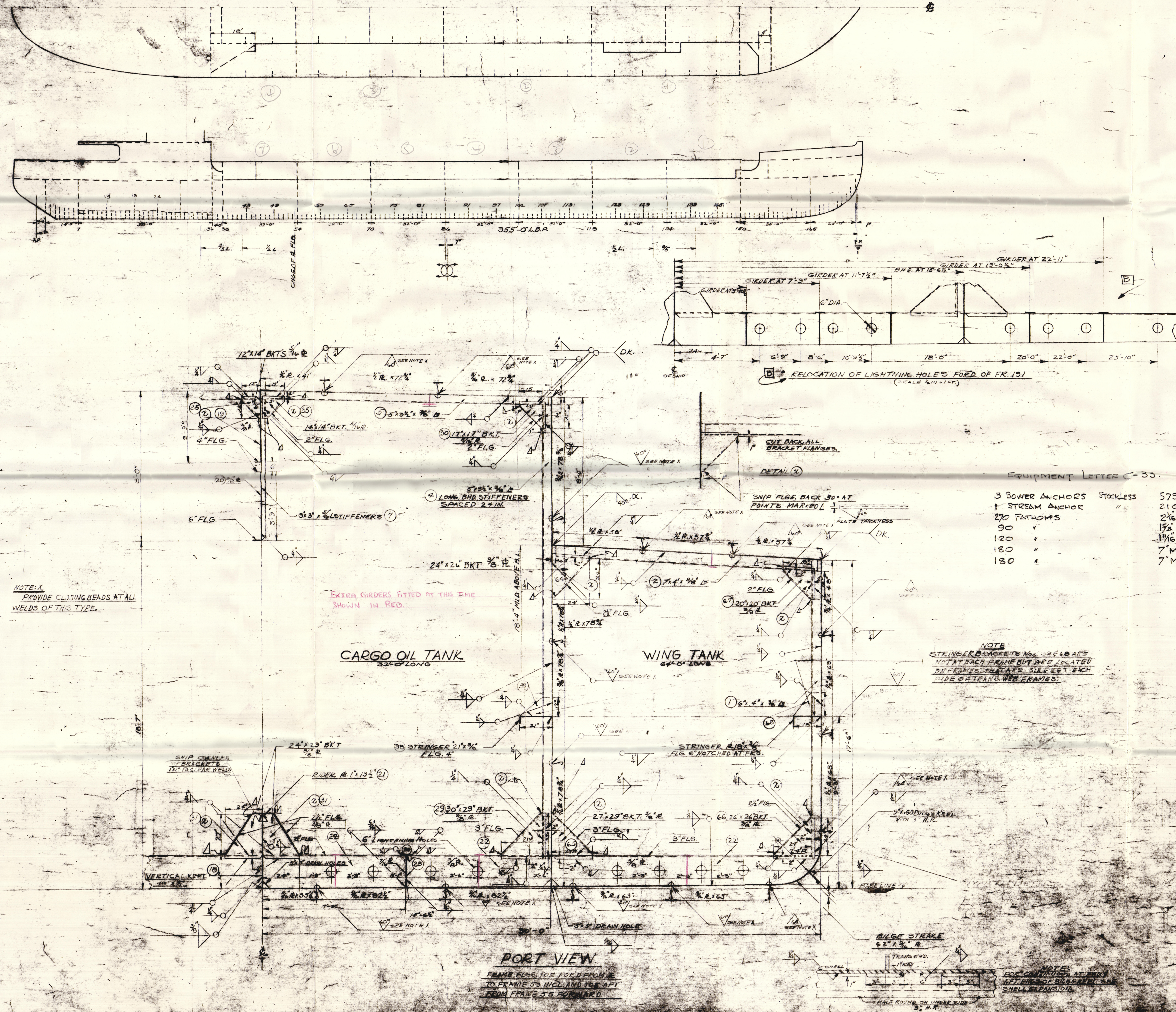


SSD WANDS NORTH  
 1950



# -BILL OF MATERIAL- -FOR ONE FRAME-

-LIST OF PLATE-

ITEM NO.	QTY	MATERIAL	SIZE ORDERED & REMARKS
18	1	ST. R.	VERTICAL KEEL (FROM 12" x 14" BKT)
19	1	DITO	TOP SWASH R. (CUT FROM 50" x 1/2" x 32'-2")
20	1	"	BOT. SWASH R. (CUT FROM 50" x 1/2" x 32'-2")
21	1	"	RIDER R. (FROM 12" x 14" BKT)
22	2	"	TRANS. FL. R. (FROM 24" x 1/2" x 32'-2")
23	2	"	TOP PLATE (FROM 24" x 1/2" x 32'-2")
24	2	"	LONG. IN-BD. TOP PLATE (FROM 24" x 1/2" x 32'-2")
25	2	"	VERTICAL PLATE (FROM 24" x 1/2" x 32'-2")
26	2	"	SWASH R. PLATE (CUT FROM 50" x 1/2" x 32'-2")
27	2	"	LONG. IN-BD. TOP BKT (CUT FROM 50" x 1/2" x 32'-2")
28	2	"	" BOT. (CUT FROM 50" x 1/2" x 32'-2")
29	2	"	SIDE FR. BOT. BKT (CUT FROM 50" x 1/2" x 32'-2")
30	2	"	" TOP (CUT FROM 50" x 1/2" x 32'-2")
31	2	"	" STRINGER (CUT FROM 50" x 1/2" x 32'-2")
32	2	"	LONG. IN-BD. BOT. BKT (FROM 24" x 1/2" x 32'-2")
33	2	"	SIDE STIFFENERS (24" x 1/2" x 32'-2")
34	2	"	LONG. BKT STIFFENERS (FROM 24" x 1/2" x 32'-2")
35	2	"	" " BKT (CUT FROM 50" x 1/2" x 32'-2")
36	2	"	SIDE KEELS (FROM 24" x 1/2" x 32'-2")

-LIST OF ANGLES-

ITEM NO.	QTY	ANGLE	MAIN BULK FR. (CUT FROM 1/4" x 1/2" x 32'-2")
1	2	"	"
2	2	"	"
3	2	"	"
4	2	"	"
5	2	"	"
6	1	"	"

ALTERATIONS

NO.	DESCRIPTION	DATE	APPROVED
A.	CHANGE BULK FR. FROM 1/4" x 1/2" x 32'-2" TO BUTT WELD FROM 1/4" x 1/2" x 32'-2"		
B.	RELOCATE LIGHTNING HOLES FORD OF FR. 131		

- EQUIPMENT LETTER C-30.
- 3 BOWER ANCHORS STOCKLESS
  - 1 STREAM ANCHOR
  - 270 FATHOMS
  - 90 "
  - 120 "
  - 150 "
  - 180 "
- 5790 LBS. EA.  
 21 CGLBS  
 2 1/2 S.C. NACO  
 1 1/2 STEEL WICE  
 1 1/2 " "  
 7 MANILA  
 7 MANILA

CONTRACT No. 2

SO Co of N.J. HULL DESIGN NO. 683  
 S.O. Co HULLS 683A, 683B, 683C  
 B.D.S. Co HULLS 13-19 INCL

BARNES-DULUTH SHIPBUILDING COMPANY  
 DULUTH MINNESOTA

TYPICAL  
 MIDSHIP TRANSVERSE SECTION  
 (FRAME 1)  
 (FROM FR. 38 TO 120 INCL)

DRAWN BY J.D. GANER  
 CHECKED BY H.M. LEE  
 APPROVED BY DAVID H. WILSON

APPROVED BY S.O. Co of N.J. JUNE 23, 1942  
 APPROVED BY A.B. O'S JUNE 26, 1942  
 APPROVED BY B.M. LEE

MAY 19, 1942

Scale 1/4" = 1'-0"

Dwg No. S.O. 2000-54



T.S.S. "ESSO WANDSWORTH"  
MIDSHIP SECTION.

NEWCASTLE-ON-TYNE. No. 11445



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