

CAST STEEL STERNFRAME.

S.S. No. 934+5.

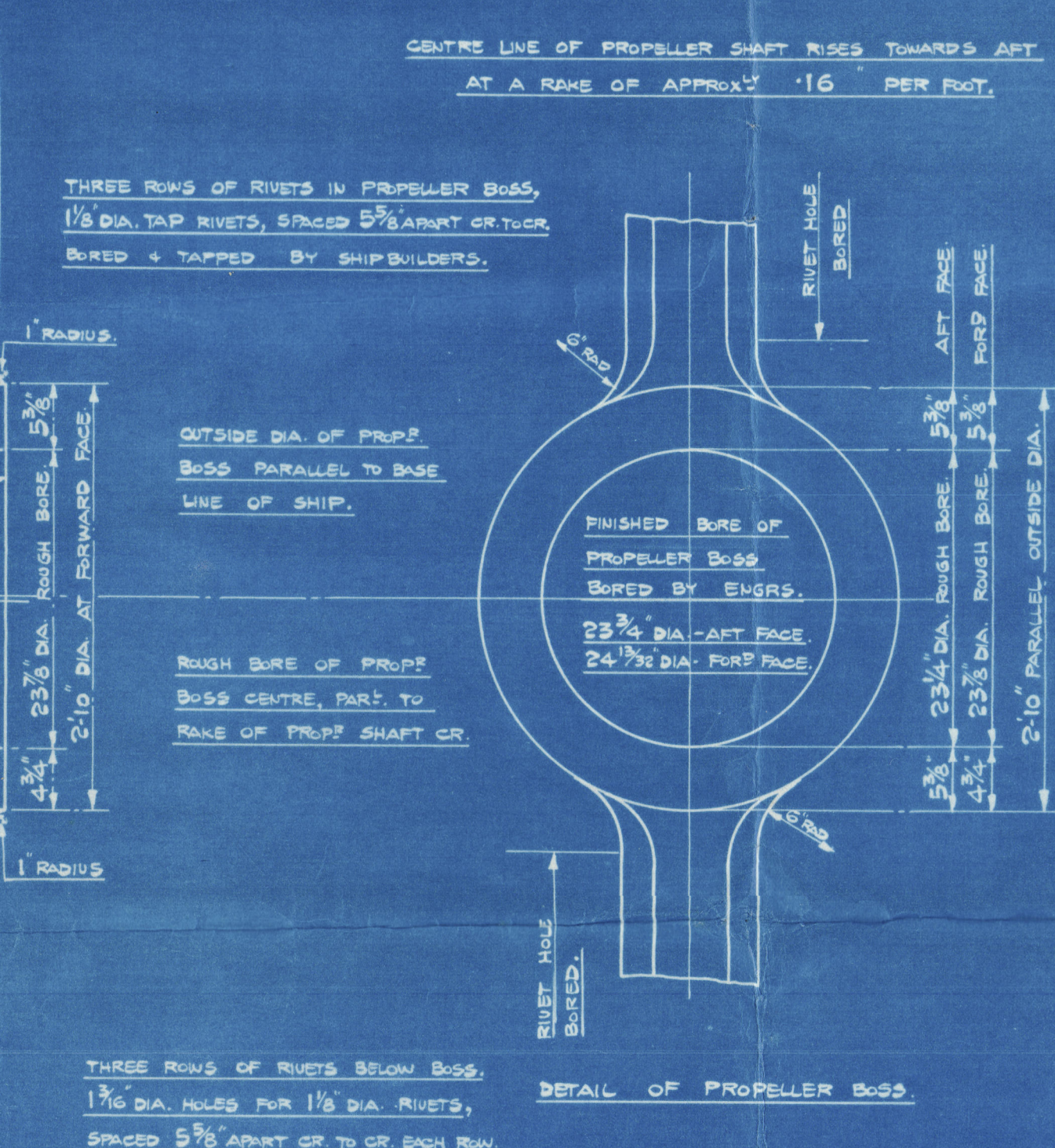
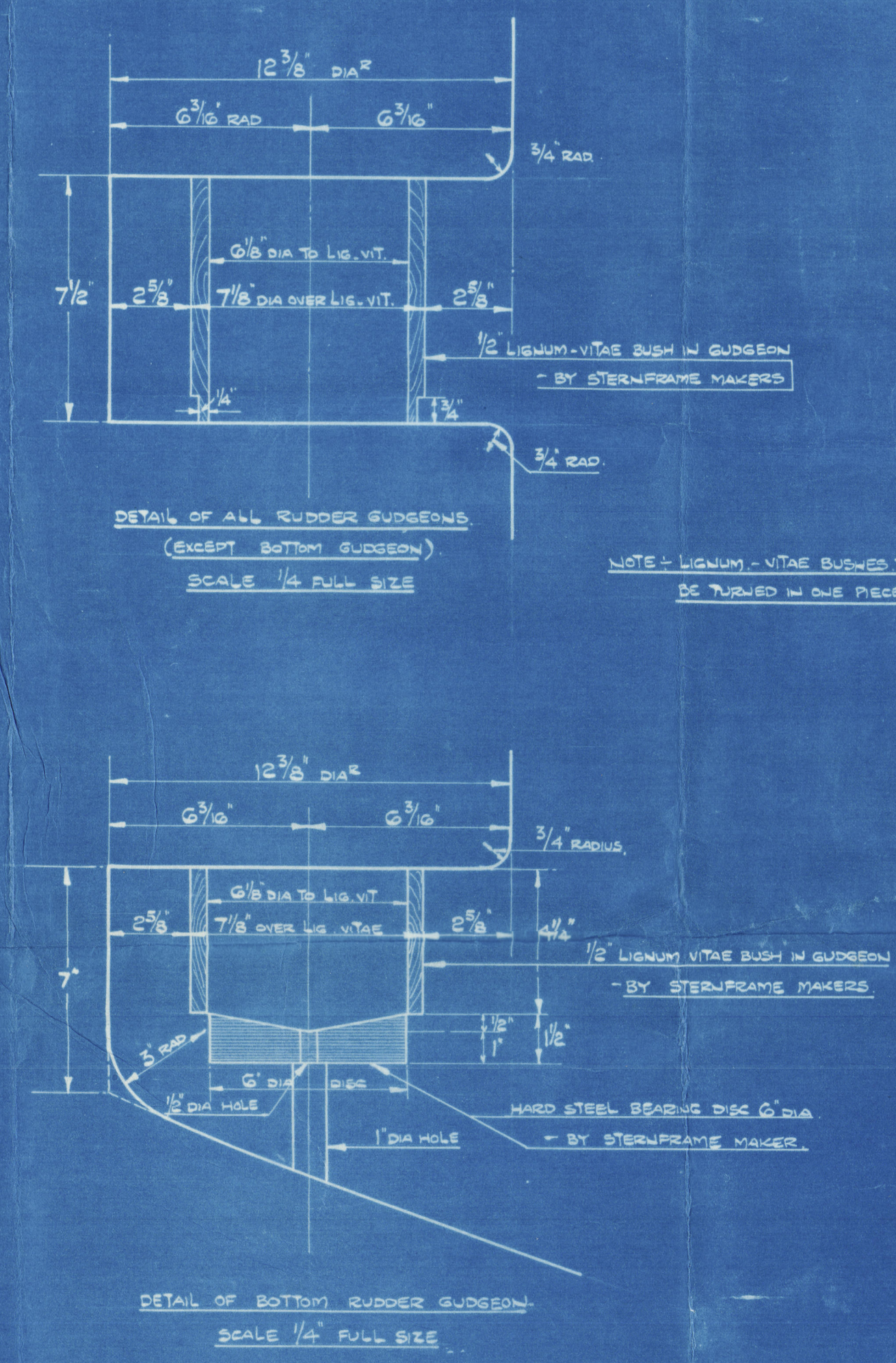
SCALE 1" = ONE FOOT.
DETAILS - SCALE AS INDICATED.

MATERIAL - BEST QUALITY STEEL CASTING

DIMENSIONS: - 405'0" B.P. (ON L.W.L.) x 54'0" MLD. x 26'3" MLD. TO 2" DECK - 34'3" MLD. TO UPPER DECK.
TO CLASS 100 A.I. WITH FREEBOARD, LLOYD'S SPECIAL SURVEY. C.S. VESSEL, FITTED WITH CRUISER STERN.
FIRST LONGITUDINAL NUMBER L.D. = 13871. - RULE STERNFRAME 10 1/2" x 7 1/2"
CASTING NOT TO EXCEED GIVEN SCANTLINGS, EXCESS OVER ESTIMATED WEIGHT WILL NOT BE PAID.
STERNFRAME TO BE RIVET HOLE BORED, WITH HOLES SPACED AS SHOWN.
RIVET HOLES TO BE BORED PLUMB THROUGH POST.
NO RIVET HOLES TO BE BORED IN PROPELLER BOSS.
CENTRE LINE OF STERNFRAME TO BE MARKED ALL ROUND CASTING, IN GROUPS OF 3 INCHES, SPACED 18" APART.
PATTERN OF STERNFRAME TO BE APPROVED BY SHIPBUILDERS' DESIGNER BEFORE CASTING.

STERNFRAME DESIGNED TO SUIT DOUBLE PLATE STREAMLINE RUDDER.
DIA. OF RUDDER STOCK - 10 1/2"

2. Rudder Verified from Rudder Plan



*Curves of Solid Section of Sternframe
8 in Slightly Rounded*

APPROVED
LLOYD'S REGISTER OF SHIPPING
Frederick
DATE 10.6.39

③

LITHGOWS LTD

NO 934-5

STERN FRAME

934

S.S. "CAPE WRATH" ★

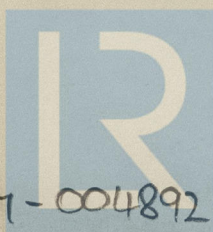
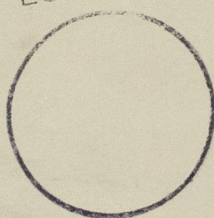
GRK. 1ST ENTRY REPORT NO 21002.

935

S.S. "CAPE RODNEY"

GRK. 1ST ENTRY REPORT NO

RECORDS DEPT.
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