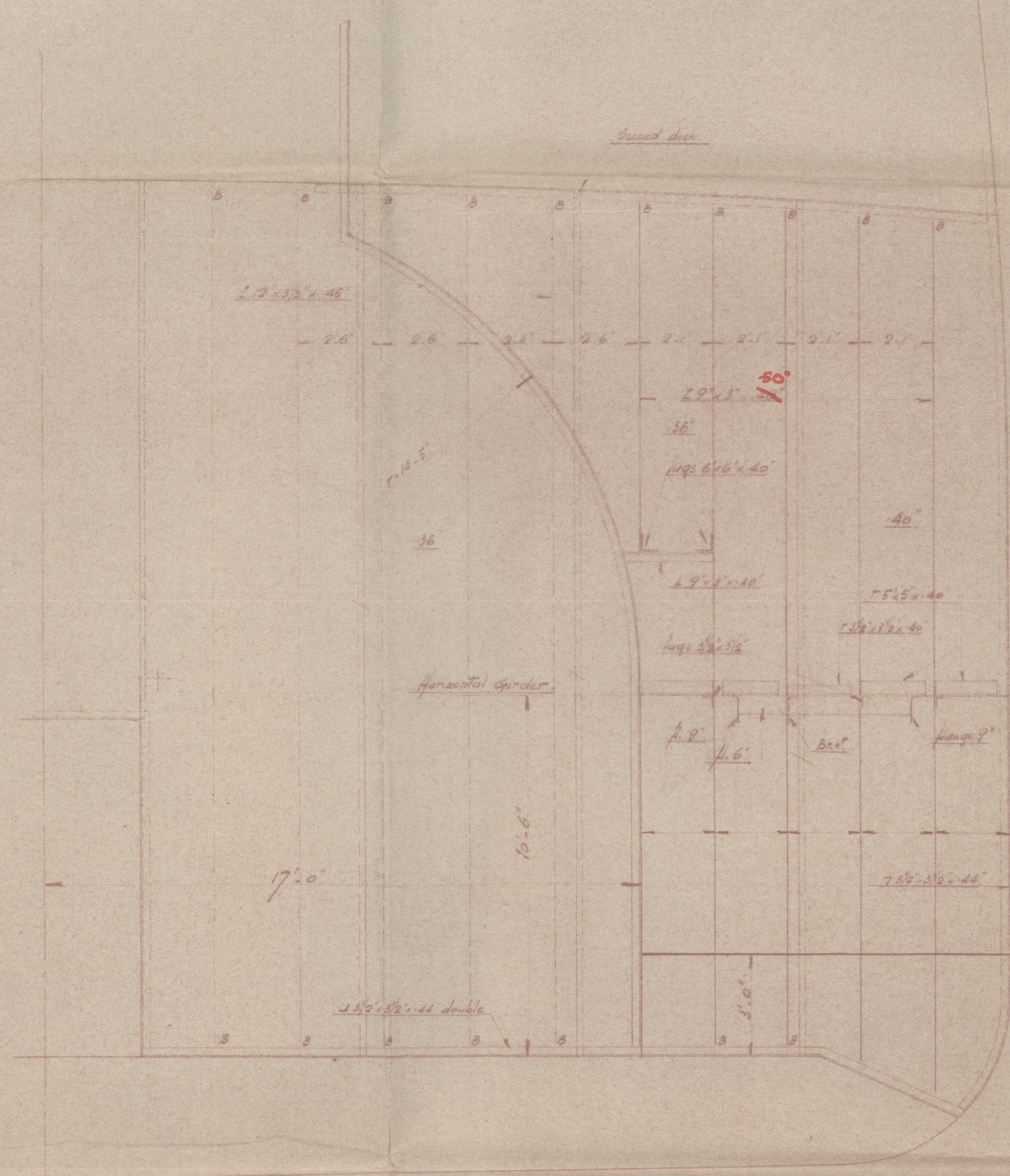
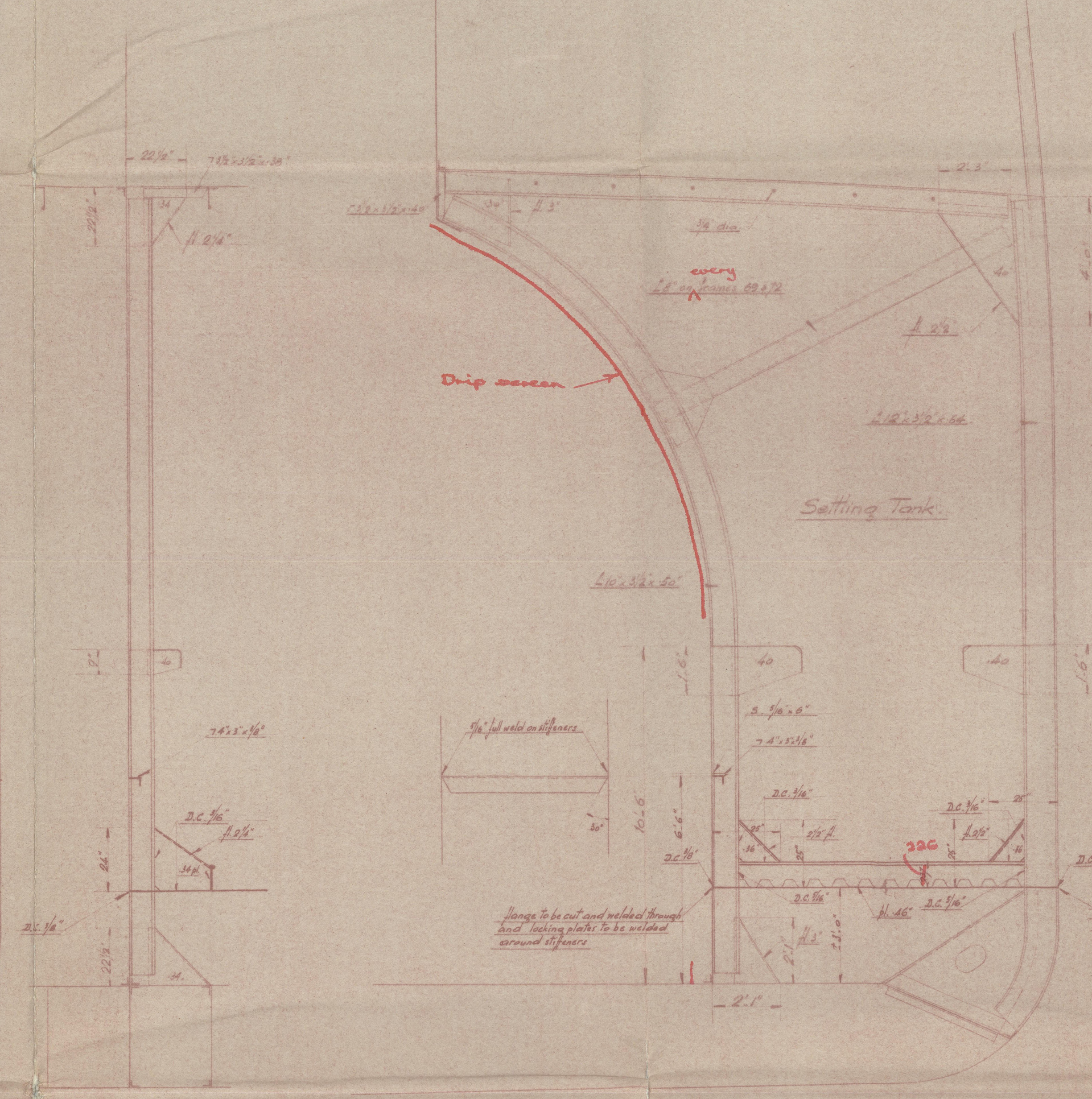


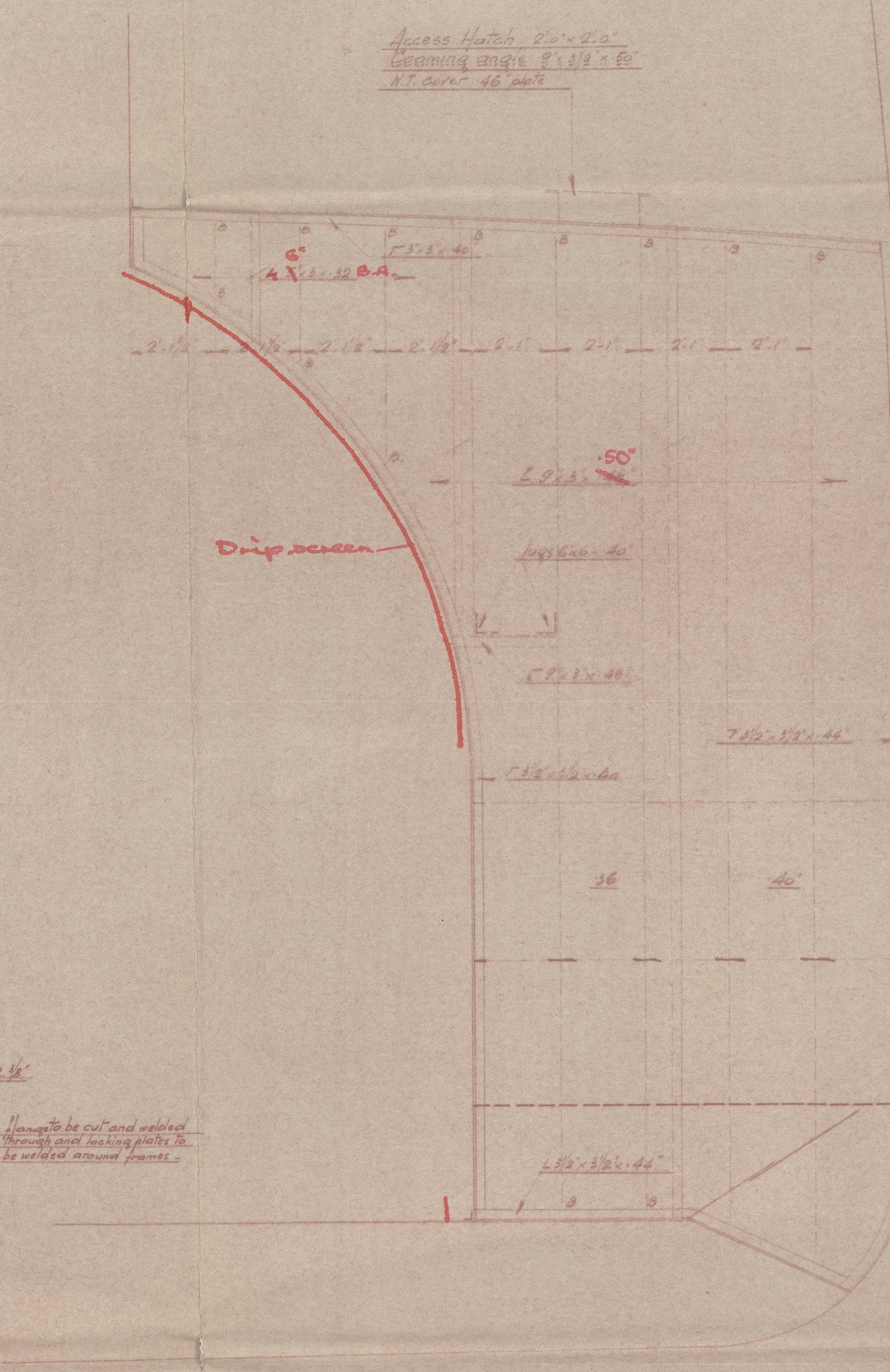
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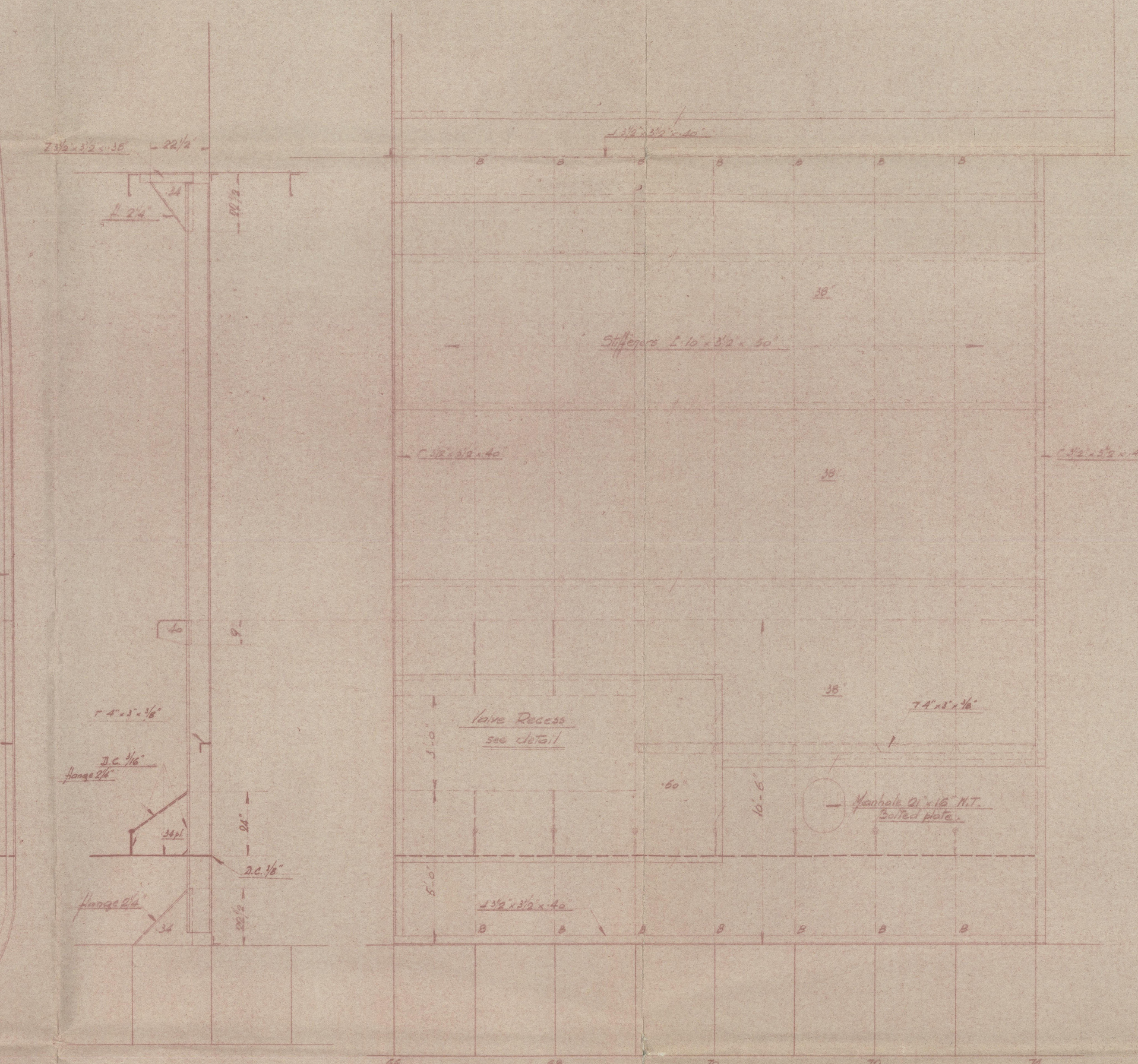
W.T. Bulkhead at 68
Looking aft.



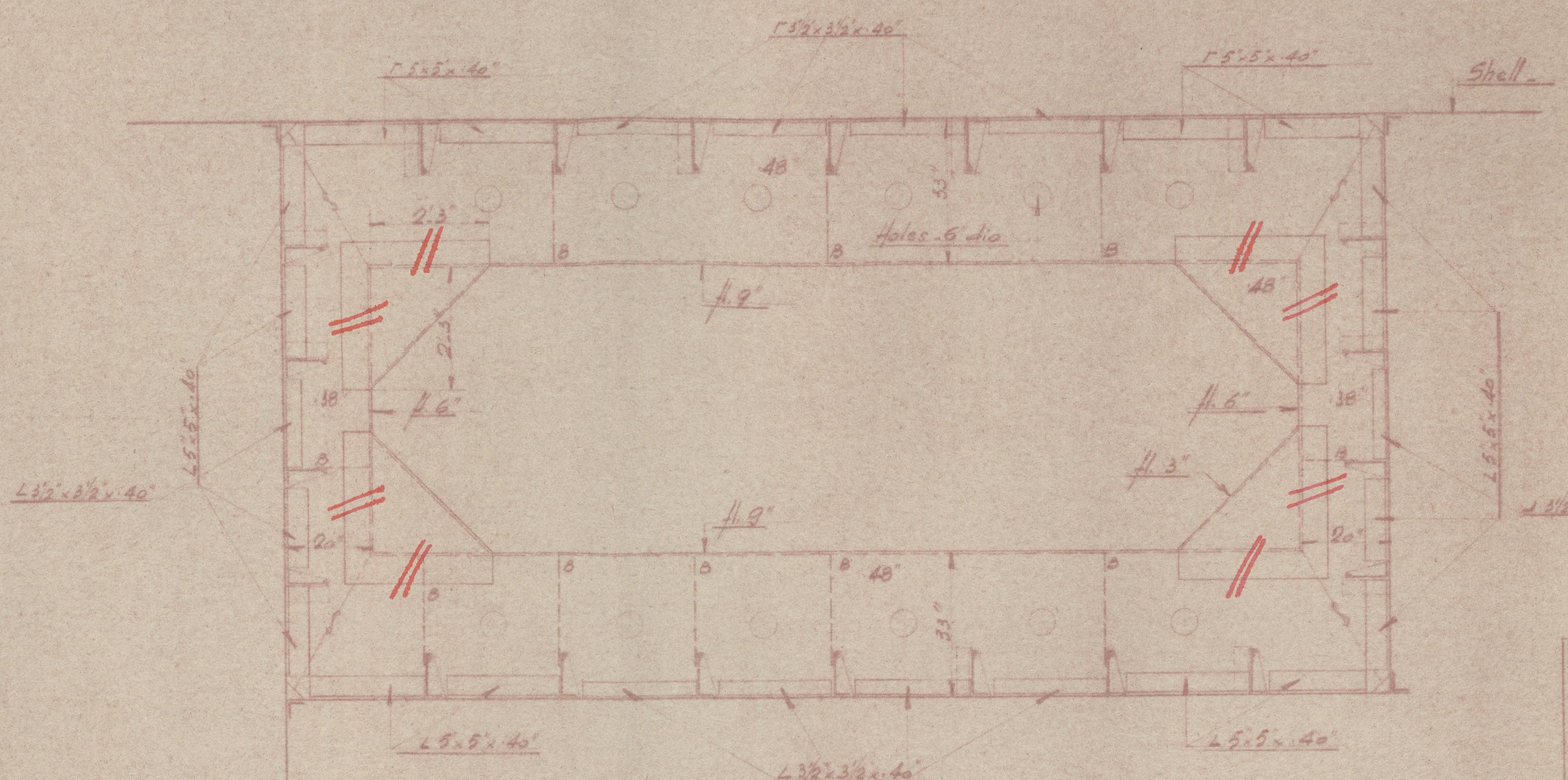
Section in way of Settling Tank



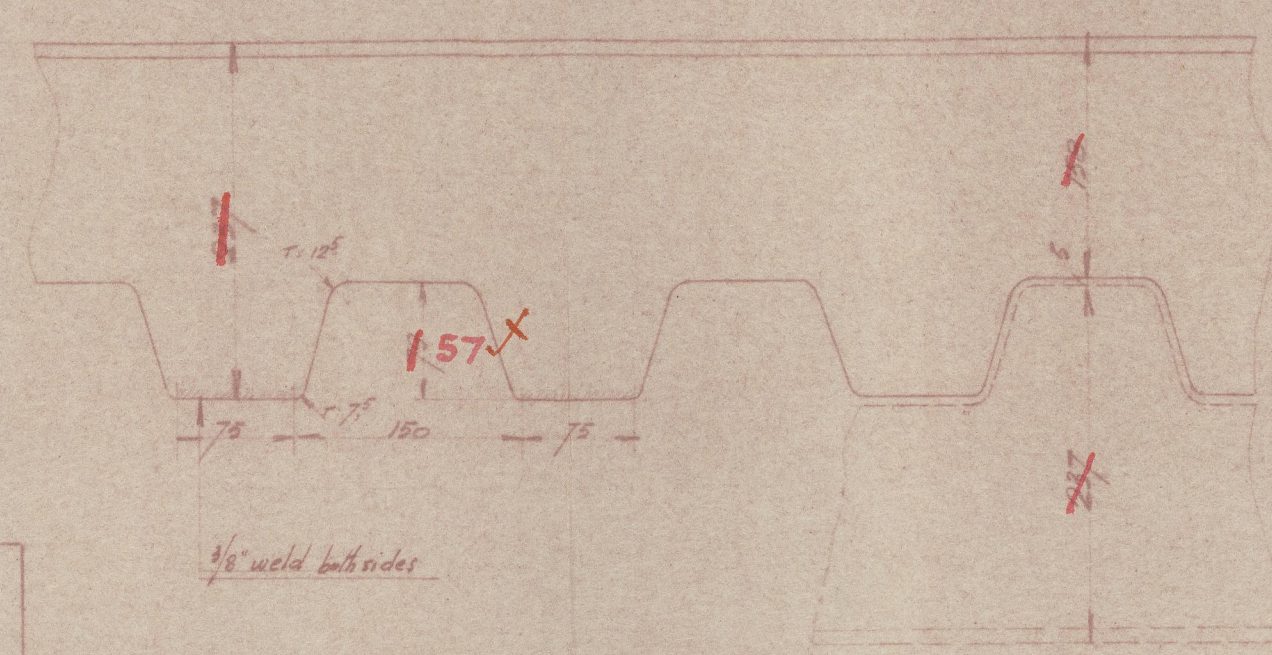
W.T. Bulkhead at 74
Looking aft.



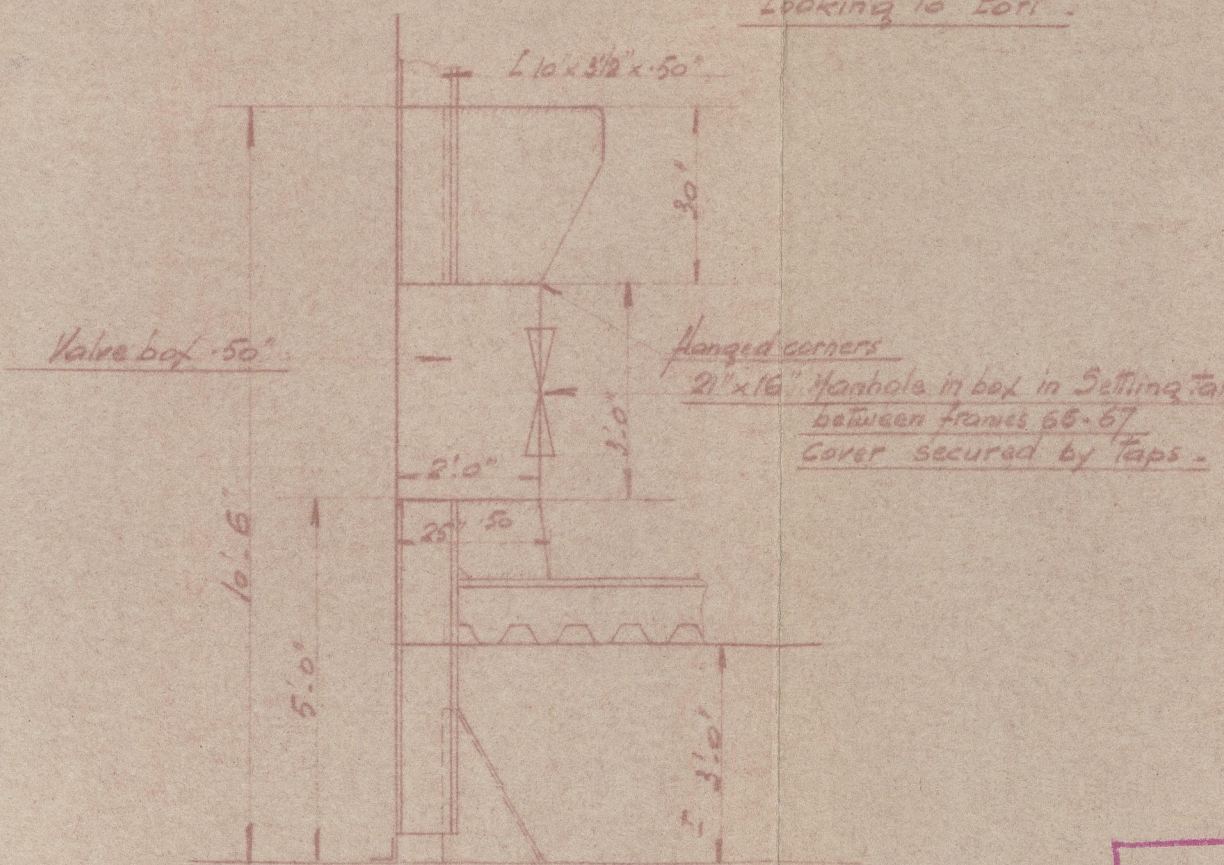
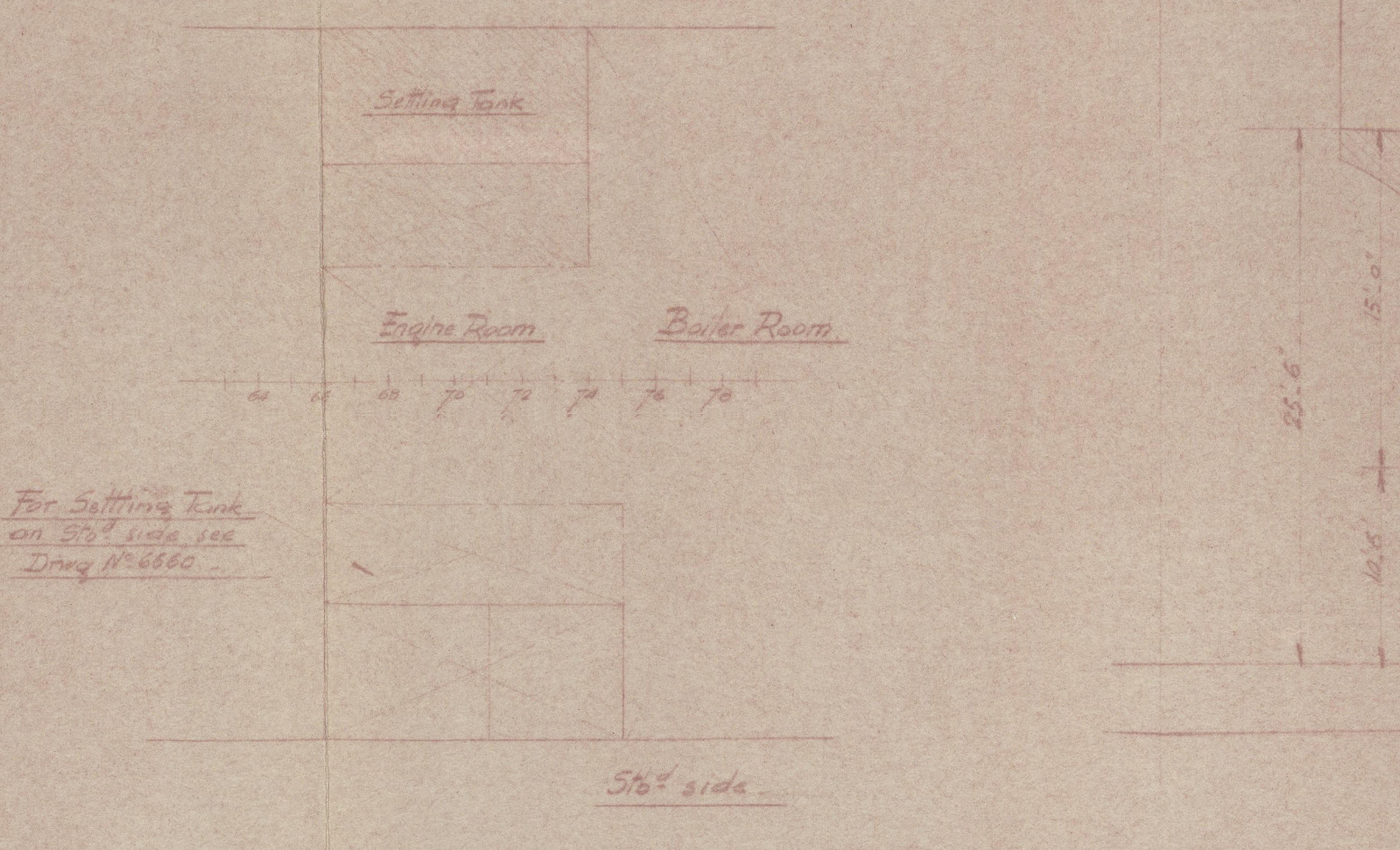
Elevation of Settling Tank Bulkhead
Looking to Port.



Detail of Bottom Stiffeners
Cookerill profile No. II 400 x 60 x 10



General Arrangement



Section in way of Valve Recess
on Port side.

Welding Symbols	
Throat thickness	
Staggered intermittent	$\frac{1}{4}$ (S.A.D.)
Chain intermittent	$\frac{1}{4}$ (C.A.D.)
Double continuous	(D.C.)
Note: Intermittent fillets are to be doubled at and carried around the ends of brackets.	

Note: All existing boundary angles to be reinforced with 1/4" fillet weld.
Bulkhead plating seams and butts to be reinforced with 1/4" fillet weld for a height of 9" above bottom of tank.
Manholes to be made in bulkhead underneath tank where accessible on board.
The relevant requirements of Sec. 20 cl. 12 of the Rules to be complied with.

This dimension to be not more than 25% depth of stiff.

TO ACCOMPANY Antares REPORT No. 26466
DATED Jan. 1981

% MARIETTA Antares 26466
Alteration of Portside existing M.B. Tank into Fuel Oil Settling Tank
Scale: 1/8" = 1 foot.
Draw. No. 6630-10-1

"Mareetta"

Alteration of port side
W.B. tank into seating tank

Amr. 26466



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Foundation

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