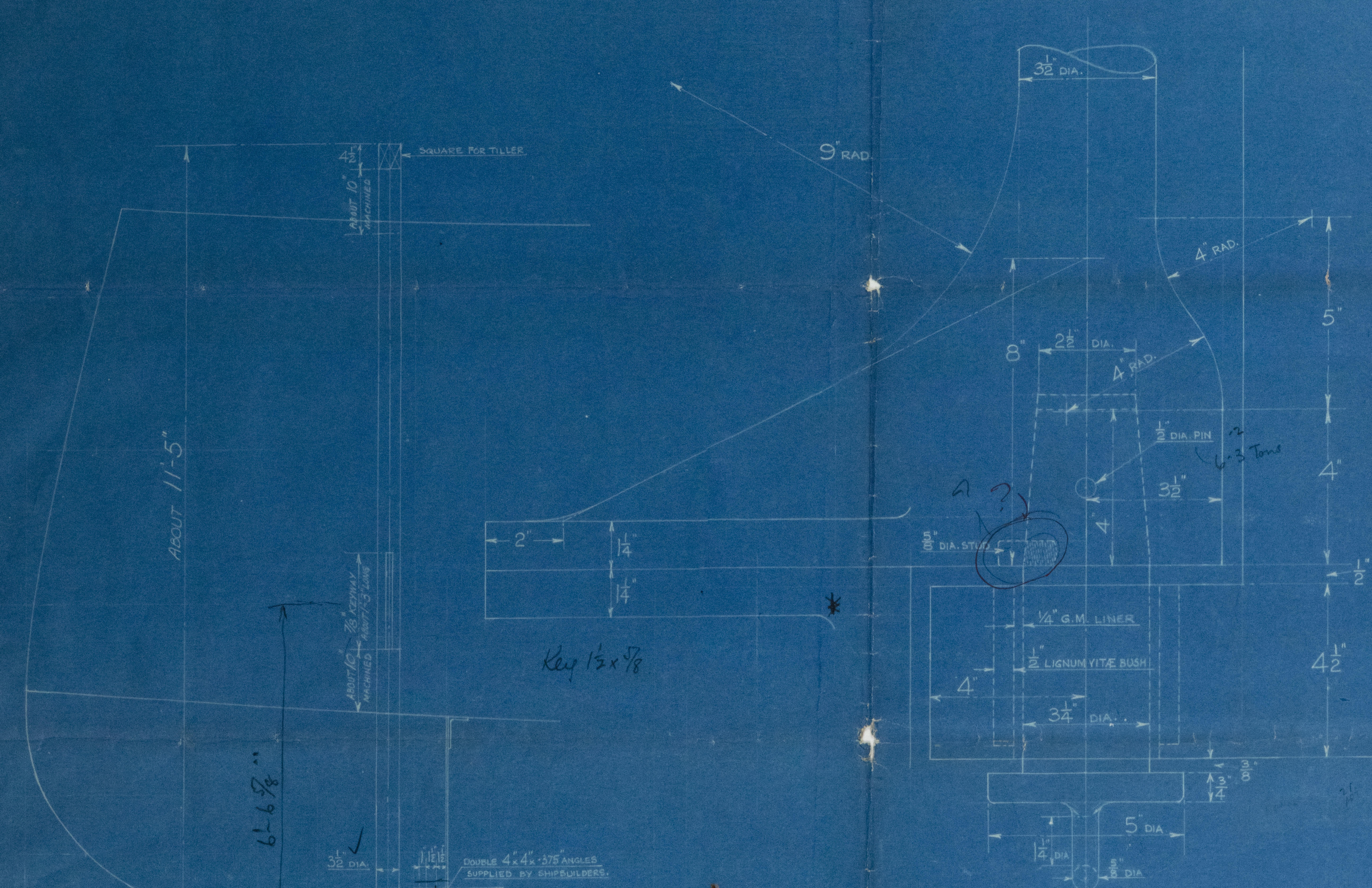


6 FEB 1935

Approved J.L.A. for J.I.  
6-2-35.



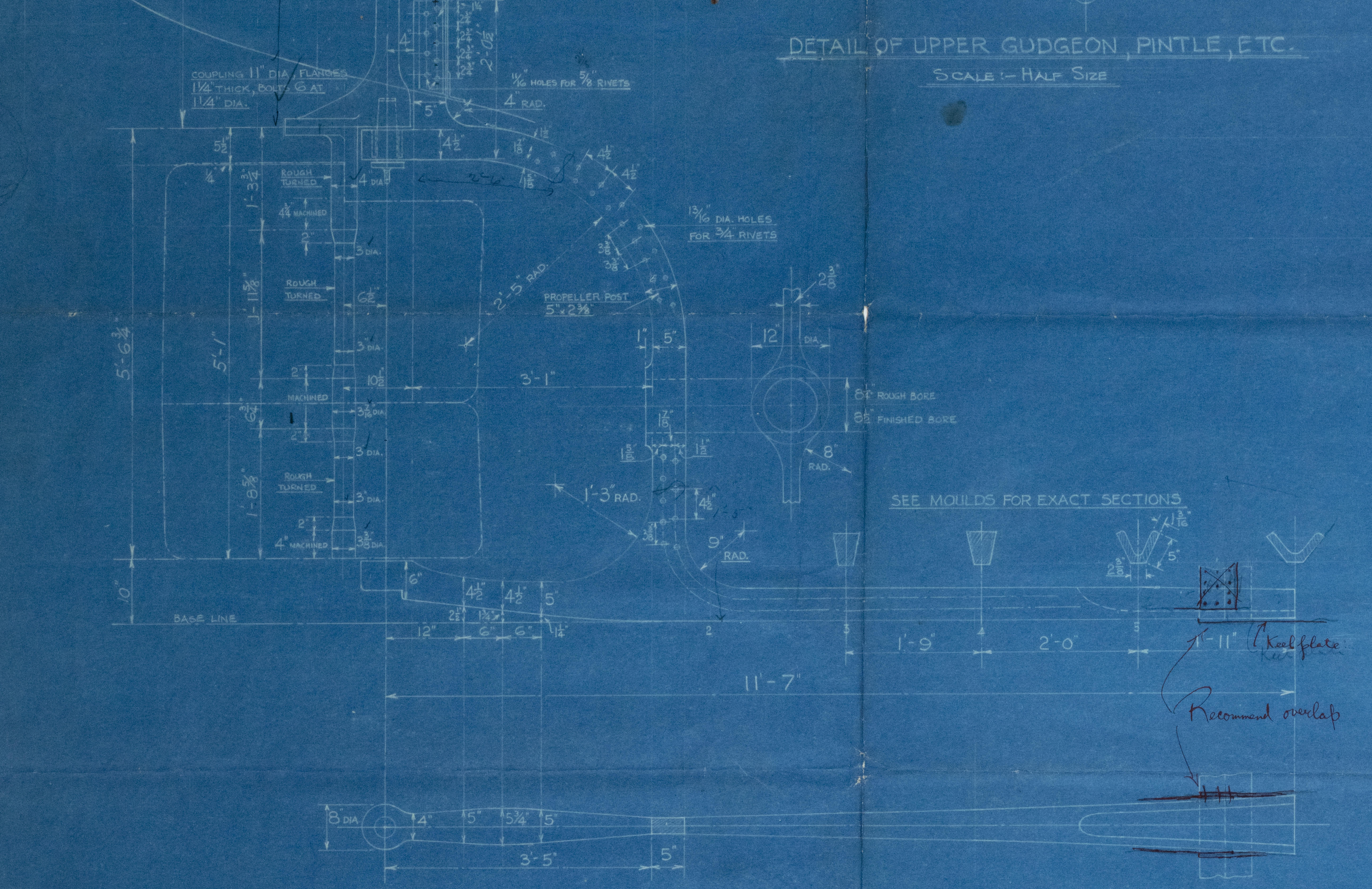
DETAIL OF UPPER GUDGEON, PINTLE, ETC.

SCALE: HALF SIZE

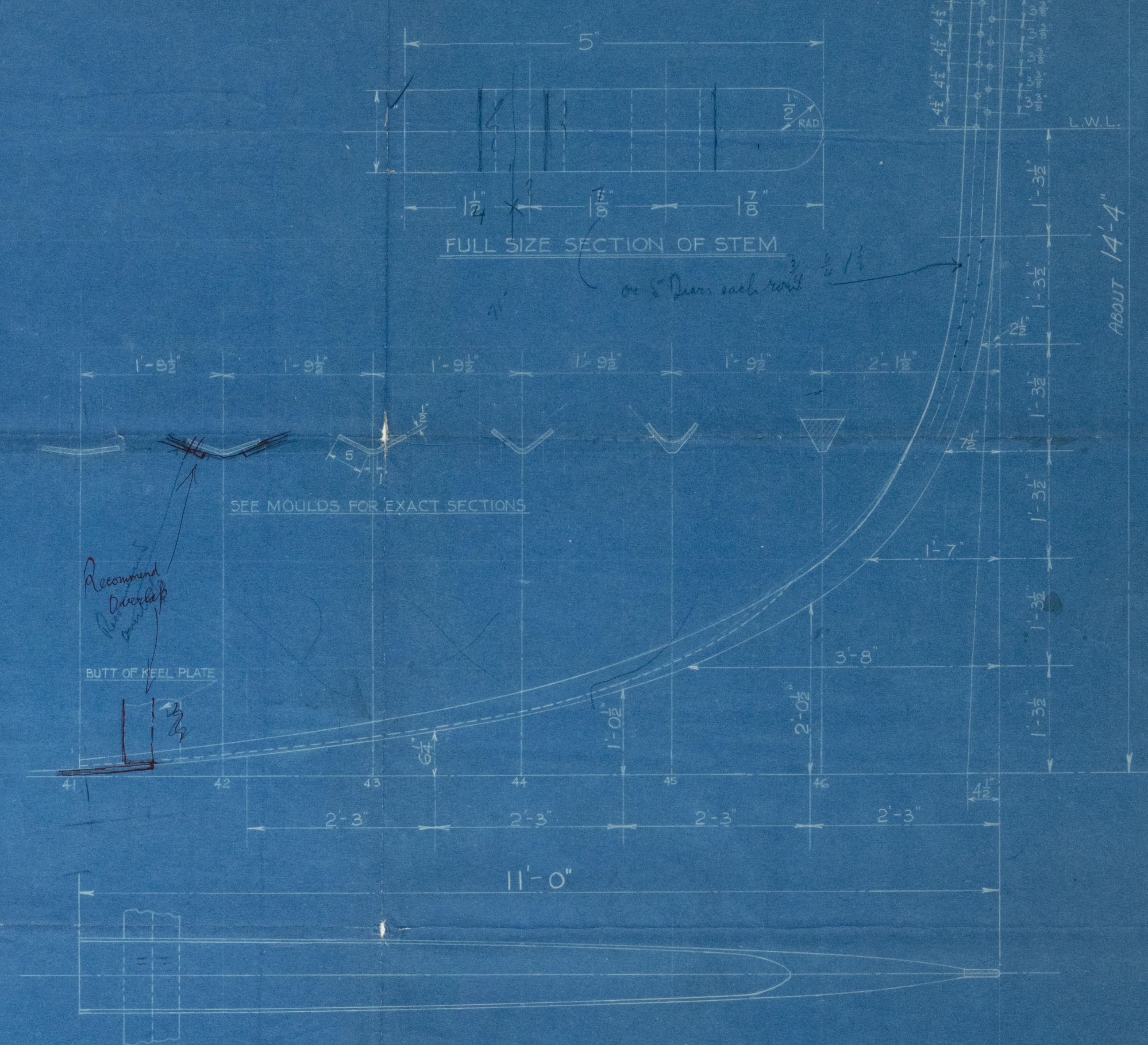


DETAIL OF LOWER PINTLE, ETC.

SCALE: HALF SIZE



ALL TO BE TO BRITISH CORPORATION REQUIREMENTS AND TESTS.  
STEM TO BE OF BEST ROLLED STEEL.  
STERN FRAME TO BE OF BEST SCRAP IRON OR MILD STEEL.  
RUDDER STOCK & MAINPIECE TO BE OF FORGED STEEL.



FULL SIZE SECTION OF STEM

SEE MOULDS FOR EXACT SECTIONS

BUTT OF KEEL PLATE

S. No. 509

STEM, STERNFRAME & RUDDER FORGINGS

SCALE: 1 INCH = 1 FT. & HALF SIZE



TRACING NO. 6273  
DRAWING NO. 8

005013-005019-0011 1/2



ENCLOSURE TO

© 2021

*The Surveyors*

Lloyd's Register  
Foundation  
*London*

0011 <sup>2</sup>/<sub>2</sub>



5

Stem, Sternframe & Rudder.

Howdage Ironworks.

No. 509.

6.2.35.

BEN OLIVER.

FOR RETURN TO H.O.

Stem frame  
B.C. 1st.  
4731.  
J.L.  
22.3.35

Stem Bar  
B.C.  
4731.  
J.L.  
22.3.35

Rudder top & bottom stocks  
B.C.  
No 137  
②  
3.5.35



9 ll  
1-2-25  
14-  
14  
13-71  
14

Howdage 509

Stem, Sternframe & Rudder



© 2021

Lloyd's Register  
Foundation

005013-005019-0011 1/2