

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 2874

SHIP FORGINGS ~~OR CASTINGS.~~

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned Iron ~~or Steel~~ Forgings ~~or Castings~~, manufactured by J. Carmichael & Co of Dundee for the Vessel No. 77, being built by J. Lewis & Sons, Ltd of Aberdeen have been inspected by me as set forth below and found to be, so far as can be seen, sound.

Mark on Forgings or Castings.

Lloyd's
No. 648
JES

J. S. Sellar
Dundee 11/8/24

	STERN FRAME.	RUDDER FRAME.	STEM.	
Material* ...	/	Scrap Iron	/	
How made ...		Forged		
Dimensions ...		4 1/2" x 3 1/2"		
Progress on Inspection ...		Start to finish		
Date when Inspected ...		2-6-24 - 11-8-24		
CASTINGS.				
Tests on Standard Test Pieces.				
Tensile Test—				
Tons per square inch ...				
Extension per cent. ...				
Cold Bending Test—				
Angle before fracture ...				
Drop Test—				
Height from ground ...				
Hammering Test—				
If made according to Rules (and found satisfactory ...)				

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

approved plan returned herewith.

Fee (if any chargeable) £ : :

To be paid at



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* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

Forging Report.

Rudder Frame.

Messrs. J. Lewis & Sons Ltd.

S.S. Carrickmore. Yard No. 77.

abn. Report No. 13882.

