

## Lloyd's Register of Shipping.

(Report on Vessel No. \_\_\_\_\_ Port \_\_\_\_\_)

No. 2867

## SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron ~~or Steel~~ Forgings ~~or Castings~~ manufactured by J. Carmichael & Co. Ltd. of Dundee for the Vessel No. 77, being built by John Lewis Sons. Ltd. of Aberdeen have been inspected by me as set forth below and found to be, so far as can be seen, Sound

Mark on Forgings or Castings.

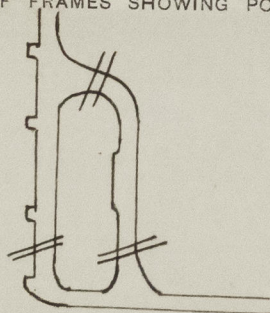
Lloyd's  
No. 647  
J.E.S.

J. E. S.

Dundee

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	Scrap Iron		
How made ...	Forged.		
Dimensions ...	$6\frac{1}{4} \times 33\frac{3}{4}$ & $5\frac{1}{4} \times 3\frac{3}{4}$		
Progress on Inspection ...	Forged & finished		
Date when Inspected ...	2 - 20/5/24.		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch ...	✓		
Extension per cent. ...	✓		
Cold Bending Test—			
Angle before fracture ...	✓		
Drop Test—			
Height from ground ...	✓		
Hammering Test—			
If made according to Rules and found satisfactory ...	✓		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



welds →

Fee (if any chargeable) £ ✓ : ✓ :

To be paid at ✓

\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



Forgings Repal.  
Stirn Frame.  
Messrs. J. Lewis & Sons Ltd.  
S.S. Carrickmore. Vol. 77  
abn. Repal No. 13882.

2000-045048-0002



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