

With or Without Disconnected Erections.

STEEL STEAMER.

Received at London Office

Date of completion of report 23rd September 1922 Port of SUNDERLAND.
Survey held at SUNDERLAND. Date, First Survey 11th February 1921 Last Survey 19th September 1922

On the (State of Angle, Tonnage, or Screw) Steamer

BRITISH ADVOCATE

Rig Schooner

TONNAGE under 6549.41

CLASS 100A1 CARRYING PETROLEUM IN BULK

Master

Do. between Tonnage Dk. and 3rd and 4th Dk.

Total under Upper Dk.

Do. of Poop 83.93

Do. of R.O. Dk. 134.63

Do. of Bridge House 34.64

Do. of Forecastle 87.33

Do. of Houses on Dk. 93.51

Do. of excess of Hatchways 3.52

Do. above Crown of 5.83

Engine Room 6992.80

Gross Tonnage 252.83

Less Crew Space 2237.70

Less above Crown of 350.88

Less Engine Room

Less Navigation Spaces

Register Tonnage 4131.39

Breadth (greatest moulded) 56.75

Depth, at middle of length from top of keel to top of upper deck beams at side 33.92

Transverse Number 90.67

Length on deck from fore part of stem to after part of stern post 440.00

Longitudinal Number 39894.8

Depth "d," at middle of length (See Secs. 2 & 13) 12.97

Proportions—Depths to Length—Upper Deck Beam at side to top of keel

" " Long Bridge Deck Beam at side to top of keel

Destined Voyage Aden via Suez

If Surveyed while Building, Afloat, or in Dry Dock Yes

LENGTH on Deck as per Rule	Feet.	Inches.	BREADTH—Moulded	Feet.	Inches.	DEPTH, ACTUAL—Top of Floors to top of Upper Dk. Beams	Feet.	Inches.	No. of Decks with flat laid	No. of Tiers of Beams
440	0		56	9		34	0		2	2

Dimensions of Ship per Register, Length 440.3 breadth 57.1 depth 33.9 Moulded depth, ft. 41 ins. 11 To Bridge Dk. Round of Upper Dk. Beam, Actual 14 ins.

FRAMING.				PILLARS.			
FRAME, Angles, or L Bars amidships	Inches in Ship.	Inches in Ship.	Inches in Ship.	PILLARS In 'tween Deck, size and spacing	Inches in Ship.	Inches in Ship.	Inches in Ship.
Do. in peaks	7	3 1/2	40	" " Hold	"	"	"
Do. in way of Double Bottoms at Solid Floors	8	3 1/2	46	" " Quarter 'tween Dks.,	"	"	"
" " at intermdt. Bkts.	3 1/2	3 1/2	44	" " in Hold	"	"	"
Spacing of Frames from centre to centre amidships	24 1/2		24 1/2				
" " from # } length to Collision bulkhead							
" " in peaks	24		24				
REVERSED FRAME, Angles	Longitudinal Framing						
Do. in way of Double Bottoms at Solid Floors	3 1/2 x 3 1/2 x 44 double in E & B tank						
" " at intermdt. Bkts.	3 1/2 x 3 1/2 x 54 single in B & E tank but double under boiler bracing						
FRAMING, depth of girder	Longitudinal Framing						
FLOORS, depth and thickness of Floor Plate at mid-line for 1/2 length amidships	see form						
" in way of Engine and Boiler Spaces	Cellular double bottom in E & B space						
" thickness at the ends of vessel							
" depth at 1/2 the half breadth, as per Rule							
" height extended at the Bilges							
FLOORS in Cell. Double Bottoms	68.85	42.15	50.85				
" state if flanged (top & bottom)	No		No				
" Spacing of Solid floors	2.4 1/2	9	2.8				
CENTRE GIRDER, in Dbl. bottom depth & thickness	54.15	62.85	54.15				
" " Angles, Top	3 1/2 x 3 1/2	54.15	64.85				
" " Bottom	6 x 6 x 54	5 x 5 x 54	5 x 5 x 54				
" " to Floors	3 1/2 x 3 1/2	54.85	44.85				
" Brackets at intermdt. frmg., width & thickness	6 x 6 x 55	50	6 x 6 x 55				
SIDE GIRDERS, number on each side & thickness	2	85	40				
" " state if flanged (top and bottom)	also oil tanker sides		No				
" " Angles (top and bottom)	3 1/2 x 3 1/2	44	54.85				
" " to Floors	3 x 3	40	50.85				
MARGIN PLATE, depth (exclusive of flange) and thickness	52.15	58.85	52.15				
" " Angle to Outside Plating	3 1/2 x 3 1/2	60	3 1/2 x 3 1/2				
" " Floors	3 1/2	3 1/2	54				
" Brackets at intermdt. frmg., width & thickness							
Height of Outside Brackets above at bilge							
INNER BOTTOM PLATING, breadth and thickness of Middle Line Strake	54.15	58.85	54.15				
" " in Engine and Boiler space	52.15	58.85	52.15				
" " Remainder in Holds	0.8m. in mch. spec only						
BEAMS, Upper Deck, Single Angle, Bulb Angle, Plate, Tee Bulb, or Channel	LONGITUDINAL FRAMING (SEE FORM)						
" " In way of Long Bridge							
" " Spacing							
BEAMS, Second Deck, Single Angle, Bulb Angle, Plate, Tee Bulb, or Channel							
" " Spacing							
BEAMS, Third and Fourth Deck, Single Angle, Bulb Angle, Plate, Tee Bulb, or Channel							
" " Angles on upper edge							
" " Spacing							
BEAMS, Poop Deck, Angle, Bulb Angle, Plate, Tee Bulb, or Channel							
" " Angles on upper edge							
" " Spacing							
BEAMS, Bridge Deck, Angle, Bulb Angle, Plate, Tee Bulb, or Channel	4	3	42				
" " Angles on upper edge							
" " Spacing							
BEAMS, Forecastle Deck, Angle, Bulb Angle, Plate, Tee Bulb, or Channel	11	3 1/2	50				
" " Angles on upper edge							
" " Spacing							

[illegible]

S/S BRITISH ADVOCATE

PARTICULARS OF LONGITUDINAL FRAMING.

FRAMING.		AMIDSHIPS.			ENDS.			AMIDSHIPS.			ENDS.			RIVETING.		
		In Ship.			In Ship.			Per Rule or as approved.			Per Rule or as approved.			Spacing of Rivets on each side of Transverses and Bulkheads. Inches.	Rivets in Brackets to Bulkheads. Number. Diameter. Inches.	
		Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.			
Framing of \perp , L or E		Edge	TRANS	FLG	FLG	TRANS	FLG				POOP	LONG	FLG			
Frames in Bridge 'tween Decks...		✓	3 1/2	40	✓	3 1/2	40				6	3	36			
Frames from Uppermost Continuous Deck No. 1		9	3 1/2	44	9	3 1/2	44	9	3 1/2	44	9	3 1/2	44	7/8	5 1/4	
Framing from Awning, Shelter or Upper Deck to Margin Plate. CENTRE LINE BULKHEAD.		" 2	"	"	"	"	"	"	"	"	"	"	"	"	"	
		" 3	"	"	"	"	"	"	"	"	"	"	"	"	"	
		" 4	"	"	"	"	"	"	"	"	"	"	"	"	"	
		" 5	"	"	"	"	"	"	"	"	"	"	"	"	"	
		" 6	"	"	"	"	"	"	"	"	"	"	"	"	"	
		" 7	10	3 1/2	44	"	"	"	10	3 1/2	44	"	"	"	"	"
		" 8	10	3 1/2	44	"	"	"	10	3 1/2	44	"	"	"	"	"
		" 9	10	3 1/2	48	10	3 1/2	44	10	3 1/2	48	10	3 1/2	44	"	"
		" 10	10	3 1/2	52	10	3 1/2	44	10	3 1/2	52	10	3 1/2	44	"	"
		" 11	10	3 1/2	58	10	3 1/2	48	10	3 1/2	58	10	3 1/2	48	"	"
		" 12				10	3 1/2	52				10	3 1/2	52	"	"
		" 13				10	3 1/2	58				10	3 1/2	58	"	"
		" 14	15 x 4 x 4 x 63			15 x 4 x 4 x 63									"	"
		" 15	and 4 1/2			and 4 1/2									"	"
		" 16														
		Spacing of Longitudinal Frames		Amidships			At Ends			Amidships			At Ends			
		30			30			30			30					
		30 or under			30			30			30					
Double Bottoms		Tank Top Longitudinals														
L, L or C		Bottom														
Spacing of Longitudinals		Amidships			At Ends			Amidships			At Ends					
		Longitudinally framed Ciler														
Transverses.																
In Bridge		Depth and Thickness														
'tween Decks		Face Angles														
		Lugs to Shell														
In Awning, Shelter or Upper 'tween Decks.		Depth and Thickness														
		Face Angles														
		Lugs to Shell														
In Hold.		Depth and Thickness														
		Face Angles														
		Lugs to Shell														
		Brackets														
Spacing of Transverse Frames																
		As per approved profile														
Longitudinal Beams of X, L or E		Poop Bridge Deck			6			3			32 1/2			30 to 2 1/2		
		Avg. or Shtr. Dk.			6			3			32 1/2			30 to 2 1/2		
		Upper			6			3			32 1/2			30 to 2 1/2		
		Second			8			3			37 1/2			30 to 2 1/2		
		Third														
		MAIN Transverse			10 x 38			3 1/2 x 3 1/2			44			10 x 38 3 1/2 x 3 1/2 44		
		SUMMER Beams.			11 x 40			3 1/2 x 3 1/2			40			11 x 40 3 1/2 x 3 1/2 40		
					20 x 40			4 x 3 1/2			48			20 x 40 4 x 3 1/2 48		

The particulars of framing in peaks (if ordinary), Floors, Centre Girder, Side Girders and Margin Plate and their angle attachments, etc., to be entered in their respective places provided for on the Report Forms.

NOTE:—This slip to be pasted on the fourth page of the Report, and reference to same to be made under framing, etc., on the first page.

The vessel is fitted for the burning of oil fuel F.P. above 150°F.

EQUIPMENT No. 41604					LETTER 67					ANCHORS.					TONNAGE U. DK. OR PLATING No. FOR TRAWLERS				
Number of Certificate.	Anchors.	WEIGHT, EX. STOCK.			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.				WEIGHT REQUIRED BY TABLE 31.			Description of Anchor.	Makers.	Where and when tested and Superintendent.		
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.					
27002	1st Bower ✓	79	3	14				58	10	0	0	72	2	0	Byns Stockless	not stated	Sld 6/2/22 R. Haffner		
27046	2nd „ ✓	72	3	0				55	5	0	0	72	2	0	do	do	Sld 8/3/22 „		
27012	3rd „ ✓	62	0	0				49	10	0	0	62	0	0	do	do	Sld 14/2/22 „		
	4th „																		
	Collective weight.	214	2	14								204	0	0					
85425	Stream ✓	21	1	19	5	1	24	22	0	0	0	20	2	0	Common	Angley & Sneld	Retherton 25/4/21 A Green		
	Kedge.....																		

Particulars of Drop Test of Cast Steel Anchors, viz.:— Weight, Surveyor's Initials, Number of Certificate, Date of Test.	1st Bower	Excluding pin	48.2.21	TP	4599	9 and 12 ch Jan 1922
	2nd "	do	44.3.0	TP	4617	19 and 26 ch " "
	3rd "	do	37.1.14	TP	4595	9 and 12 ch " "
	4th "					

CHAIN CABLES.										HAWSERS AND WARPS.									
Number of Certificate.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.		Length and Size per Table 31.		Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and Size supplied.		Breaking Test of Steel Wire Towline.	Length and Size per Table 31.		Tons.	Fathoms.
	Length.	Diam.	Statio- tory.	Break- ing.	Supplied.	Per Rule.	Length.	Diam.					Length.	Cir.		Length.	Cir.		
13374	150	2 3/8	10 1/2	14 2/5	433.0.7	844.1.0	300	2 3/8	Stud	Not Stated	Sld 26/1/21 R. Haffner	TOWLINE	130	3 1/2	41	130	5 1/2		
13375	150	2 3/8	"	"	436.1.7				Stud	"	" 7/12/21 do	HAWSERS & WARPS	4 @ 100 Manila	8"	26	4 @ 100	8"		
													2 @ 90	3 1/2	29			Extra wire supplied by Owners.	
	120	5	✓	59			120	5					90	4	33				
													90	4 1/2	39				

Boats 4 Lifeboats 24' and 2 Cutters 18'

Pumps, Number *no hand pumps*

Windlass is *Emerson Walker & Thomson Bros Ltd*

Engine Room Skylights.—How constructed? *Steel plates and angles* What arrangements for deadlights in bad weather? *Steel flaps & bull's eyes*

Coal Bunker Openings.—How constructed? *Steel plates & angles* How are lids secured? *Tarpaulins & cleats* Height above deck? *30"*

Number of Scuppers, and numbers and dimensions of *Freeing Ports, &c.* *7 scuppers each side 9 freeing ports each side 5'6" x 1'9"*

Ceiling in Holds, thickness and material *none*

Cargo Hatchways.—How formed? *Usual construction for oil hatches*

State size No. 1 Hatch (Forward) *9'0" x 12'0"* *MAIN OIL* No. 2 Hatches *6'0" x 4'0"* No. 3 Hatch *Summer tank* No. 4 Hatches *6'0" x 4'0"*

Number of Web Plates, Shifting Beams and Fore and Afters to each Hatch *One web plate in No 1 Cargo Hatchway*

Bulwarks, height above deck and description *4'0" high x .25 Steel*

No. of Breasthooks *On Longitudinals* No. of Crutches *Deep floor*

Main Rail, material and size *6 x 3 x 40 SA Steel*

Builder's Signature (here only) *W. Hughes & Sons Limited.* Surveyor's Signature *A. Pickworth.* Surveyor to Lloyd's Register of Shipping.

Correspondence.—State dates and initials of letters respecting this case (Reference should be made in any correspondence connected with the case)

Workmanship. Are the butts of plating planed or otherwise fitted? *Yes*

Is the riveted work properly closed? *Yes*

Are the liners between the frames and plates solid single pieces? *Yes, where fitted Joggled Shell Lugs* Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other? *Yes* *fitted generally* Are the rivet holes well and sufficiently countersunk in the plate and punched from the faying surfaces? *Yes* Do any rivets break into or through the seams or butts of the plating? *A few*

Are the butts of Plating, Stringers, &c., properly shifted and lapped? *Yes*

Have all the upper and weather decks been tested as required by the Rules (Sec. 26, par. 20)? *Yes* State results of tests *Satisfactory.*

Have all the gutterways been tested as required by the Rules (Sec. 26, par. 20)? *Yes* State results of tests *Satisfactory.*

General Remarks (State quality of workmanship, &c.)

This vessel has been built in accordance with the approved plans, the Rules and the Secretary's letters

The materials and workmanship are good.

The oil cargo tanks, cofferdams, oil fuel bunkers, and the water ballast tanks have been satisfactorily tested as required by the Rules

The vessel is fitted for the burning of oil fuel F.P. above 150°F.

24 Approved plans and forging reports are forwarded herewith Please return the plans for use in connection with a duplicate vessel

Sister Vessels:

British Colonel. Sld Rpt 28108 British Chancellor 28223 British Counsellor Sld Rpt 28329.

The Surveyor should state the Number of Report and Name of any Sister Vessel.

Plans to be forwarded with F.E. Report showing vessel as built.

The amount of Entry Fee £ 10: 0: 0

Special Survey Fee.... £ 562: 4: 9

Travelling Expenses, if any £ : : :

Fees applied for, *20. Sep 1922*

Received by me, *25. Sep 1922*

State whether the Vessel has been built under Special Survey *Yes*

I am of opinion this Vessel should be Classed *100 A-1 CARRYING PETROLEUM IN BULK FITTED FOR OIL FUEL F.P. ABOVE 150°F*

With, or without Freeboard, as condition of Class *without*

Committee's Minute

Character assigned *100 A-1*

Carrying petroleum in bulk

Lloyd's 20. Sep. 1922

in duplicate Certificate to be sent to **SUNDERLAND** Date of issue *6/10/22*

A. Pickworth. Surveyor to Lloyd's Register of Shipping.

100 A-1

Carrying petroleum in bulk

Lloyd's 20. Sep. 1922

in duplicate Certificate to be sent to **SUNDERLAND** Date of issue *6/10/22*

A. Pickworth. Surveyor to Lloyd's Register of Shipping.

100 A-1

Carrying petroleum in bulk

Lloyd's 20. Sep. 1922

in duplicate Certificate to be sent to **SUNDERLAND** Date of issue *6/10/22*

A. Pickworth. Surveyor to Lloyd's Register of Shipping.

The Surveyors are requested not to use on or below the Committee's Minute.

GENERAL REMARKS—(continued).

[Faint handwritten notes and bleed-through from the reverse side of the page are visible in this section.]

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop 13.12 ft., R.Q.D. ft., Bridge 32.3 ft., Forecastle 48 ft.
(In feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated no

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) 2 Dks (scl) and web frames. Longitudinal framing.
Official No. 146629; Signal Letters State if Machinery is fitted aft Yes

How are the surfaces preserved from oxidation? Inside Paint + Cement except in oil tanks Outside Paint

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors Cell. in 3-B Span

Where Fitted.	Length. Feet.	Water Capacity. Tons.	Where Fitted.	Length. Feet.	Water Capacity. Tons.
Double bottom, aft,			Fore peak tank,		
Double bottom, under Engines and Boilers, <u>wells (tested)</u>	<u>4.33</u>		After peak tank,	<u>24.0</u>	<u>205</u>
Double bottom, if under Engines only,	<u>40.0</u>	<u>54</u>	Deep tank, aft,	<u>22.75</u>	<u>259</u>
Double bottom, if under Boilers only, <u>OIL FUEL TANK</u>	<u>34.0</u>	<u>152</u>	Deep tank, forward,	<u>45.0</u>	<u>851</u>
Double bottom, forward,			Other tanks, if fitted,		
		Total capacity of double bottom <u>209</u> ✓	(If necessary, furnish further information by sketch.)		

^a The wells are not to be included in the lengths of the tanks. 74

State whether the above have been tested as required by the Rules. Yes. ✓

Order for Special Survey No. 5481

Date 15. 6. 20

No. 683 in builder's yard.

DATES of Surveys held while building

1921. Feb. 14. 21. Mar. 7. 11. 14. 17. Apr. 1. 5. 11. 17. 22. 29. May. 6. 13. 20. June 6. 11. 30. July. 7. 8. 19. 20. 22. Aug. 2. 22. 26. 31. Sep. 2. 14. 28. Oct. 10. 21. 32. 25. 27. Nov. 7. 9. 17. 22. 25. 29. Dec. 6. 20. 23. 1922. Jan. 5. Feb. 15. 16. 18. 21. 23. 24. 27. Mar. 1. 26. 7. 8. 16. 20. 23. 27. 29. Apr. 24. 27. May. 2. 10. 11. 12. 15. 16. 17. 18. 19. 22. 24. 25. 26. 27. 30. 31. June 2. 7. 9. 15. 29. July. 12. 14. Aug. 1. 4. 16. 31. Sep. 7. 19

Total No. of Visits 95

Surveyor's Signature



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