

# Nº 982 G

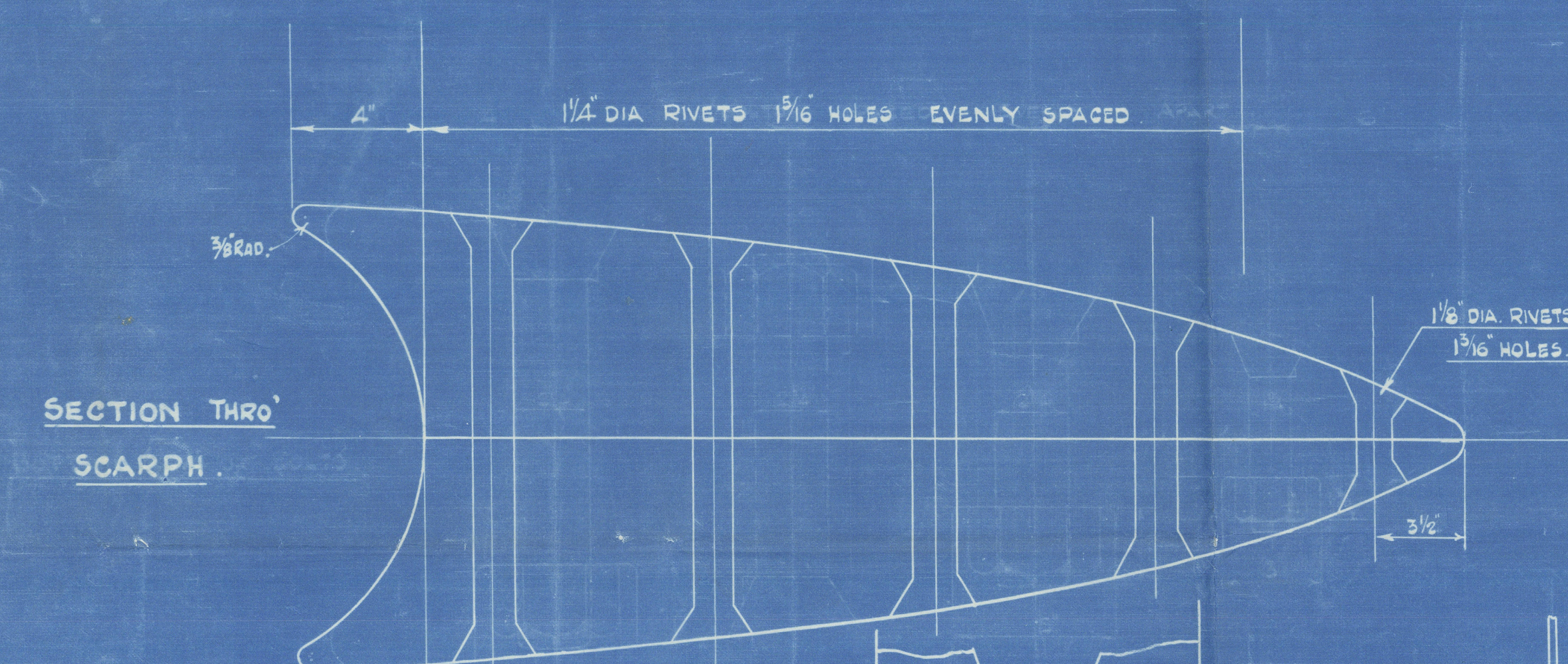
## STERNFRAME

SCALES: 1/2" & 3" = 1 FOOT

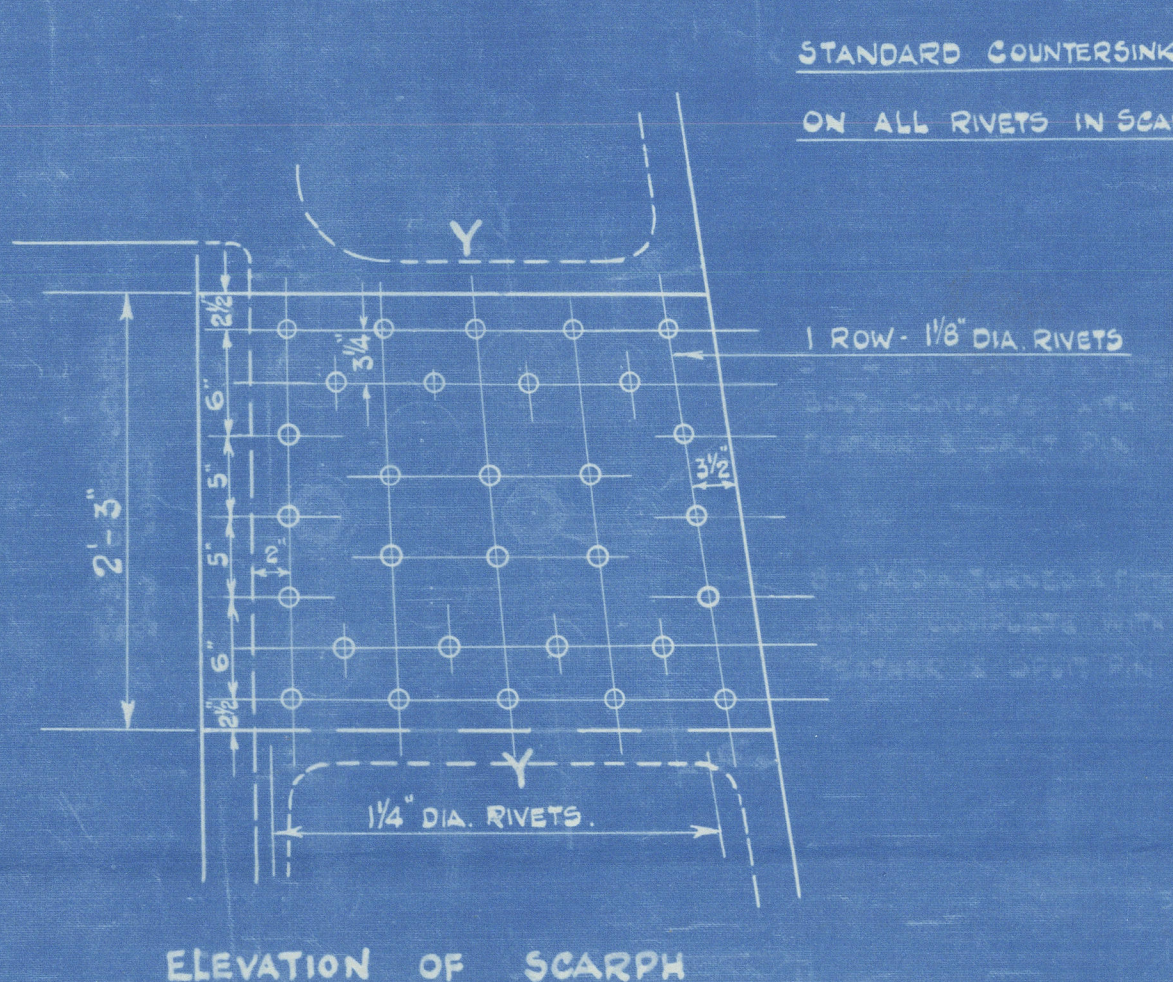
DIMS. 425'-0" B.P. x 57'-0" x 38'-9" MLD.

### NOTES.

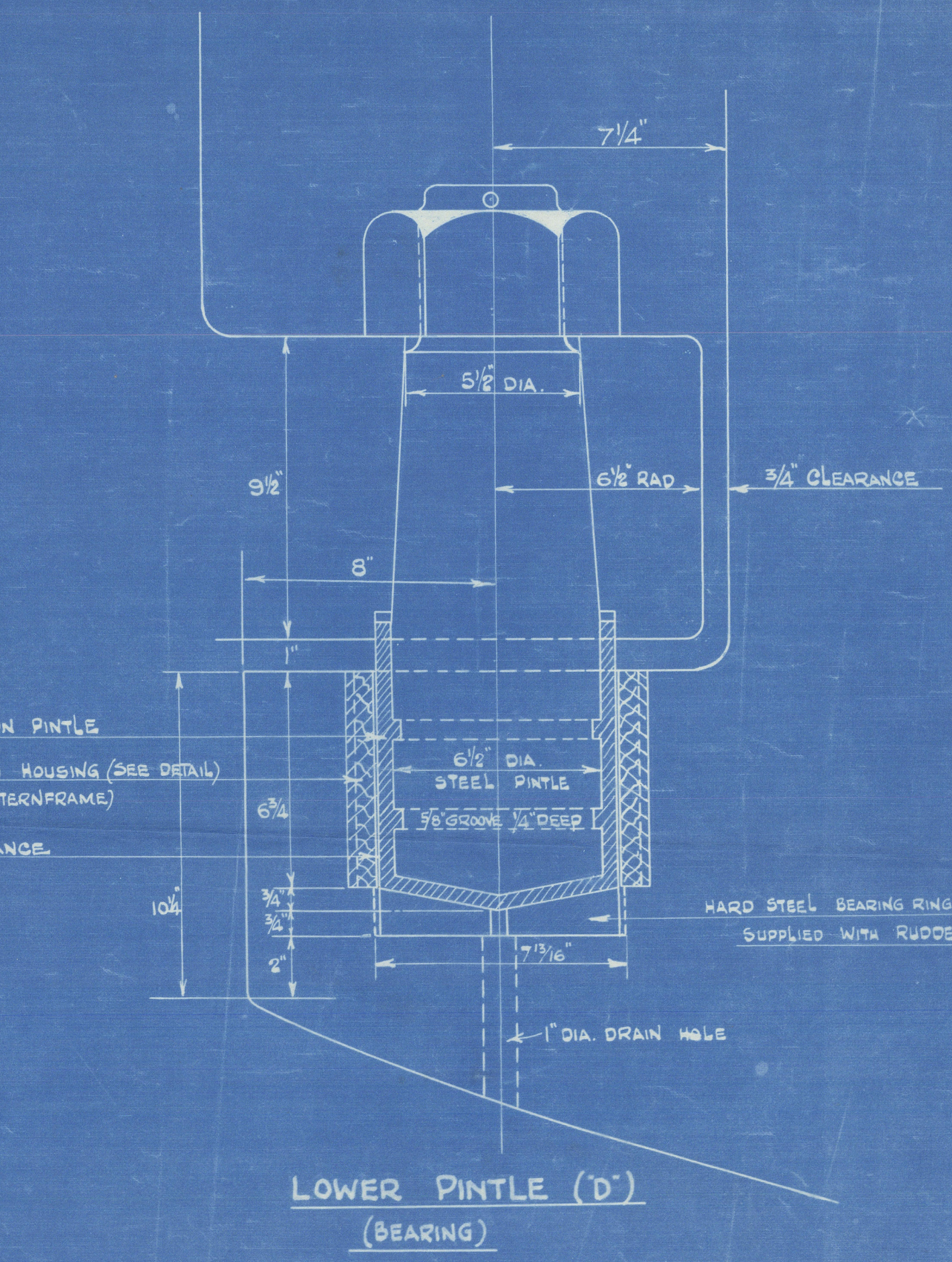
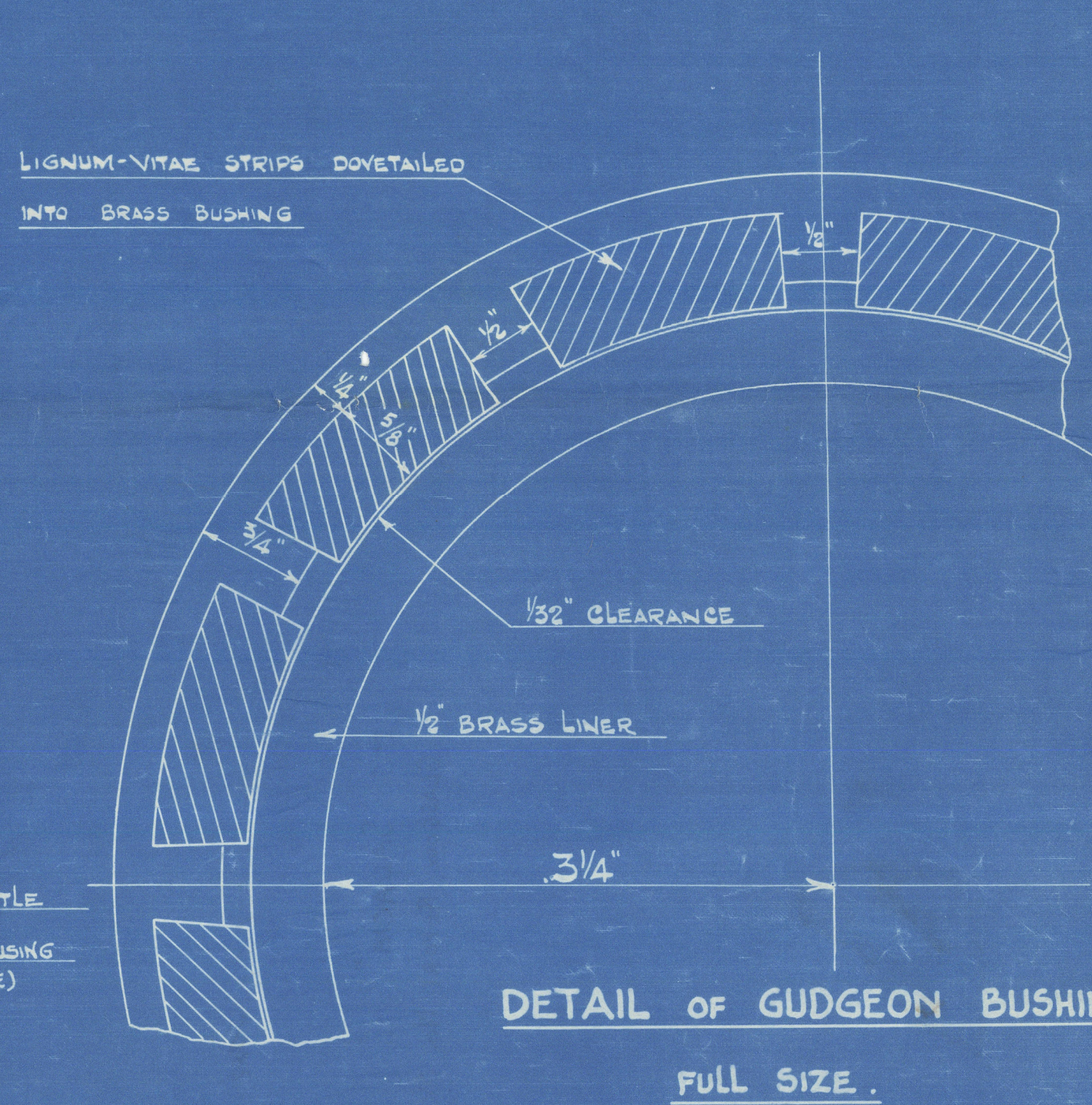
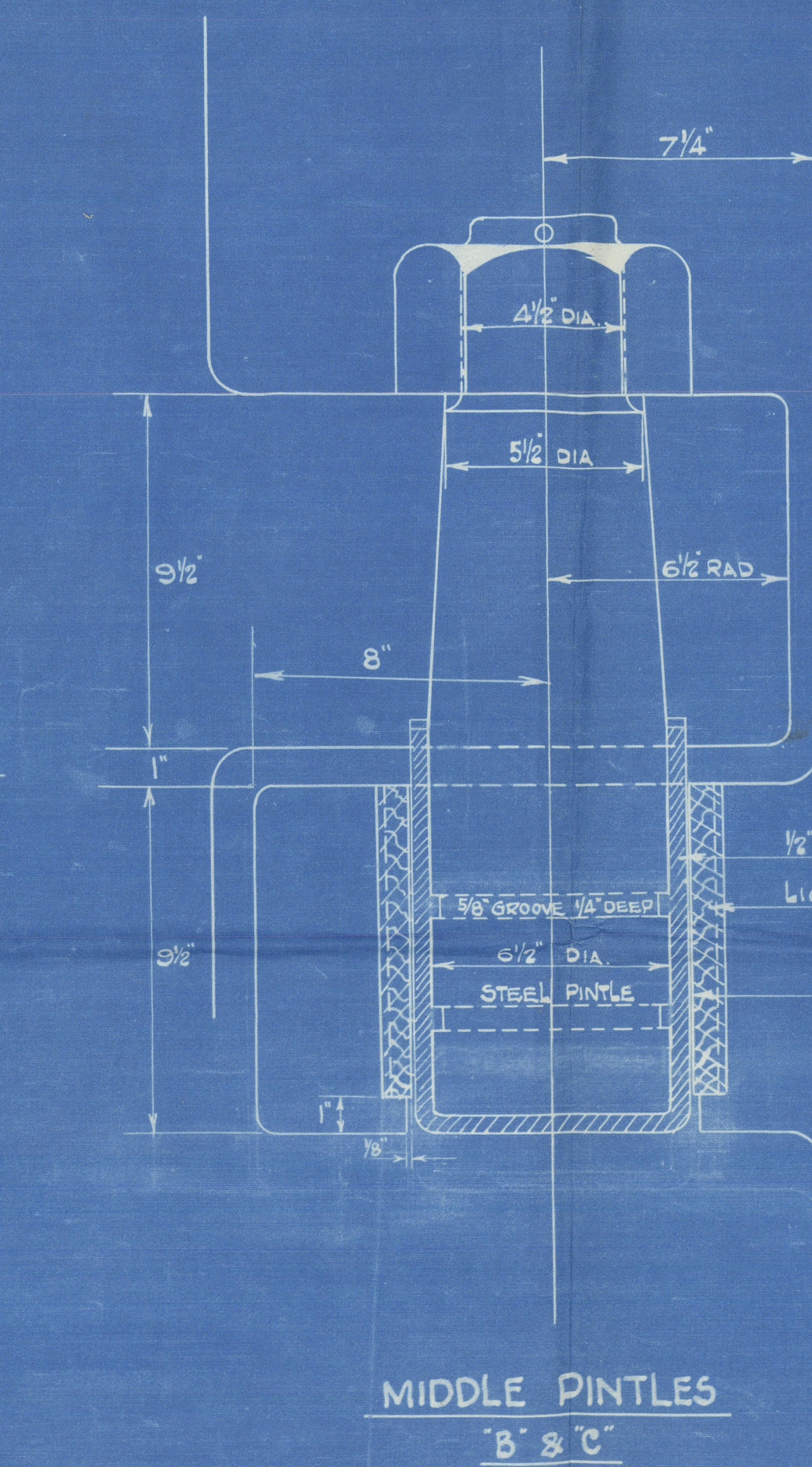
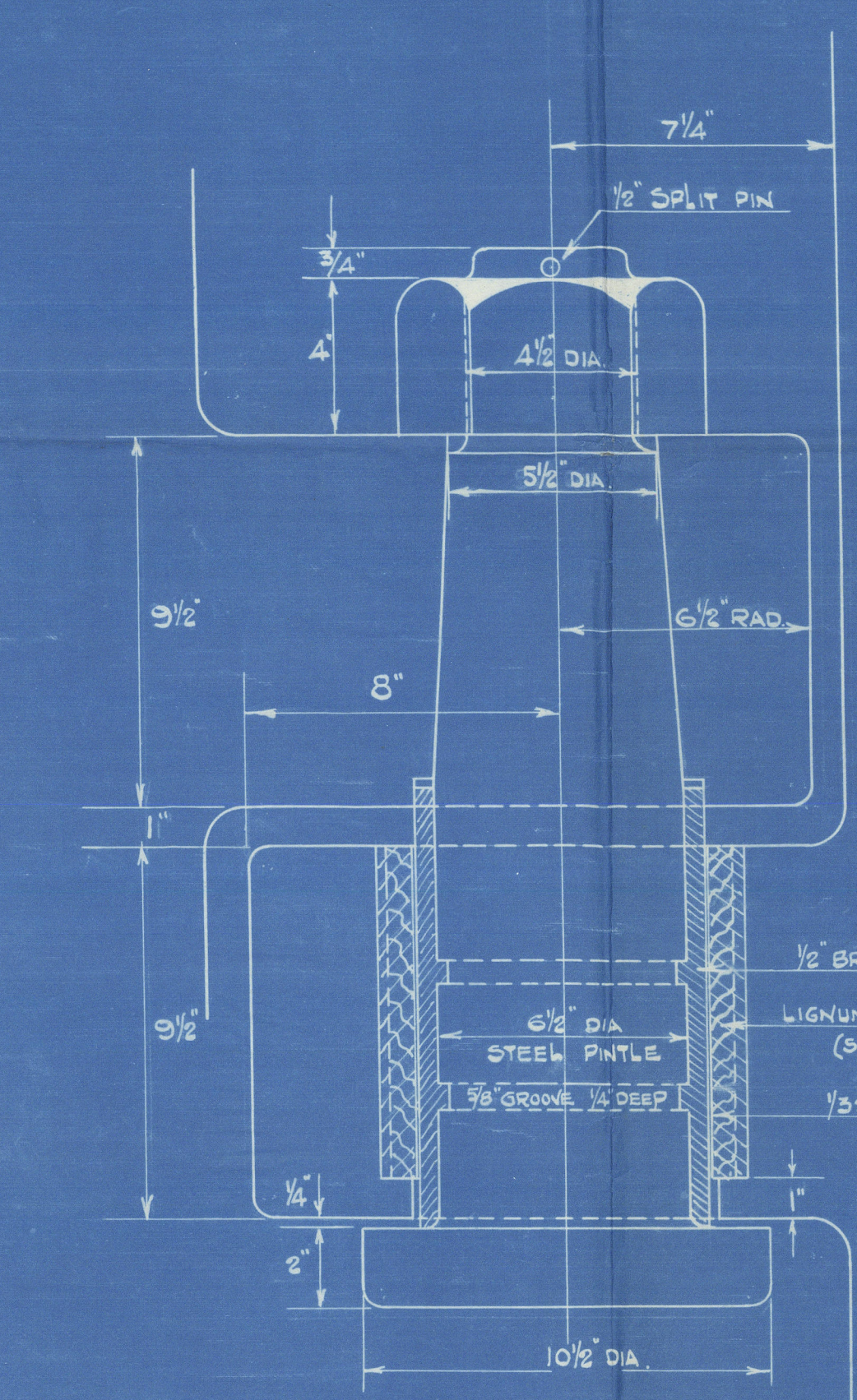
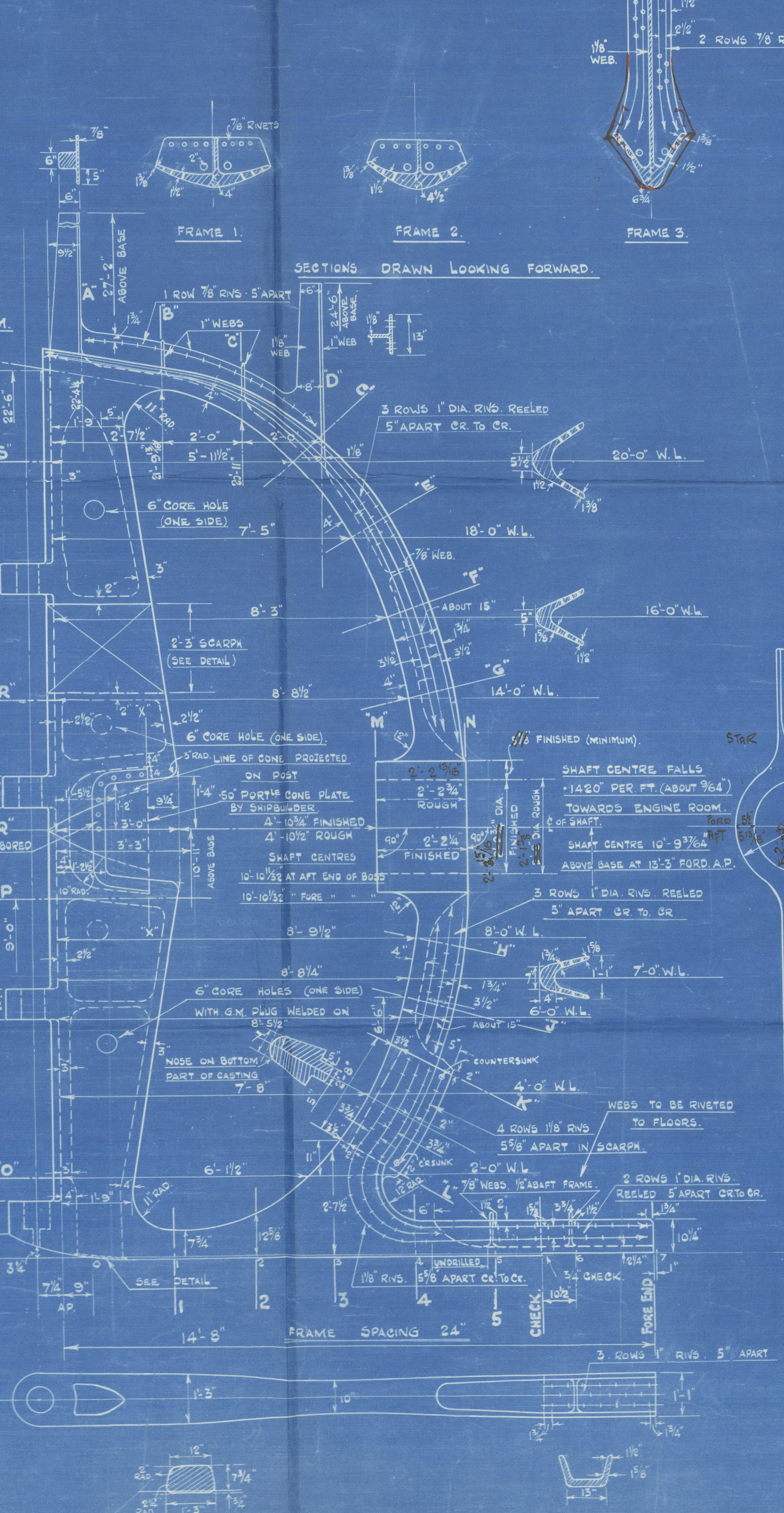
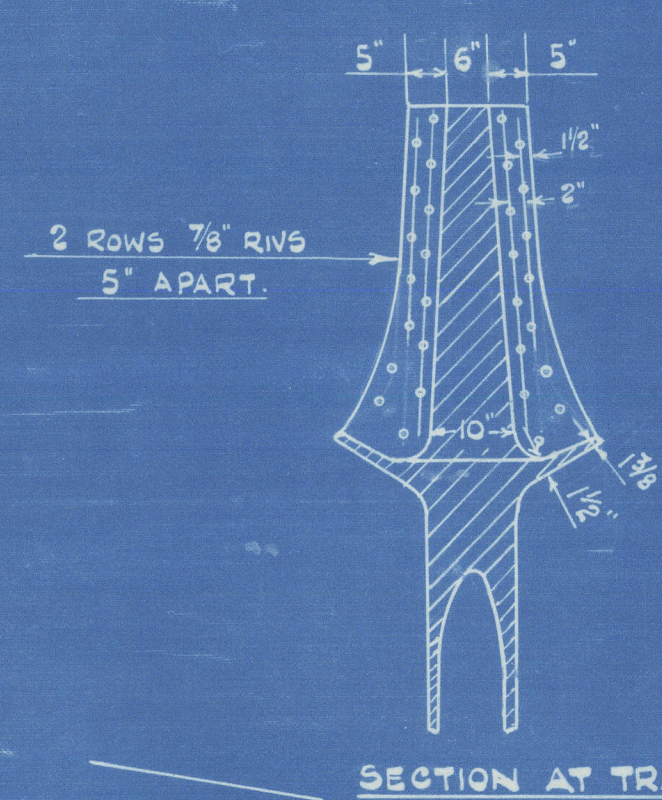
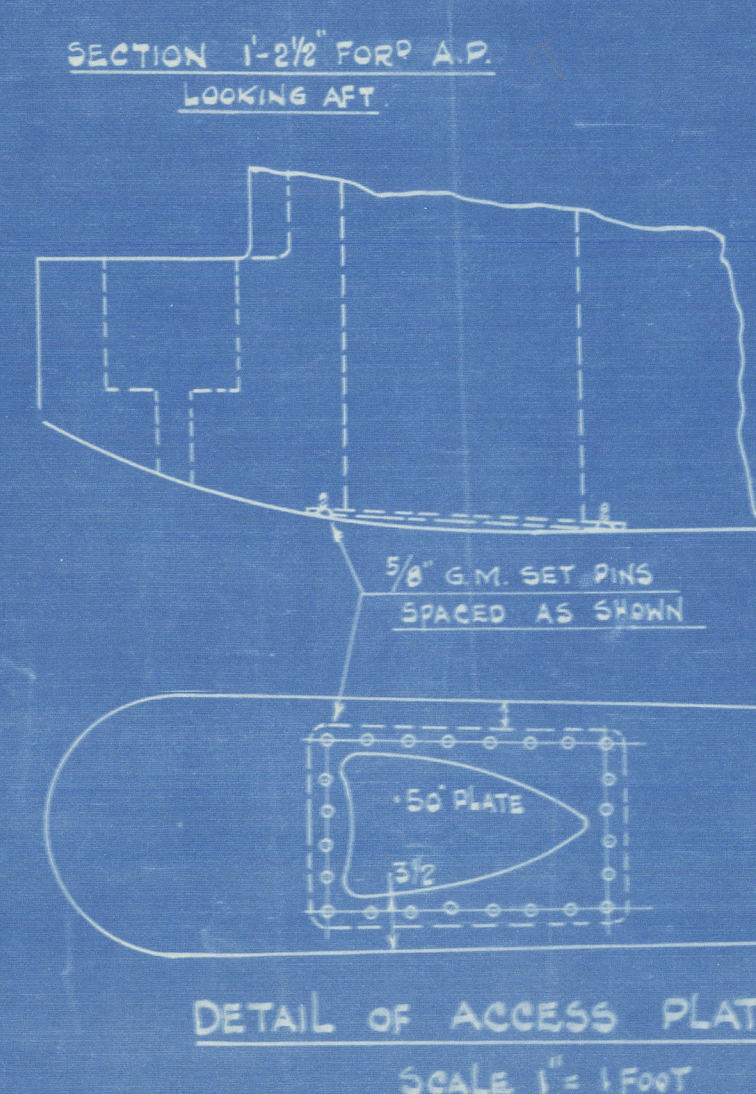
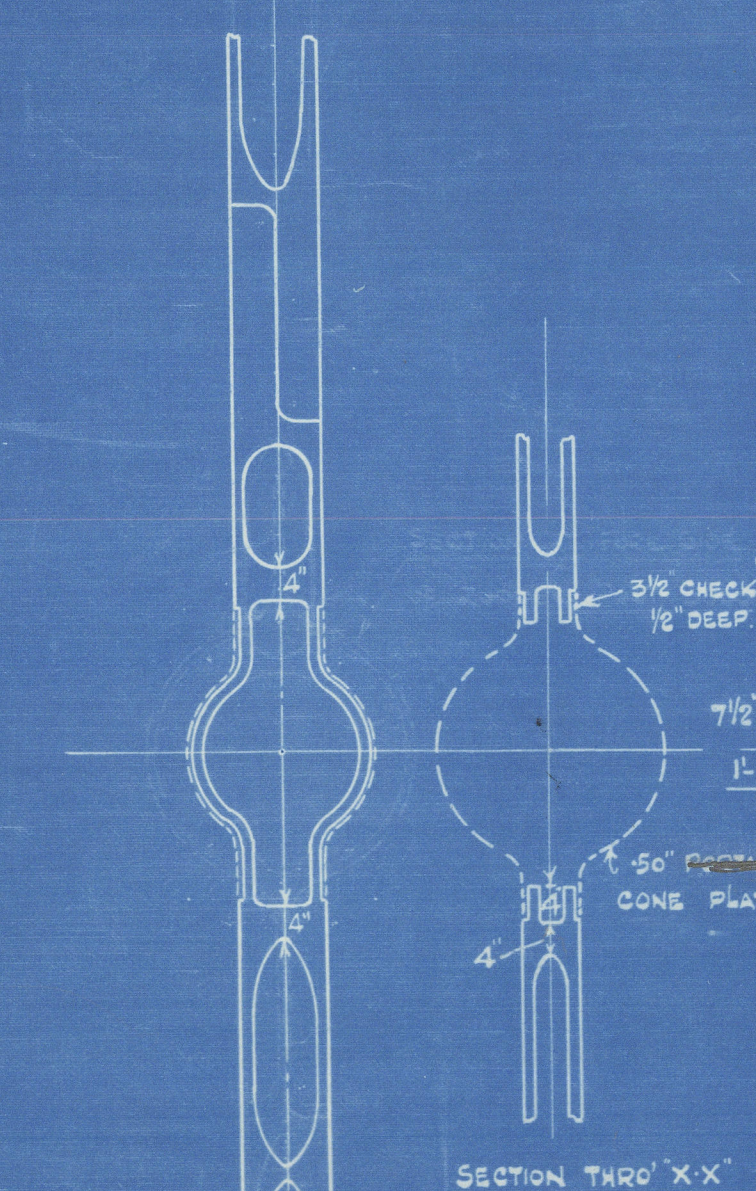
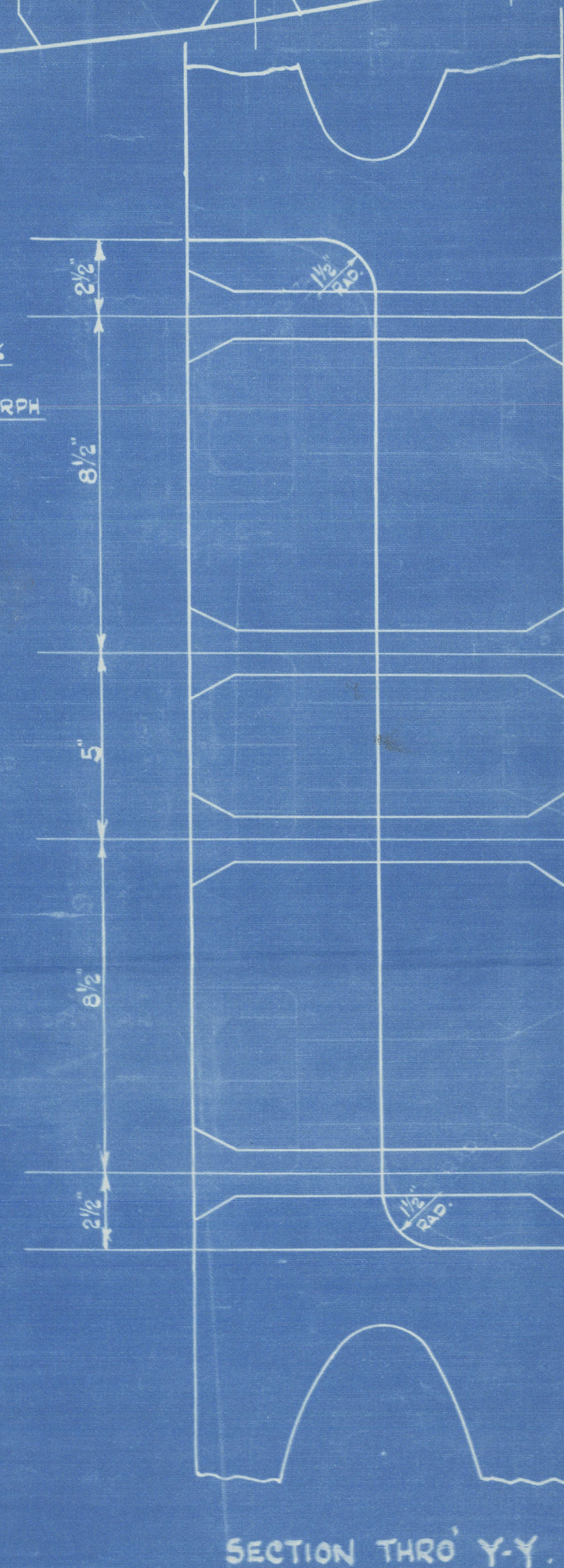
STERNFRAME TO BE OF MILD CAST STEEL TO LLOYD'S TESTS & REQUIREMENTS.  
RIVET HOLES TO BE DRILLED AS SHOWN BY SUBCONTRACTOR. HOLES 1/16" LARGER THAN DIA OF RIVETS.  
BRASS BUSHING WITH LIGNUM-VITAE STRIPS TO BE SUPPLIED & FITTED BY SUBCONTRACTOR.  
CARE TO BE TAKEN THAT CENTRE LINES OF PINTLES ARE IN A DEAD STRAIGHT LINE.  
ALL PARTS TINTED RED TO BE MACHINED.  
CARE TO BE TAKEN THAT BOLTS & NUTS OF SCARPH IN RUDDER FOOT DO NOT PROJECT BEYOND LINE OF CASTING.  
BOLTS TO BE SUPPLIED WITH STERNFRAME & MARKED FOR ITS POSITION.  
SHIPBUILDERS WILL SUPPLY FULL SCALE SECTIONS GIVING CORRECT SHAPE OF STERNFRAME.  
WORK TO SECTIONS IN PREFERENCE TO PLAN.  
STERNFRAME TO BE BOLTED TOGETHER AT CONTRACTORS WORKS AND CAREFULLY CHECKED BEFORE TRANSMISSION.



NOTE:  
RIVETS GOLD DRIVING FIT.  
POINTS ONLY TO BE HEATED.



STANDARD COUNTERSINK  
ON ALL RIVETS IN SCARPH



APPROVED  
LLOYD'S REGISTER OF SHIPPING  
Huckson  
DATE 6-4-26



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Messrs Harland Wolff & Co

Yard No 9829.

Sternframe

M.S. "SALACIA" - X

GLASGOW REPORT No. 58710.



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Foundation

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