

STERN FRAME & RUDDER

A x D NOT TO EXCEED 390

SPEED 10 KNOTS

SURVEY LLOYDS

SCALE :- $\frac{1}{2}" = 1$ FOOT.

NOTE:- FIGURED DIMENSIONS ONLY TO BE WORKED TO.

COUPLING
1" = 1 FOOT.

6 STEEL FITTED BOLTS $2\frac{3}{4}$ " DIA.
MEASURED AT COUPLING SURFACE
CHECK PINS TO BE FITTED TO ALL
BOLTS.
FAYING SURFACE OF COUPLING TO
BE MACHINED.

NOTE:- DIMENSIONS OF ARMS
GIVEN FROM CENTRE OF
PINTLES TO TIP OF ARMS.

NOTE :- DIAMETER OF MAINPIECE
INCREASED 1" IN WAY OF
RUDDER ARMS.

DRILLING

STERN FRAME $1\frac{3}{16}$ " HOLES SPACED $5\frac{5}{8}$ " APART CR. TO CR.

RUDDER " 1 $\frac{5}{16}$ " " " " " " " " COUNTERSUNK.

HOLES IN STERN FRAME MARKED ● TO BE COUNTERSUNK.

PLAN N° 1576
PRINT N° 4406.

PRINT N° 4406.

DETAIL OF TOP RUDDER ARM & STOPPER GUDGEON

SCALE :- $1\frac{1}{2}'' = 1$ FOOT.

DETAIL OF BUSHES ON GUDGEONS

SCALE :- 3" = 1 FOOT

(STOPPER FITTED ON TOP)
GUDGEON ONLY

SCARPH ON RUDDER POST

AFT ROW TO BE COUNTERSUNK
BOTH OUTSIDE SURFACES.

SCARPH ON STERN POST.

ORDINARY GUDGEON

ALL HOLES MARKED TO BE DRILLED BY CONTRACTOR

APPROVED
REGISTER OF SHIPPING
Mentzement for 1000
DATE 22. 12. 26

BOTTOM GUDGEON

$1\frac{1}{2}'' = 1 \text{ FOOT.}$

BURNTISLAN S.B. CO
N^{os} 141 + 144 + 146

STERN FRAME + RUDDER

S.S. "PENTOR"

albesola

LTH. 17275.

S.S. "PENTYNE"

LTH. 17358.

S.S. "CERASUS"

~~GLS. 47394.~~

Lth 17342

LB135



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Foundation

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