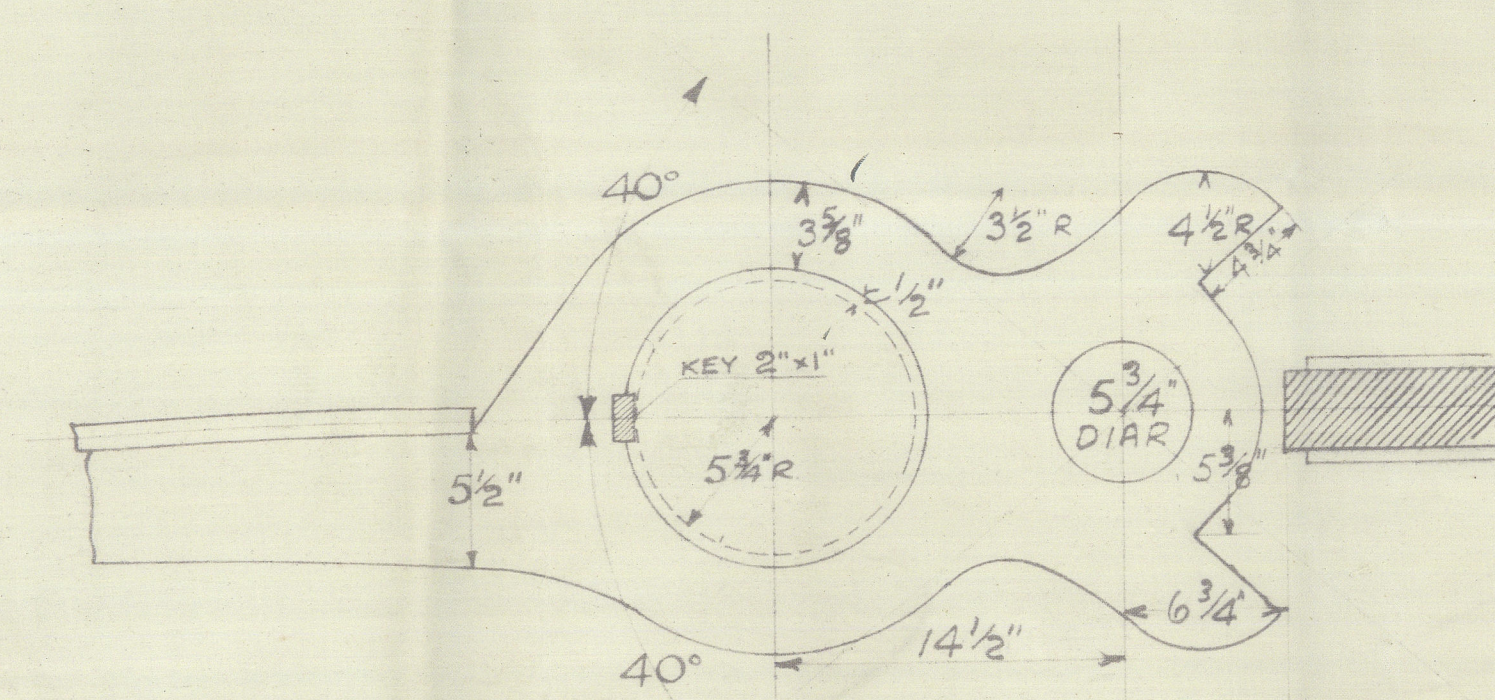


RUDDER STOCK TO BE MILD STEEL

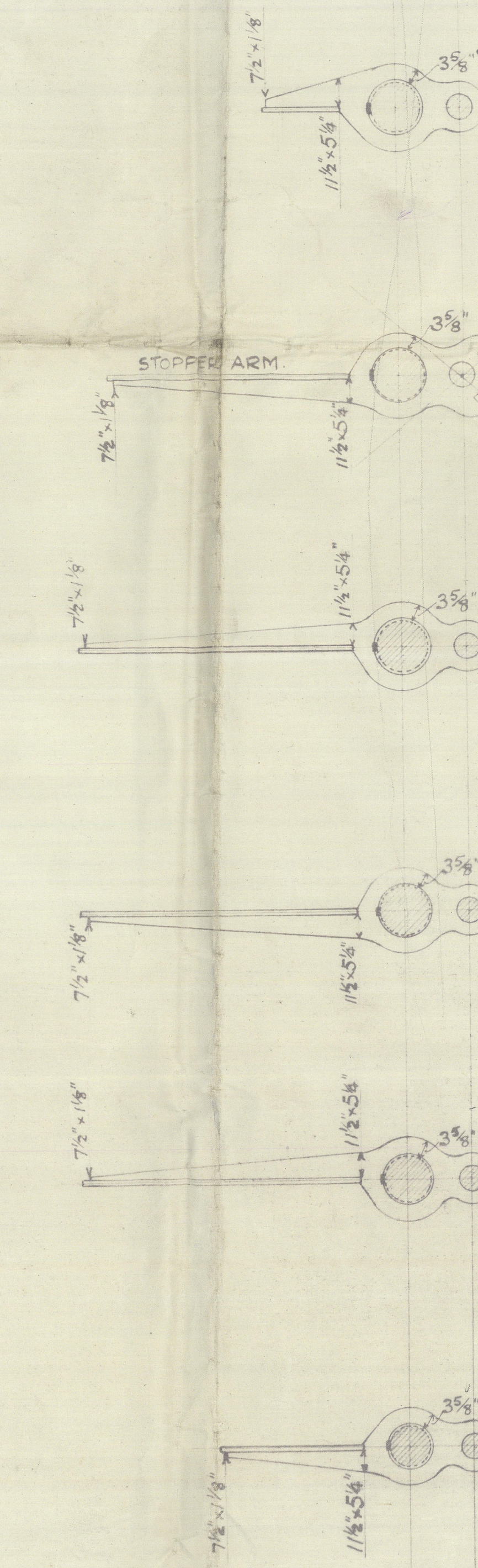
STERN FRAME TO BE OF FORGED SCRAP STEEL

STOCK SWELLED IN WAY OF ARMS.  
ARMS SHRUNK ON AND KEYED TO STOCK  
ARMS ON ALTERNATE SIDES OF PLATE  
ARMS TO BE  $3\frac{5}{8}$ " THICK ROUND STOCK.  
ARMS TO BE  $1\frac{1}{2}$ "- $5\frac{1}{2}$ " TAPERING TO ✓  
 $7\frac{1}{2}$ "  $\times$   $1\frac{1}{8}$ " AT POINT. ✓



DETAIL OF STOPPER  
SCALE:-  $1\frac{1}{2}" = \text{ONE FOOT.}$

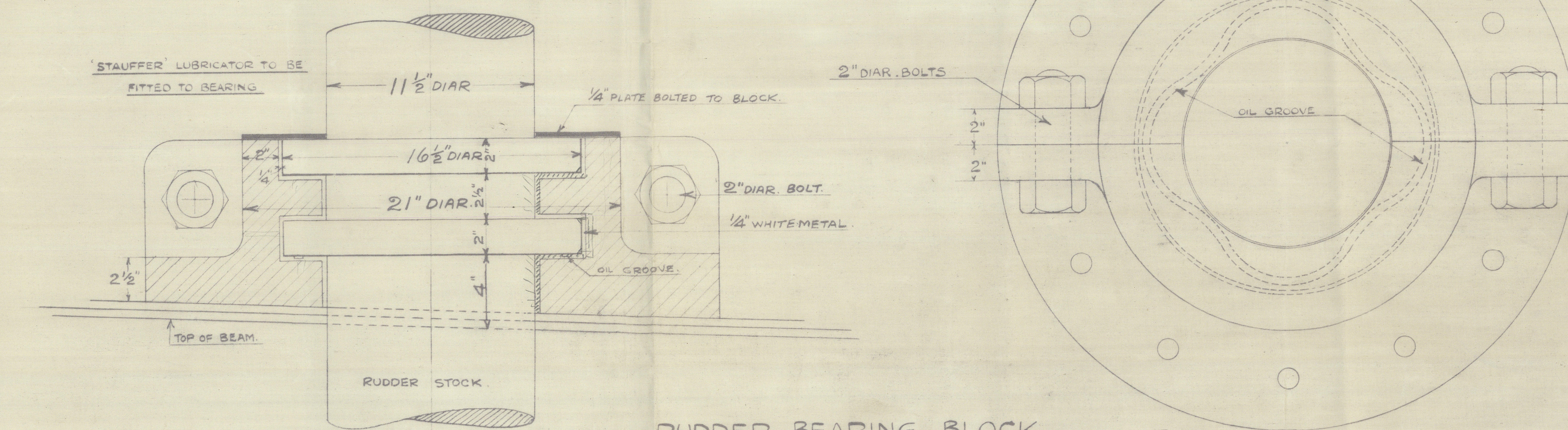
NOTE:- MOULD FOR STOPPER TO BE  
SUPPLIED FROM LOFT.



ELEVATION OF SCARP  
AND PINTLE.  
SCALE:  $1\frac{1}{2}'' = \text{ONE FOOT}$

APPROVED  
LLOYD'S REGISTER OF SHIPPING  
*Montgomery*  
DATE *19.10.*

ELEVATION OF BOTTOM ARM  
SCALE :-  $1\frac{1}{2}$ " = ONE FOOT.



RUDDER BEARING BLOCK  
(CAST IRON.)  
SCALE: 3" = ONE FOOT.



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*William Denny & Brothers, Limited,*

LEVEN SHIPYARD, DUMBARTON.

*For Enclosure to*

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W. Denny & Bro. Ltd.

No. 1039 - T.S.M.V. "Hawaki"

Stein frame & Rudder.

M/M 5739

GLASGOW REPORT No. 41800



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