



S.N<sup>OS</sup> 657

# SECTIONAL ELEVATION AND DECK PLAN

## STEAM COASTING VESSELS.

DIMS: 80'-3" B.P. x 20'-0" M<sup>LD</sup> x 9'-6" M<sup>LD</sup> DEPTH.

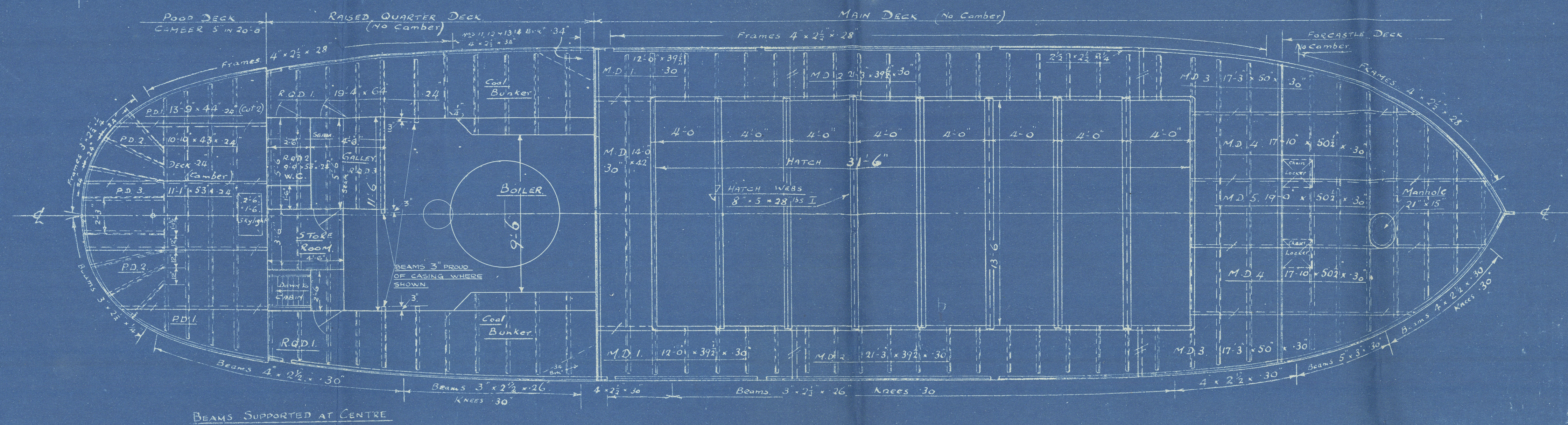
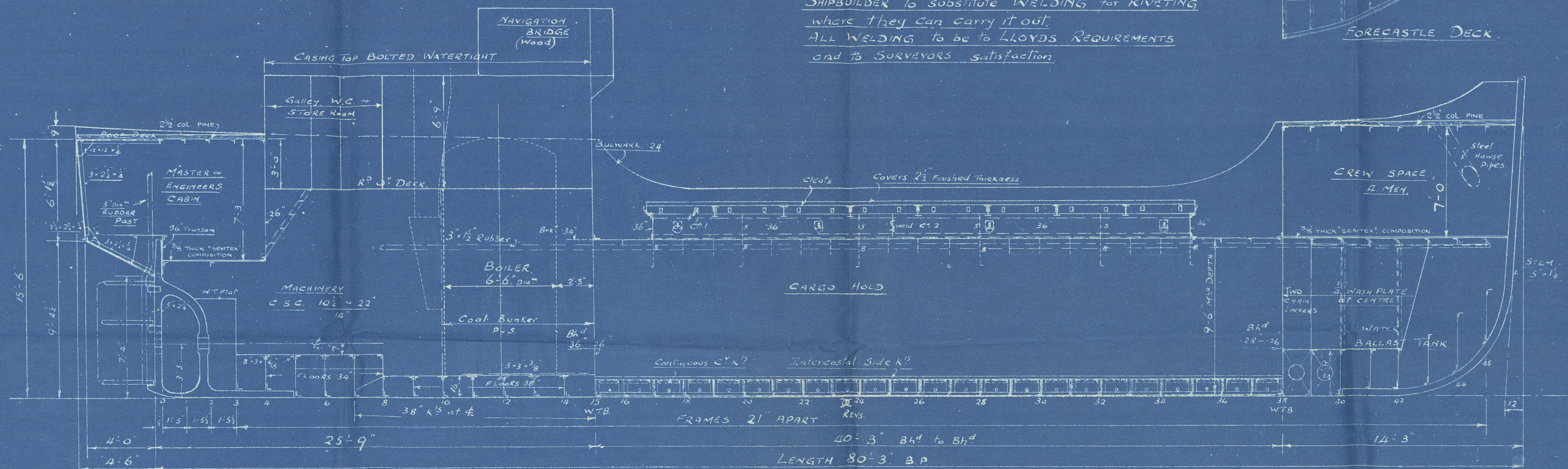
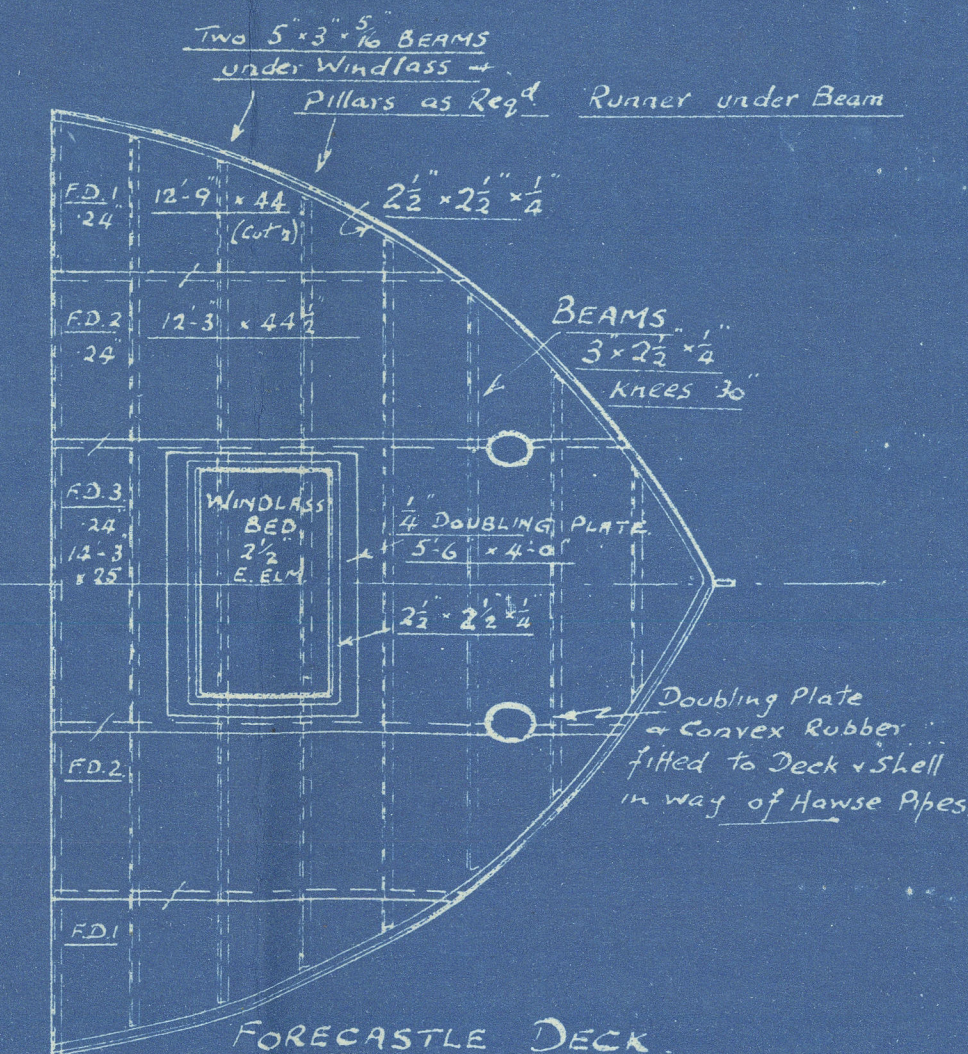
SCALE: 1/4" = 1 FOOT.

RIVETING 5" DIA.

SHELL SEAMS.	S.R. = 2 5/8" PITCH.
" BUTTS.	D.R. = 2 1/2"
FRAMING ETC.	S.R. = 4 1/2"
FRAMING TO SHELL, FOR <sup>W</sup> OF 1/2 L.	S.R. = 3 1/2"
GUNWALE ANGLE (Both Flanges)	S.R. = 2 5/8"
DECK SEAMS.	S.R. = 2 3/4"
" BUTTS.	D.R. = 2 1/2"
END BEAMS.	S.R. = 4 1/2"
BULKHEAD SEAMS.	S.R. = 2 3/4"
" FRAME TO SHELL	S.R. = 3 1/2"
" " " B.H.	S.R. = 2 1/2"
" STIFFENERS.	S.R. = 4 1/2" = 3 3/4" in Ballast Tank
BULWARK RAIL.	S.R. = 4 1/2"

PLATE SEAMS JOGGED EXCEPT END DECKS.

SHIPBUILDER to substitute WELDING for RIVETING where they can carry it out.  
ALL WELDING to be to LLOYDS REQUIREMENTS and to SURVEYORS satisfaction.



SCALE 1/4" = ONE FOOT



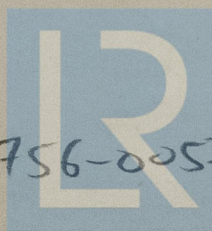


The Rotherham Ironworks Co. Ltd.  
Yard No 657.  
"VIC 78"

Profile + Deck.

"As Built."

London Rpt No 113,326



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Foundation