

YARD NO. 356. A/MS 1171 V.I.C. 101

# SECTIONAL ELEVATION AND DECK PLAN

STEAM COASTING VESSELS.

DIMS: 80'-3" BP x 20'-0" MLD x 9'-6" MLD DEPTH.

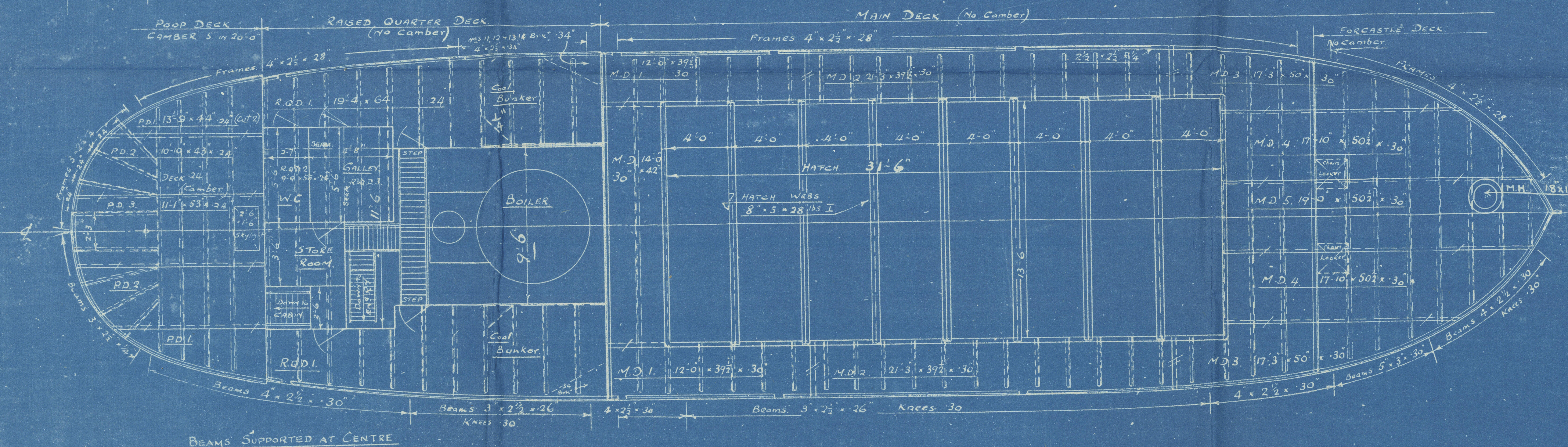
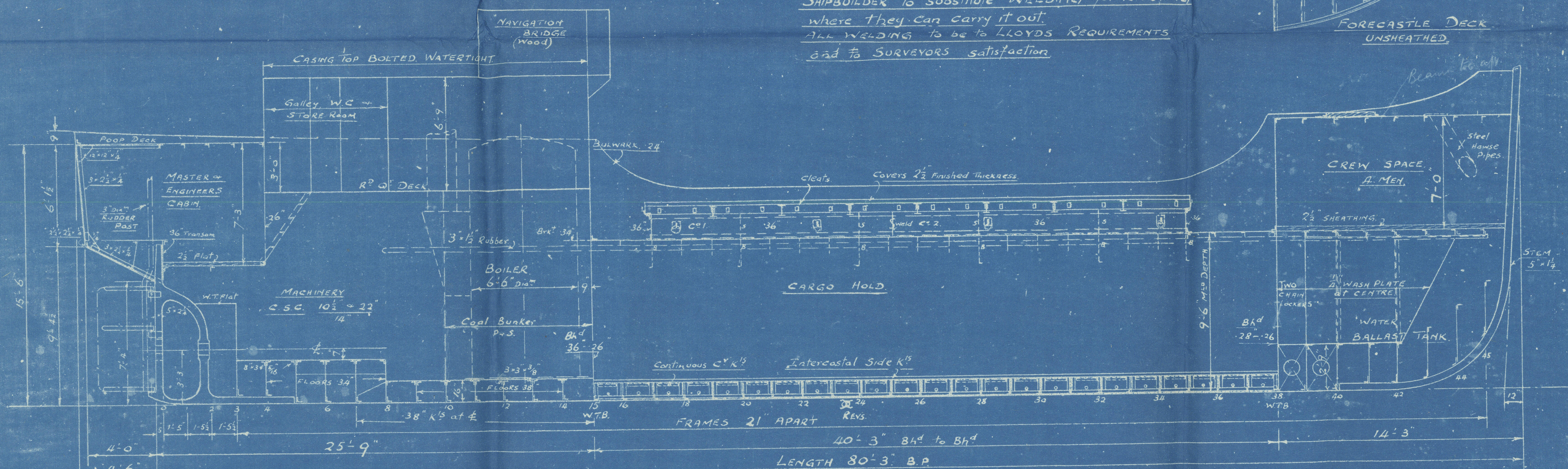
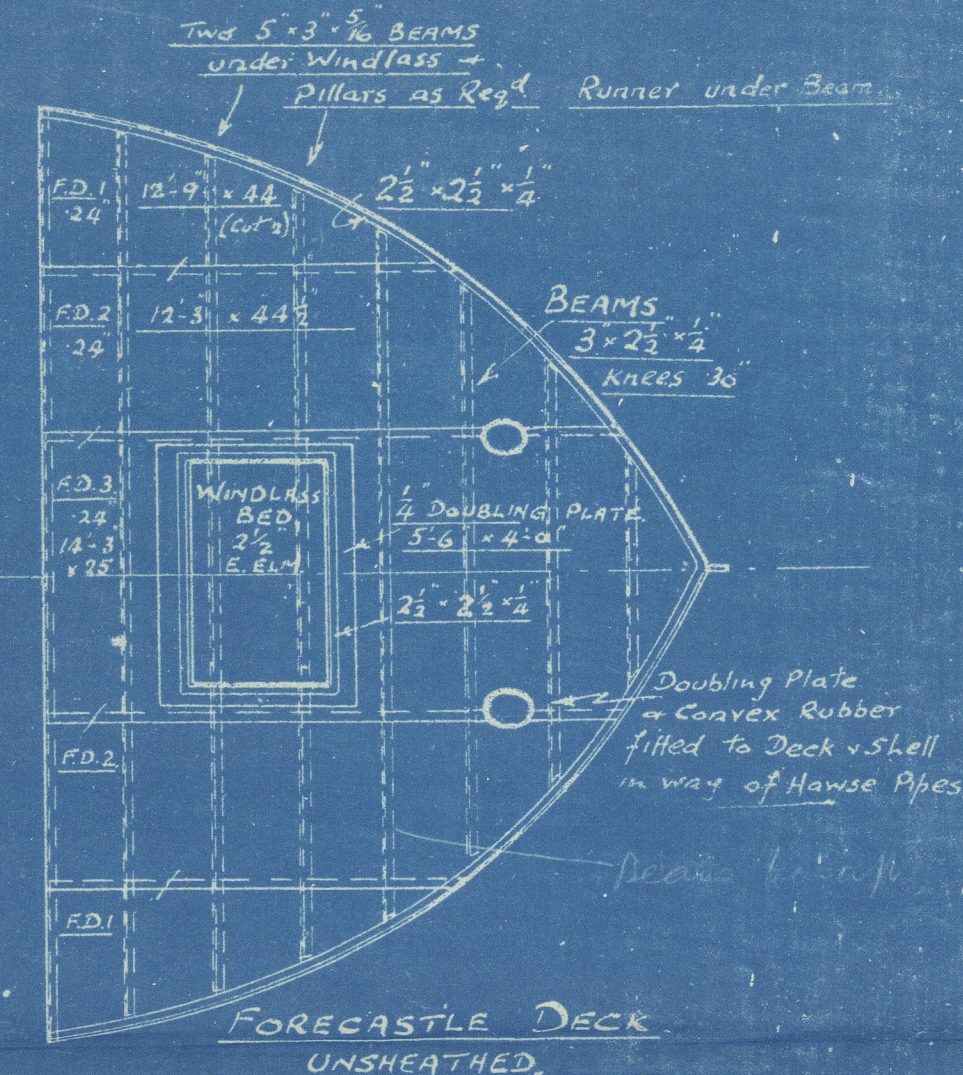
SCALE  $\frac{1}{4}$ " = 1 FOOT.

## RIVETING $\frac{5}{8}$ " DIA.

SHELL SEAMS.	S.R. = $2\frac{5}{8}$ " PITCH.
" BUTTS.	D.R. = $2\frac{1}{4}$ "
FRAMING ETC.	S.R. = $4\frac{1}{2}$ "
FRAMING TO SHELL, FOR <sup>WD</sup> OF $\frac{1}{2}$ L.	S.R. = $3\frac{1}{2}$ "
GUNWALE ANGLE. (Both Flanges).	S.R. = $2\frac{5}{8}$ "
DECK SEAMS.	S.R. = $2\frac{1}{4}$ "
" BUTTS.	D.R. = $2\frac{1}{2}$ "
END BEAMS.	S.R. = $4\frac{1}{2}$ "
BULKHEAD SEAMS.	S.R. = $2\frac{1}{4}$ "
" FRAME TO SHELL.	S.R. = $3\frac{1}{8}$ "
" " " BH.	S.R. = $2\frac{3}{4}$ "
" STIFFENERS.	S.R. = $4\frac{1}{2}$ " - $3\frac{3}{4}$ " Ballast Tank.
BULKWALL RAIL.	S.R. = $4\frac{1}{2}$ "

PLATE SEAMS JOGGED EXCEPT END DECKS.

SHIPBUILDER to substitute WELDING for RIVETING where they can carry it out.  
All WELDING to be to LLOYD'S REQUIREMENTS and to SURVEYORS satisfaction.



SCALE  $\frac{1}{4}$ " = ONE FOOT.

RICHARDS & BOWEN LIMITED  
SHIPBUILDERS & ENGINEERS  
LOUGHBOROUGH  
SHIP NO.  
Dwg. No. 2377.  
Job No. 2-7-45.



80'-0" COASTER NOS 356 AMS/1171

SECTION ELEVATION & DECK PLAN.

" VIC 101 "

*As Built.*

<b>RICHARDS IRONWORKS LIMITED</b>	
SHIPBUILDERS & ENGINEERS	
<b><u>LOWESTOFT</u></b>	
<b>SHIP No:</b>	
Dwg. No.	Print No.
Job No.	Date

*London Report No. 112944*



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