

MON. 11 FEB. 1924

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 594 SHIP FORGINGS OR CASTINGS

I have to report that the undermentioned ~~Iron or~~ Steel Forgings or Castings, manufactured by Hongkong & Whampoa Dock Co. Ltd of Hongkong for the Vessel No. 594, being built by Hongkong & Whampoa Dock Co. Ltd of Hongkong have been inspected by me as set forth below and found to be, so far as can be seen, Sound & free from defects.

Work on Forgings or Castings.

Lloyd's

No. 594

T.S.M. 23/8/23

Hongkong, August 23rd 1923

J. Morrison

RUDDER MAIN PIECE

STEEL

STERN FRAME

RUDDER FRAME

STEM.

Material*	O. H. Steel	O. H. Steel	
made	Forged from ingot	Forged from ingot	
ensions	As per plan	As per plan	
gress on Inspection	Forged, annealed,	rough machined & finished	
when Inspected	{ 14/3/23, 3/4/23, 24/4/23 and 29/5/23	{ 26/5/23, 28/5/23, 8/6/23, and 23/8/23.	
CASTINGS			
ests on Standard Test Pieces.			
ile Test—			
Tons per square inch	31.8 Tons	31.4 Tons	
Extension per cent. ...	32.8 % in 2"	34.3 % in 2"	
Bending Test—			
Angle before fracture	180° without fracture.	180° without fracture	
p Test—			
Height from ground ...	—	—	
ammering Test—			
If made according to Rules and found satisfactory ...	—	—	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

S.S. "Yuen Sang"

Fee (if any chargeable) £ — : :

To be paid at —

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.