

pt. 6.

For the information of Surveyors and the Committee only.

Received at

TRIESTE

Office

2/12/1925

Lloyd's Register of Shipping.

Order: 5824.

(Report on Vessel No. 7365 Port Trieste)

Duplicate.

No. 2278.

SHIP FORGINGS ~~OR CASTINGS~~

I have to report that the undermentioned ~~Iron~~ Steel Forgings or ~~Castings~~, manufactured by Messrs. Dortmund Union of Dortmund for the Vessel No. 747, being built by Messrs. Atlas-Werke A.G. of Bremen have been inspected by me as set forth below and found to be, so far as can be seen, 1 rudder tiller sound and free from surface defects.-

Mark on Forgings or Castings.

Lloyd's
No. 590
K.H.27.11.25.

Düsseldorf 30th November 1925.

for Mr. Karl Haupt *M. Hegy*

	RUDDER FRAME.	RUDDER FRAME.	STEM.
Material*	Annealed Siam. Mart.	Ingot Steel	
How made †	forged		
Dimensions	330 mm Ø		
Progress on Inspection	rough turned		
Date when Inspected	27.11.25.		
CASTINGS.	.798	3"	
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	29,1		
Extension per cent.	30,3		
Cold Bending Test—			
Angle before fracture	180 degr. good		
Drop Test—			
Height from ground			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at Düsseldorf.

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

Yes



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