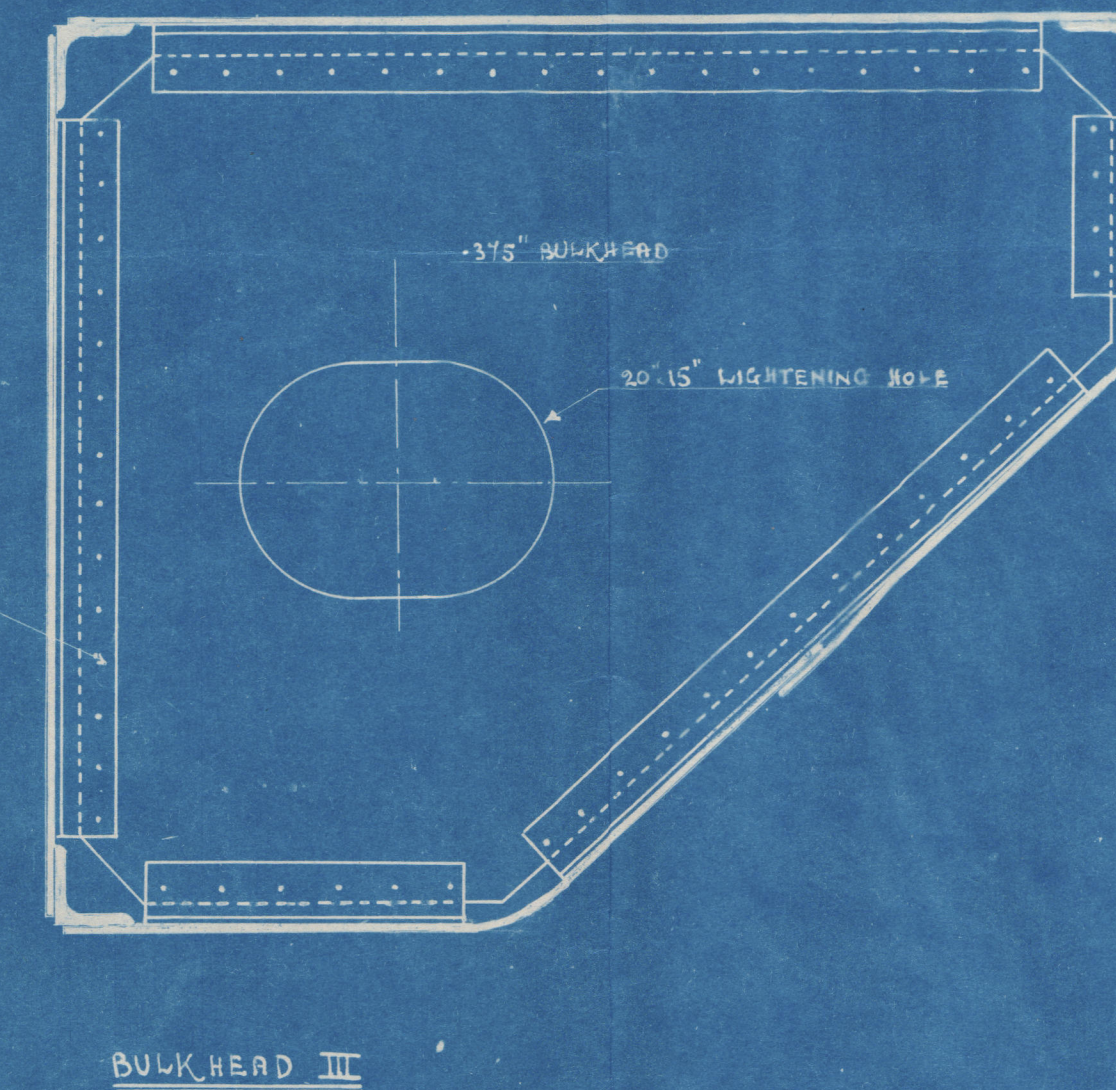
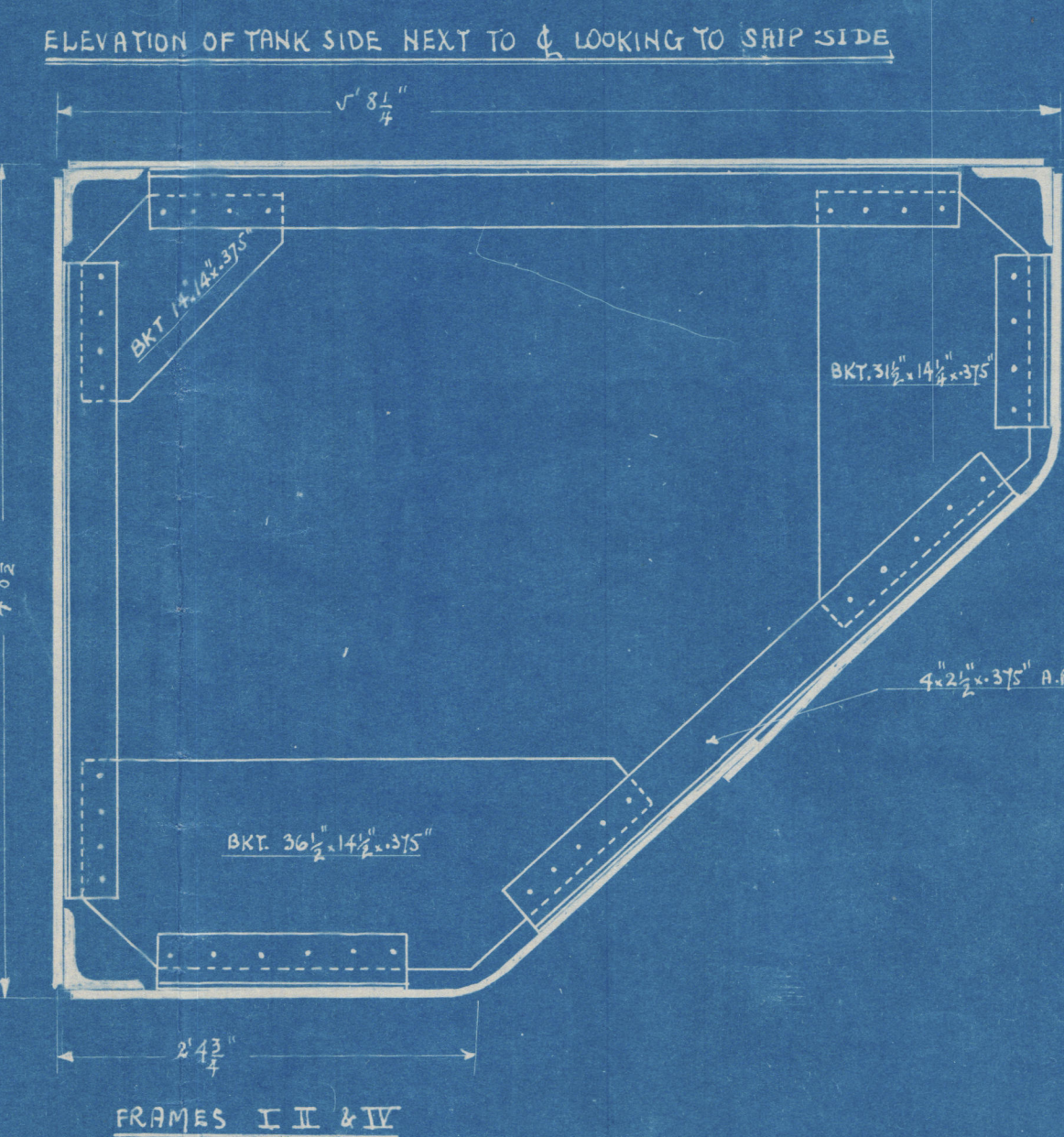
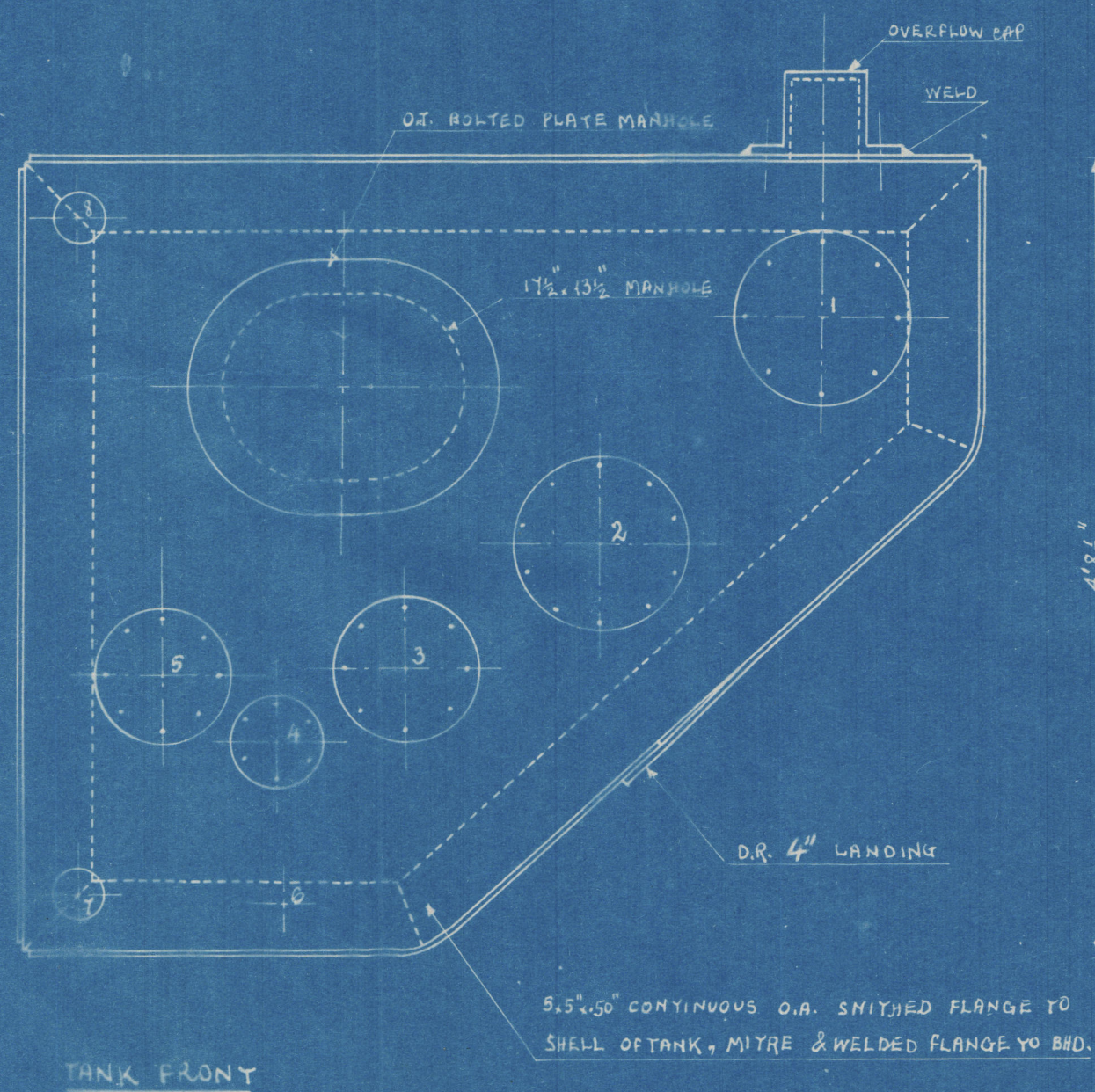


**RIVETTING NOTE**

RIVETS IN LAP JOINT D.R. CHAIN  $2\frac{1}{4}$ " PITCH.

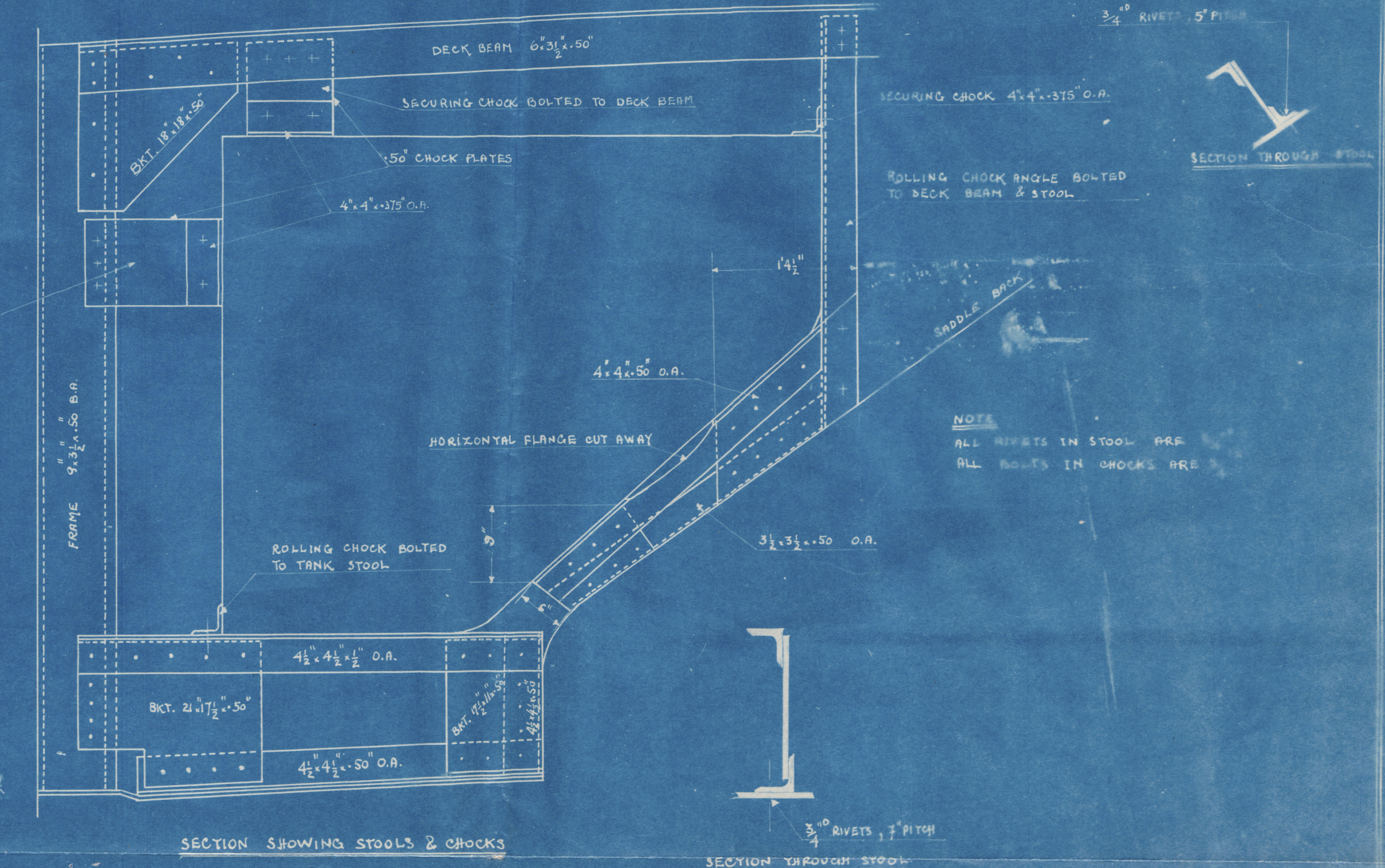
RIVETS IN CORNER ANGLES D.R. ZIG ZAG  $2\frac{1}{4}$ " PITCH.

ALL RIVETS IN SHELL & FRAMES ARE  $\frac{5}{8}$ " RIVETS.



MAIN DECK

ROLLING CHOCK BOLTED TO SHIP FRAME



1	OVERFLOW	$\frac{5}{8}$ " RIVETTED PAD	RIVETS $\frac{5}{8}$ "
2	FILLING	$\frac{7}{16}$ "	"
3	TRANSFER PUMP SUCTION	$\frac{3}{8}$ "	"
4	DRAIN PUMP SUCTION	$\frac{3}{8}$ "	"
5	FUEL PRESSURE PUMP	$\frac{7}{16}$ "	"
6	DRAIN VALVE	VALVE BODY SCREWED INTO SHELL.	
7	GAUGE OPENING	$\frac{5}{8}$ " WELDED PAD	$2\frac{1}{16}$ " WELD
8	"	"	"
9	OVERFLOW CAP	BOLTED & WELDED TO TANK TOP.	
10	STEAM	PIPE FLANGE BOLTED TO TANK TOP.	
11	AIR PIPE	"	"

S.S. "TRIPOLITANIA"

STAR OF SETTLING TANK

SCALES  $\frac{1}{8}$ " = 1 Foot &  $\frac{1}{4}$ " = 1 Foot



Drawn by M. H. B. 21st 11-1914

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"TRIPOLITANIA"

O.F. SETTLING TANK

Prod rept No. 3156.



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