

Received at London Office

State if Report is also sent on the Machinery of the Vessel *Yes.*

Port of *Sunderland*

No 27297

Survey held at Sunderland

*Date, First Survey*

13 Sep 17

### *Last Survey*

26. July 1918

On the (State if Single, Twin, or Triple Screw)

Steel Single Saw 5.5. WAR FIVE

Rig hone

**TONNAGE under** 1770.52

CLASS *100 A1*

FLET.

Master *Harold Davis*

Year of appointment

Do. between Tonnage Dk. ✓

Breadth (greatest moulded) 41.75

Built at Sunderland

When built 1918 Launched 30.5.18.

By whom built *Jones S. P. Austin & Son Ltd.*

Owners *The Shipping Controller*

Managers *MacAndrews & Co. Limited*

Residence *Suffolk House, London E.C. 4.*

Port belonging to *London*

gister Tonnage) 1351.08

Destined Voyage *not stated*

AND  
 Surveyed while Building Afloat, ~~in Dry Dock~~ UNDER SPECIAL SURVEY

<b>LENGTH</b> on Deck as per Rule	Feet.	Inches.	<b>BREADTH</b> — Moulded	Feet.	Inches.	<b>DEPTH, ACTUAL</b> —Top of Floors to top of Upper Dk. Beams Do. do. do. do. Second Dk. Beams	Feet.	Inches.	No. of Decks with flat laid No. of Tiers of Beams	<i>One</i> <i>One</i>
284		7 $\frac{1}{4}$	41		9		19	0 $\frac{1}{2}$		

Moulded depth, ft. 25 ins. 11½ To R. 95 Dk. Round of Upper )  
Moulded depth, ft. 21 ins. 2½ To Upper Dk. Dk. Beam, Actual ) 10½ ins.

	Inches in Ship	Inches in Ship	Inches in Ship	Inches per Rule Or as	Inches per Rule Or as	Inches per Rule Or as	PILLARS.	Inches in Ship	Inches Spacing in Ship	Inches per Rule Or as	Inches per Rule Or as
<b>FRAMING.</b>							<b>PILLARS.</b>				
<b>FRAME, Angles, or Floor Bars amidships</b> .....	9	3 1/2	44	9	3 1/2	44	<b>PILLARS In 'tween Deck, size and spacing</b>	2 1/2	48	2 1/2	48
Do. in peaks.....	10	3 1/2	47 1/2	10	3 1/2	46	" " <b>Hold</b> " "	BKTS IN LIEU	BKTS IN LIEU	BKTS IN LIEU	BKTS IN LIEU
Do. in way of Double Bottoms at Solid Floors...	3	3	34	3	3	34	" " <b>Quarter 'tween Dks.,</b> " "	"	"	"	"
" " " at intermdt. Bkts.							" " <b>in Hold</b> " "	"	"	"	"
Spacing of Frames from centre to centre amidships	24			24			<b>KEELSONS &amp; STRINGERS.</b>	Inches in Ship	Inches in Ship	Inches in Ship	Inches per Rule Or as
" " " length to Collision bulkhead	24			24			<b>CENTRE LINE KEELSON, Vertical Plate above</b>				
" " " " in peaks..	24			24			floors, Through Plate, or Intercoastal Plate)				
<b>REVERSED FRAME, Angles.....</b>	<b>IN DOUBLE BOTTOM ONLY</b>						Rider Plate.....				
Do. in way of Double Bottoms at Solid Floors...	3x3x34	44BS.	3x3x34	44BS.			Flat Plate Keel Angles .....				
" " " at intermdt. Bkts.							Horizontal Plates on Floors .....				
<b>FRAMING, depth of girder .....</b>	9x10		9x10				Angles or Bulb Angles .....				
<b>LOOKS, depth and thickness of Floor Plate</b>							<b>SIDE KEELSONS, Number</b>				
at mid-line for 1/2 length amidships...	<b>Cellular Double Bottom.</b>						Angles or Bulb Angles .....				
" in way of Engine and Boiler Spaces .....							Plate above floors, for length...				
" thickness at the ends of vessel .....							Intercoastal Plate, for length				
" depth at 1/2 the half breadth, as per Rule ..							Attached to outside Plating with Angle...				
" height extended at the Bilges .....							<b>BILGE KEELSON, Angles</b>	8	40	8	40
<b>LOOKS in Cell. Double Bottoms.....</b>	34	44BS.	34	44BS.			Intercoastal Plate for 100' 0" length	3 1/2	3 1/2	48	3 1/2
" state if flanged (top & bottom).....	NO		NO				Attached to outside Plating with Angle ..	3 1/2	3 1/2	48	3 1/2
" Spacing of Solid floors .....	24		24				<b>SIDE STRINGERS, Number</b>				
<b>CENTRE GIRDER, in Dbl. bottom, dpth. &amp; thcknss.</b>	36x46	56BS.	36x46	56BS.			Angles .....				
" " Angles, Top.....	6	6	50	6	6	50	Intercoastal Plate, for length ....				
" " Bottom.....	6	6	50	6	6	50	Attached to outside plating with Angle.....				
" " to Floors.....	3x3x34	44BS.	3x3x34	44BS.			<b>Upper Deck Stringer Plate, br'dth &amp; thickness</b>	50	76	50	76
" Brackets at intermdt. frmg., wdth & thcknss							(clear of Bridge)	50	76	50	76
<b>SIDE GIRDERS, number on each side &amp; thickness</b>	2EA. SIDE 32	42BS.	2EA. SIDE 32	42BS.			br'dth & thickness	6x6x	52	6x6x	52
" state if flanged (top and bottom)	NO		NO				(in way of Bridge)	<b>PLATING INCREASED.</b>			
" Angles (top and bottom) .....	3x3x34	44BS.	3x3x34	44BS.			Angle (clear of Bridge) ...				
" to Floors.....	3x3x34	44BS.	3x3x34	44BS.			Tie Plate at sides of Hatchways.....				
<b>MARGIN PLATE, depth (exclusive of flange)</b>	38	48BS.	38	48BS.			Deck. * Iron or Steel, for FULL lng.				
" and thickness.....	3 1/2	3 1/2	38	3 1/2	3 1/2	38	Thickness (clear of Bridge) .....	30-160		30-60	
" Angle to Outside Plating.....							(in way of Bridge) .....				
" Floors .....	3x3x34	44BS.	3x3x34	44BS.			Wood Deck. Material & thickness	NO WOOD		DECK LAID	
" Brackets at intermdt. frmg., wdth & thcknss							<b>Second Deck Stringer Plate, br'dth &amp; thickness</b>	44	56	44	56
Height of Outside Brackets above at bilge	36 1/2	39 1/2	36 1/2	39 1/2			Angles on ditto, No. ONE .....	6x6x	50	6x6x	50
<b>INNER BOTTOM PLATING, breadth and thickness of Middle Line Strake</b>	36x50	For 42BS.	36x50	For 42BS.			Tie Plates outside Hatchways .....	<b>PLATING INCREASED</b>			
" " " in Engine and Boiler space	ES. 1x50	BS. 50	ES. 1x50	BS. 50			Deck. * Iron or Steel, for FULL lng.	30		30	
" " " Remainder in Holds.....	50		50				Wood Deck. Material & thickness	NO WOOD		DECK LAID	
<b>BEAMS, Upper Deck, Single Angle, Bulb</b>	8	3	46	8	3	46	<b>Third Deck Stringer Plate, br'dth &amp; thickness</b>				
Angle, Plate, Tee Bulb, or Channel							Angles on ditto, No. ....				
In way of Long Bridge At HATCH ENDS	9	3 1/2	56	9	3 1/2	56	Tie Plates, outside Hatchways.....				

[illegible]

EQUIPMENT No. 19080				LETTER S.				ANCHORS.				TONNAGE U.D.K. OR PLATING No. FOR TRAWLERS				FOR TRAWLERS			
Number of Certificate.		Anchors.		WEIGHT, EX. STOCK		WEIGHT OF STOCK		TEST, PER CERTIFICATE		WEIGHT REQUIRED BY TABLE 31.		Description of Anchor		Makers.		Where and when tested and Superintendent.			
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwt.	qrs.	lbs.	Cwts.	qrs.	lbs.					
22941	1st Bower ...	39	3	0	Stockless	35	11	3	14	38	3	0	BYERS STOCKLESS	✓	SUNDERLAND 3-5-18 L. HARRISON				
23005	2nd " ...	38	2	14	"	34	17	3	7	38	3	0	" "	✓	" 23-5-18 "				
22989	3rd " ...	32	3	14	"	30	15	2	14	32	2	0	" "	✓	" 16-5-18 "				
✓	4th " ...	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
✓	Collective weight.	111	1	0						110	0	0							
21533	Stream .....	10	1	14	2	2	14	12	6	2	7	10	0	0	COMMON	S. TAYLOR & SONS, SWINDON RD 63-17-18 HARRISON			
✓	Kedge.....	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			

**Particulars of Drop Test of Cast Steel Anchors, viz.:**  
Weight, Surveyor's Initials,  
Number of Certificate, Date of Test.

1st Bower	24.3.7. D.O.W. 1389. 26.3.18.
2nd "	24.2.14. D.O.W. 1467. 16.4.18.
3rd "	21.0.7. R.W.D. 233. 15.3.18.
4th "	✓ ✓ ✓ ✓ ✓

CHAIN CABLES.										HAWERS AND WARPS.													
Number of Certificate.		Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE		Length and Size per Table 31.		Description.		Makers of Cables.		Where and when tested, and Superintendent.		Material.		Length and Size supplied.		Breaking Test of Steel Wire Towline.		Length and Size per Table 31.	
		Fathoms.	Inches.	Tons.	Cwts.	qrs.	lbs.	Tons.	Cwts.	qrs.	lbs.	Fathoms.	Inches.					Fathoms.	Inches.	Tons.	Cwts.	qrs.	lbs.
10459A.	135	1 1/2	8 1/2	82 1/2	226	2	21	347	3	14	210	1 1/2	STOCKLESS	S. TAYLOR & SONS SUNDERLAND 18-3-17 L. HARRISON		LOW LINE	Fathoms.	Inches.	Tons. <td>Cwts. <td>qrs. <td>lbs. <td></td> </td></td></td>	Cwts. <td>qrs. <td>lbs. <td></td> </td></td>	qrs. <td>lbs. <td></td> </td>	lbs. <td></td>	
12601	75	1 1/2	5 1/2	82 1/2	127	1	0	347	3	14	210	1 1/2	STOCKLESS	" " " LOW WALKER'S 12-10-18 R. F. GILL		HAWERS & WARPS	2270	2 1/2	12 1/2	2290	2 1/2		
	75	1 1/2	5 1/2	82 1/2	127	1	0	347	3	14	210	1 1/2	STOCKLESS	" " " LOW WALKER'S 12-10-18 R. F. GILL		HAWERS & WARPS	2270	2 1/2	12 1/2	2290	2 1/2		

**Boats** 2 upboards 24'0" x one - dinghy 16'0"  
**Pumps,** Number one, to drain forepeak tank 1/2 hp.  
**Windlass** is Common Walker & Thompson Bros.  
**Engine Room Skylights.**—How constructed? Steel  
**Coal Bunker Openings.**—How constructed? Steel  
**Number of Scupperns,** and numbers and dimensions of Freeing Ports, &c. 6 scupperns each side. — Five each side forward 2'9"x1'6". Four each side aft 2'9"x1'6".  
**Ceiling in Holds,** thickness and material none  
**Cargo Hatchways.**—How formed? Steel. Hand construction  
**State size** No. 1 Hatch (Forward) 27'0" x 25'4" x 17'0". No. 2 Hatch 42'0" x 27'6" x 26'4". No. 3 Hatch 25'0" x 27'9" x 26'2". No. 4 Hatch 25'0" x 25'2" x 21'0".  
**Number of Web Plates, Shifting Beams and Fore and Afters** to each Hatch Five webs to Nos 1, 3 & 4. Eight webs to No 2 hatch  
**Bulwarks,** height above deck and description main Deck 45" Stanchion 8"x4" built Round 2x ST 4 1/2" 57" head 6'0" apart. No. of Breasthooks Four & Hooks No. of Crutches Deep floor  
The foregoing is a correct description. FOR S. P. AUSTIN & CO. LTD. SURVEYOR'S SIGNATURE James Dickie & J. P. McKenna  
Builder's Signature (three only) [Signature] Surveyor to Lloyd's Register of Shipping.

**Correspondence.**—State dates and initials of letters respecting this case (Reference should be made in any correspondence connected with the case)  
All correspondence regarding standard "D".  
**Workmanship.** Are the butts of plating planed or otherwise fitted? Yes.  
Is the riveted work properly closed? Yes.  
Are the liners between the frames and plates solid single pieces? Shell joggled Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other? Yes Are the rivet holes well and sufficiently countersunk in the plate and punched from the facing surfaces? Yes Do any rivets break into or through the seams or butts of the plating? A few.  
Are the butts of Plating, Stringers, &c., properly shifted and strapped? Yes  
Have all the upper and weather decks been tested as required by the Rules (Sec. 26, par. 20)? Yes State results of tests Satisfactory  
Have all the gutterways been tested as required by the Rules (Sec. 26, par. 20)? Yes State results of tests Satisfactory  
**General Remarks** (State quality of workmanship, &c.)  
This vessel has been built in accordance with the approved plans, & the Secretary's letters dated as stated above, & the requirements as specified.  
The materials & workmanship are good.  
The windlass, steering gear & other deck machinery were tried & found to be working in a satisfactory manner.  
The midship section & profile as built are forward-ended hencewith.  
The s.s. "Warrior," Ltd Rpt No. 27245 is a Sister Vessel.

The Surveyor shall state the Number of Report and Name of any Sister Vessel.  
Plans to be forwarded with F.E. Report showing vessel as built.

The amount of Entry Fee ..... £	✓	✓	✓	✓	Fees applied for,	25.7.19/18
Special Survey Fee.... £	104	19	7		Received by me,	[Signature]
Travelling Expenses, if any £	✓	✓	✓	✓		26.7.19/18

State whether the Vessel has been built under Special Survey Yes.  
I am of opinion this Vessel should be Classed \*100A1. STEEL.L.A.+C.P.  
With, or without Freeboard, as condition of Class Without.

James Dickie & J. P. McKenna  
Surveyor to Lloyd's Register of Shipping.

TUE. 13 AUG. 1918

Committee's Minute  
Character assigned  
100A1  
Cargo batten not fixed  
Shd. add.

GENERAL REMARKS—(continued).

WEB-FRA  
WEB-FRA  
WEB-FRA  
BRACKET  
Web F

BULK

W.T.BUL

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AFTER  
ENGINE  
BOILER  
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When "Bridge Sheer Strake" and "Upper Deck Sheer Strake" opposite the corresponding letter.

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Form No. 1A.

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop 24.66 ft., R.Q.D. 96.66 ft., Bridge 65.5 ft., Forecastle 32.0 ft.  
(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated. *(ON R.Q.D.) (EXTENDS UNDER POOP)*

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) ONE D<sup>4</sup> STL.

Official No. 142591 ; Signal Letters ✓

State if Machinery is fitted aft NO

How are the surfaces preserved from oxidation? Inside Portland cement & paint.

Outside PAIN.

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors YES.

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft,	<u>72.0</u>	<u>142</u>	Fore peak tank,	<u>22.0</u>	<u>108</u>
Double bottom, under Engines and Boilers,	<u>40.0</u>	<u>138</u>	After peak tank,	<u>26.0</u>	<u>234</u>
Double bottom, if under Engines only,	<u>✓</u>	<u>✓</u>	Deep tank, aft,	<u>✓</u>	<u>✓</u>
Double bottom, if under Boilers only,	<u>✓</u>	<u>✓</u>	Deep tank, forward,	<u>✓</u>	<u>✓</u>
Double bottom, forward,	<u>116.0</u>	<u>288</u>	Other tanks, if fitted,	<u>✓</u>	<u>✓</u>
Total capacity of double bottom		<u>568.</u>	(If necessary, furnish further information by sketch.)	<u>✓</u>	<u>✓</u>

\* The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules YES.

Order for Special Survey No. 5300

Date 21.6.17

No. 296 in builder's yard.

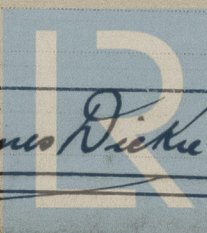
DATES OF SURVEYS  
held while building

1917. Sep 13. 18. 21. 27. Oct. 6. 9. 16. 25. 29. Nov. 7. 12. 19. 27. Dec 4. 15. 18. 20 Jan 5. 15. 25. Feb. 1. 8. 12. 14. 15. 24  
26. Mar 5. 12. 14. 20. 25. 28. Apr. 2. 8. 11. 15. 19. 22. 26. May 6. 8. 9. 15. 16. 17. 24. 28. 31. June 17  
19. 24. 25. Jul 2. 9. 11. 15. 16. 18. 19. 20. 22. 24. 26.

Total No. of Visits 64

Surveyor's Signature

James Dickie & L. A. Dickie



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Foundation