

*Unclass Section 214*

# Lloyd's Register of Shipping.

(Report on Vessel No. \_\_\_\_\_ Port \_\_\_\_\_)

No *2857A*

## SHIP FORGINGS OR CASTINGS

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by *The Caledon S.B. & Co. Ltd* of *Dundee* for the Vessel No. *292*, being built by *The Caledon S.B. & Co. Ltd* of *Dundee*, have been inspected by me as set forth below and found to be, so far as can be seen, *Sound*.

be struck out as may be required.

Work on Forgings or Castings.

Lloyd's  
No. *641*  
J.E.S.

*J. Seller*

*Dundee*

	STERN FRAME.	2 RUDDER FRAMES	STEM.	
Material*	/	<i>S. &amp; S. S.</i>	/	
How made		<i>Forged.</i>		
Dimensions		<i>3 1/4" - 2 3/4"</i>		
Progress on Inspection		<i>Start to finish machined</i>		
Date when Inspected		<i>24/12/23 - 14/1/24</i>		
CASTINGS.				
Tests on Standard Test Pieces.		<i>Tests</i>		<i>Arms.</i>
Tensile Test—		<i>28.2</i>		<i>28.0</i>
Extension per cent. ...		<i>32%</i>		<i>32%</i>
Side Bending Test—		<i>180°</i>		<i>180°</i>
Angle before fracture				
Drop Test—	<i>✓</i>	<i>✓</i>		
Height from ground ...				
Hammering Test—	<i>✓</i>	<i>✓</i>		
If made according to Rules and found satisfactory ...				

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ *✓* :

To be paid at *✓*



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Foundation

\* If of Iron, state whether scrap or puddled Iron. If of Steel state whether made on the Open Hearth process.