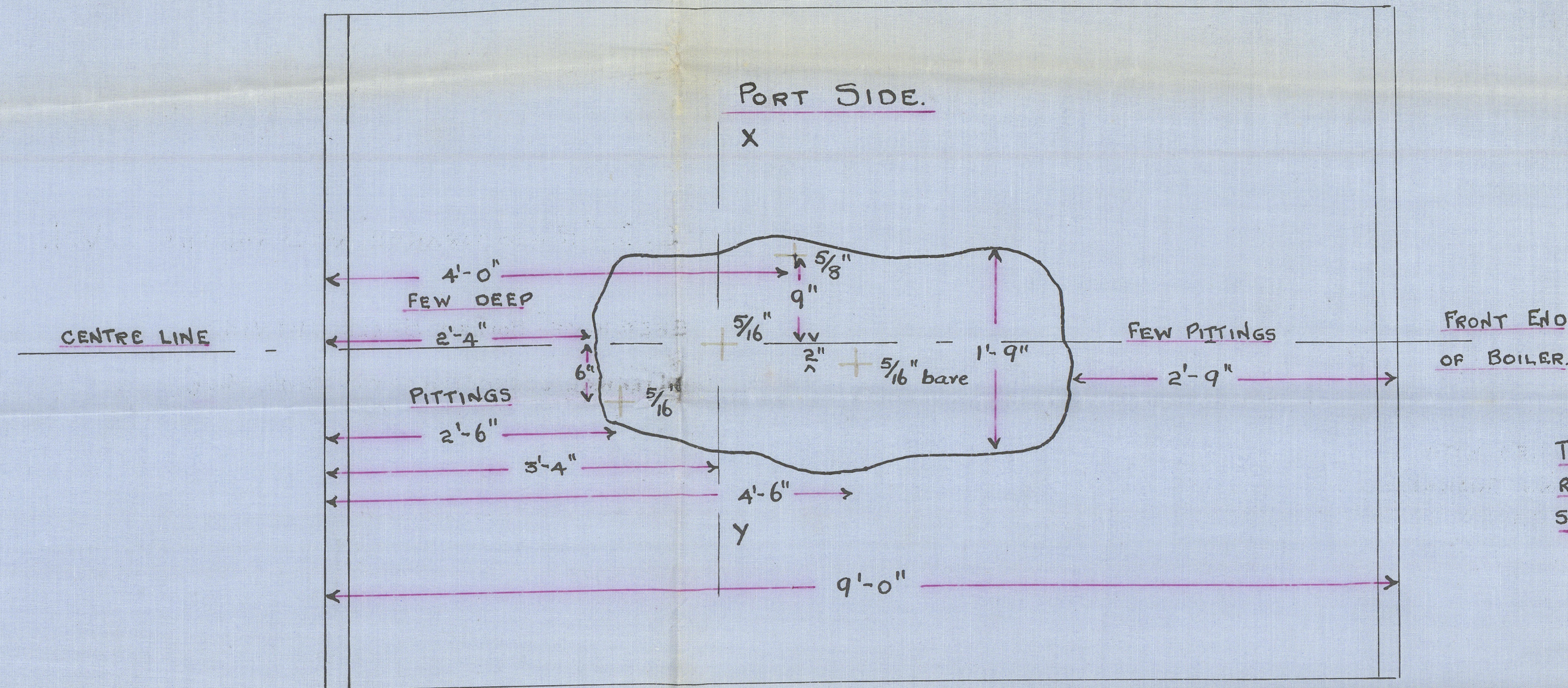


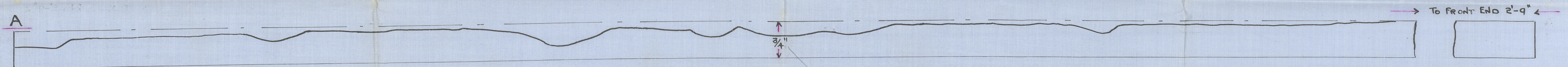
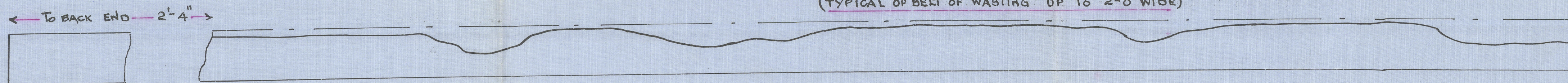
S. Vincent rpl. No. 5329.

S.S. "PORTO GRANDE" AT S. VINCENT, C.V.I.

SKETCH OF BOILER SHELL SHEWING
INTERNAL CORROSION OF THE LOWER PART.

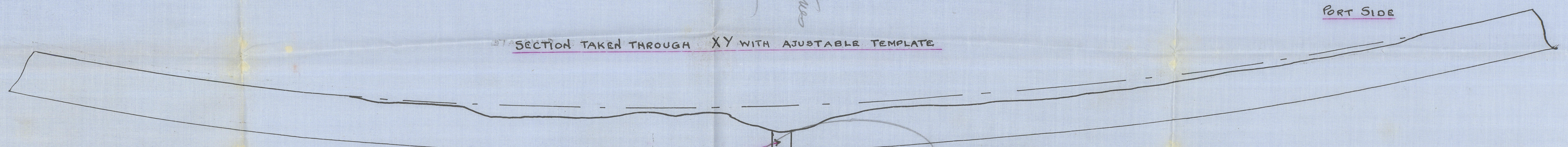


SECTION TAKEN THROUGH CENTRE LINE WITH ADJUSTABLE TEMPLATE.
(TYPICAL OF BELT OF WASTING UP TO 2'-0" WIDE)



1/4" original thickness

SECTION TAKEN THROUGH XY WITH ADJUSTABLE TEMPLATE



TEST HOLE ON CENTRE LINE

5/16" thick Bare

*Boiler 9'6" dia
Shell originally 4/16" thick
28 ton steel*

G. DAVIS
S. VINCENT, C.V.I.
30/1/36.