

For the information of Surveyors and the Committee only.

Received at

Office

19

# Lloyd's Register of Shipping.

(Report on Vessel No. 90909 Port Newcastle)

## SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~  
ings, manufactured by Messrs E Gopling & Sons Ltd  
Sunderland for the Vessel No. 591, being built  
Messrs Northern Terrier Ltd of Wellbourn Tyne  
been inspected by me as set forth below and found to be, so far as can  
en, Sound.

~~ings or~~ Castings.

D's  
1952  
21-10-33

Arms for J Dale  
Sunderland

	STERN FRAME. <u>Tubular</u>	RUDDER FRAME.	STEM.
...		<u>Cast steel</u>	
...		<u>Electric furnace</u>	
...		<u>yes</u>	
...		<u>Pattern</u>	
Inspection ...		<u>blowing &amp; annealing</u>	
spected		<u>31-10-33</u>	
NGS.			
Standard Test			
es.			
re inch		<u>30.0</u> <u>31.4</u>	
cent. ...		<u>30%</u> <u>27%</u>	
Test—			
fracture		<u>130</u> <u>120</u>	
round ...			
est—			
ding to Rules		<u>hammered only</u>	
atisfactory ...			

ETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

any chargeable) £

be paid at

, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

y Engines crank shafts, diameter

as fitted

see Surveyor's report

Position —



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Foundation

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