

STEEL STEAMER or MOTORSHIP.

26 APR 1926

Received at London Office

State if Report has been sent on the Freeboard of the Vessel yesState if Report is sent on the Machinery of the Vessel yesDate of completion of report 20 April, 1926Port of HamburgNo. 16 P00Survey held at KielDate First Survey 20 May, 1924Last Survey 14 April

1926

On the (State if Machinery fitted Aft and (if Single, Twin or Triple Screw) Steel Twin Sc. Motor vessel "Canadolite" Machinery aft - Cruiser - stern.State Type (Full Scantling, Complete Superstructure with or without Tonnage Openings) Shelter-deck - Long Framing - Petrol in Bulk State Type of Erections Disc Bridge - F&STONNAGE under Tonnage Deck... 10781.98CLASS * 100 A1State if with freeboard as condition of Class yesBuilt at KielDo. of space or spaces between Tonnage Dk. and Upper Dk. 100Length from fore part of stem to after part of stern post on summer L.W.L. See Sec. 3 (1a) L 510'0"Launched 17 Febry 1926 Yard No. 481Breadth (greatest moulded) B 68'0"Builders Fried. Krupp - Germania Werft A.G.

Total

Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) D 38'0"Owners Imperial Oil Co.Gross Tonnage 11309.151st Longitudinal Number (L/W/L) Transv. 98Managers Do.Register Tonnage 6668.302nd Numeral $L \times (B + D)$ 49980

(Where necessary to be entered in Reg. Book.)

Residence TORONTO

REGISTERED DIMENSIONS.

FEET.

Length 510.9Framing Depth "d," at middle of length. See Sec. 3 (1d) 30Breadth 68.25Proportions—Depth to Length—Uppermost continuous deck to top of keel 13.42Depth 37.95Do. Long Bridge to top of keel 1Draught Moulded 27'11"Port of Registry TORONTO

If surveyed while building, afloat, or in dry dock

On Stacks - afloat and in Dry-dock.

FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.			Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.			Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships	See Long Fram			✓	Bracket Floors, Frame				✓
" " from 1/2 length to Collision bulkhead.....	Do			✓	" " Reversed Frame.....				✓
" " in peaks.....	610			✓	" " Vertical Struts.....				✓
Motor space.	762			✓	Centre Girder, depth and thickness amidships	1620	14		✓
SIDE FRAMING.					" " top Angles.....	Two	90	14	✓
Frame Amidships, Angle, [or [.....	See Long Fram			✓	" " bottom Angles.....	Two	150	14	✓
" " Extends up to.....	✓			✓	Side Girders, No. each side and thickness	12	20	10.5	✓
Reversed Frame Amidships, Angle	✓			✓	Margin Plate depth (excl. of flange) and thickness.....	14.5			✓
" " Extends up to.....	✓			✓	" " Vertical Angle to Tank side	✓			✓
Depth of Framing Girder	✓			✓	Bracket abaft 1/2 len. from stem.....	✓			✓
Frames in Uppermost Continuous 'tween Decks, Angle, [or [.....	✓			✓	" " Vertical Angle to Tank side	✓			✓
" " Second 'tween Decks, Angle, [or [✓			✓	Bracket forward 1/2 len. from stem.....	✓			✓
" " Third " " aft 1/2 L	230 90 12			✓	" " Gussets, spacing and scantling abaft 1/2 len. from stem.....	✓			✓
Framing in Peaks, Angle or [Forward	230 90 11.5			✓	" " Gussets, spacing and scantling forward 1/2 len. from stem.....	✓			✓
Diameter and Spacing of Rivets through Frame and Shell Plating amidships	22 " 120			✓	Tank Side Brackets, height above base line at toe of Frame and thickness	✓			✓
State if Frame Joggled	No			✓	INNER BOTTOM PLATING.				
PANTING ARRANGEMENTS (Sec. 7), state system and particulars).....	4 Plate Stringers			✓	Breadth and thickness of Middle Line Strake.....	1490	14.5		✓
STRENGTHENING OF BOTTOM FORWARD. State Particulars.....	4 Tiers of Beams, Web-Frames, Space of Longit. 762 to 533, Double Angle-Shell Bottom increased			✓	Thickness of remainder in Holds.....	14.5			✓
SINGLE BOTTOM.					Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?.....	yes			✓
Floors, Depth and thickness at mid-line in Holds	1525 " 13			✓	BEAMS.				
Height of Brackets at side above base line at toe of frame.....	3140			✓	Uppermost Continuous Deck, amidships in Wells, Angle, [or [.....	See Long Fram			✓
Middle Line Keelson, on Floors, Angles, [or [.....	Centre Line 3'4"			✓	" " in way of Bridge, Angle, [or [.....	Do			✓
" " Through Plate or Intercostal Plate.....	Do			✓	Spacing.....	Do			✓
" " Foundation Plate on Floors.....	Do			✓	Second Deck, amidships, Angle, [or [.....	Do			✓
" " Flat Plate Keel Angles.....	150 150 15.5 14			✓	Spacing.....	Do			✓
Side Keelsons, No. each side	one			✓	Third Deck, amidships, Angle, [or [aft.....	220 80 9/12.5			✓
" " thickness of Intercostal Plate.....	1525 " 11			✓	Spacing.....	762	20	610	✓
" " Angles.....	Bottom 100 100 11, Top 90 90 11, Top plate 190 " 11			✓	Fourth Deck, amidships, Angle, [or [.....	✓			✓
DOUBLE BOTTOM. Aft.					Spacing.....	✓			✓
Solid Floors, thickness and spacing	762 " 12/10.5			✓	Poop Deck, Angle, [or [House.....	100 75 10			✓
" " Are Frame and Reversed Frame joggled?.....	No			✓	Spacing.....	762			✓
Bracket Floors, breadth and thickness at middle line	✓			✓	Bridge Deck, Angle, [or [.....	See Long Fram			✓
" " breadth and thickness at margin plate.....	✓			✓	Spacing.....	Do			✓
					Forecastle Deck, Angle, [or [.....	220 80 9/12.5			✓
					Spacing.....	705	20	610	✓

				PILLARS, AND DECKS.			
		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.			INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
PILLARS, No. of Rows.							
Centre Line B'd.							
Bridge & Rows.							
"	in 'tween Decks, Size and Spacing.						
All widely spaced and Girders.							
"	" " " "						
"	in Holds						
"	" " " "						
Centre Line Bulkhead.							
Stiffeners and Spacing.							
Plating, thickness of							
Top side B'd.							
STRINGERS AND DECKS.							
Uppermost Continuous Deck.							
Stringer Plate, breadth and thickness in Wells							
"	" " " " in way of Bridge						
"	Angle in Wells						
Thickness of Plating abreast Deck openings in way of Wells							
Thickness of Plating abreast Deck openings in way of Bridge							
Thickness of Plating within line of openings.							
If Sheathed, material and thickness							
Second Deck.							
Stringer Plate, breadth and thickness in Wells.							
Plating, Sheathing, material and thickness							
Third Deck.							
Stringer Plate, breadth and thickness.							
If Plated, state thickness.							
Fourth Deck.							
Stringer Plate, breadth and thickness.							
If Plated, state thickness							
Poop Deck.							
Stringer Plate, breadth and thickness.							
Plating, Sheathing, material and thickness							
Bridge Deck.							
Stringer Plate, breadth and thickness.							
Plating, Sheathing, material and thickness							
Forecastle Deck.							
Stringer Plate, breadth and thickness.							
Plating, Sheathing, material and thickness							

SCANTLINGS.					RIVETING.								
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES.			BUTTS.				
	AMIDSHIPS.		FORWARD.	AFT.		State if Jorgied?	No.		No. OF ROWS OF RIVETS.	RIVETS.		STRAPPED OR LAPPED.	
	Breadth.	Thickness.	Thickness.	Thickness.			SINGLE OR DOUBLE.	RIVETS.		Diam.	Spacing or to cr.		
								Diam.					Spacing or to cr.
Inches.	Inches.	Inches.	Inches.	Inches.	Inches.	Inches.	Inches.	Inches.	Inches.				
FLAT PLATE KEEL	1295	30	21	23	Y.	Double	28	110	3.	28	98	Double Strap	
„ DELG. (if any)	Y.	Y.	Y.	Y.	Y.	Y.	Y.	Y.	Y.	Y.	Y.	Y.	
BOTTOM PLATING, No. of Strakes	1968	19	18-25	18-19-8	Y.	Double	28	100	5 Ends 3+4	25	125	Lapped	
BIDGE PLATING, No. of Strakes	2350	19-17-28	16-12-5	17-13	Y.	No	28	100	5 Ends 3+4	25	87	No	
SIDE PLATING, No. of Strakes	2180	17-18	12-5	12	Y.	Treble	28	87	4 Ends 3.	25	100	No	
Sheer DECK, Sheer-strake in Wells	1625	30-5	12-5	12-25	Y.	Double	31	110	3 Ends 3+4	31	110	Double Strap	
Sheer DECK, Sheer-strake in Bridge ...	1528	38-5	Y.	Y.	Y.	No	31	110	3	31	110	Double Strap	
STRAKE BELOW SHEER-strake in Wells	2020	23	12-5	12-25	Y.	No	28	98	3	28	98	Double Strap	
STRAKE BELOW SHEER-strake in Bridge ...	2020	23	Y.	Y.	Y.	No	28	98	3	28	98	Double Strap	
POOF SIDE PLATING	1820	12-75	Y.	Y.	Y.	Y.	Y.	Y.	Y.	Y.	Y.	Y.	
BRIDGE SIDE PLATING ...	1120	12-75	Y.	Y.	Y.	Double	28	110	2	22	88	Double Strap	
FOREOTLE SIDE PLATING	1400	Y.	Y.	Y.	Y.	No	28	100	2	19	75	Lapped.	

Total No. of W.T. BULKHEADS in Vessel—

Extending to Upper Deck (Sec. 3 c) 20

„ Deck next below 1

As per Rule yes.

		Casting or Forging.	Scantlings.	Maker's Name.	Any departure from approved plans to be noted.
KEEL, Bar		Y	Y.	Y.	Y
STEM		Lower casting Upper Forging	casting #5 = 76		Y
STERN FRAME {	Propeller Post	Y	Y.	Y.	Y.
	Rudder "	casting	Chnn. Sect.	Y	Y.
RUDDER—A×D		984	Y.	Krupp	Y.
Speed of Vessel		Y.	Y.	at	Y.
RUDDER mainpiece at head		Forging	Dia 375	Essen	Y
" "	heel	Casting	Chan. Sect.	Y.	Y.
" "	how constructed	Build	Displacem. Balanced.	Y.	Y.
" "	double or single plate	Y.	Double		Y.
" "	coupling, vertical or horizontal	Y.	Vertical	Y.	Y.

Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture) *S.M. Open Hearth Process.*
Witkämfer Eisenhütte, Möhren. - R. Thyssen, Hameln. - Gußstahlfabrikationshütte, Oberhausen. -
Thyssen & Co, Mülheim. - Krupp, Essen. - Mannsfechtwerke, Triesdorf & Co. -
 Has the Steel been tested as required by the Rules? *yes, by the Society's Surveyors. -*

[illegible]

Boats *Two 26'-0" x 7'-9" x 3'-4"* Steering Chains, Size and Test *No Chains.* Windlass *Electric, good.*

Cargo Hatchways.—(Upper Deck) Steel plates and Angles. — Thickness of Hatches Steel Covers hinged. —

Number of Shifting Beams and/or Fore and Afters	None	1	2	3

368
Builder's Signature

FRIED. KRUPP
GERMANIAWERFT
AKTIENGESELLSCHAFT

GENERAL DECLARATION. This vessel has been built in accordance with the approved and amended plans, the requirements embodied in the Secretary's letters and in all other respects in conformity with the Rules and Society's Requirements for Carrying Oil in Bulk with Longitudinal framing. The workmanship is throughout of the best description for this type of vessels, all parts conforming well with each other, without use of any packing, and efficiently riveted together. - The peak tanks, deep-tanks and double bottom tanks have been filled and tested as required by the Rules, and Cofferdams, Oil-tanks, Summer and Fuel-oil tanks have been filled and tested with a pressure of 8'0" above the highest point of expansion - tanks and were found perfectly tight. - Air - sounding pipes of all tanks comply with the Rules. - The painting - arrangements and strengthening of bottom forward have been carried out as approved and to our satisfaction. - P.T.O.

The amount of Entry Fee £ 12 : 0 : 0
Special Survey Fee.... £ 699 : 11 : 0
Travelling Expenses, if any £ 63 : 9 : 0
Freeboard £ 15 : 0 : 0

Fees applied for, 21 April 1926
Received by me, London.
14.5.19

I am of opinion the Vessel should be Classed 100A1.
Shelter-deck w. Free.-Long Framing.-Petrol in Bulk.

State whether the Vessel has been built under Special Survey YES.

Certificate to be sent to Ham. Office. Date of issue 30/4/26.

Signature A. Chisholm
Surveyor to Lloyd's Register of Shipping.

Committee's Minute
Character assigned
100 FT. Shelter DR with Freeboard
carrying Petroleum in bulk
Lloyd's A.C.P.
+ L MC 4:26 C.R.
Oil Engines

GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

All steel material used in the construction of this vessel have been made at Works approved and tested by the Society's Surveyors in accordance with the Rules. The Freeboard approved by the Committee have been marked on the vessels sides, verified and cut in. The draft corresponding to the assigned Summer Freeboard is 28'-0 1/2" as given in the Builders deadweight and displacement scale. The Anchors and Cables have been compared with Certificate and were found in order. General Equipment satisfactory. "Canada" is sister vessel of the "Montreal" Krupp's No. 480. Ham. Report No. 26726.

Plans attached:

1. Section.
2. Profile.
3. Expansion.
4. Stern-frame.
5. Rudder.
6. Eng. Seating.
7. Double-bottom.
8. Cofferd. B'kds.
9. Cofferd. B'kds.
10. Web-frames.
11. Web-frames.
12. Oil-Bulkheads.
13. Long Girders-Web-frames.
14. Bulkheads.
15. Propeller-shaft supports.
16. Propeller-Brackets.
17. Engine Casing.
18. Engine Casing.

Attached:

- Table with Longitudinal Framing.
- Inter. Certificate.
- Freeboard Verification.
10. Test Certificates.

J. Chisholm L. S. S. S.

Particulars of Drop Test of Cast Steel Anchors, viz.:—
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower Head: W = 51.1.2 - Drop 12'-0" - L.R. 100 J.L. 14.9.25 - J. Loogen, Düsseldorf.
2nd " " W = 51.0.14 - Drop 12'-0" - L.R. 105 J.L. 14.9.25 - J. Loogen, Düsseldorf.
3rd " " W = 51.0.10 - Drop 12'-0" - L.R. 104 J.L. 14.9.25 - J. Loogen, Düsseldorf.

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop 7 ft., R.Q.D. 7 ft., Bridge 33.67 ft., Forecastle 41.69 ft. (in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated.

No. and Material of Decks (this information is to be given as it should appear in the Register Book) One steel deck and Shelter deck.

Official No. 2; Signal Letters 2

Is bottom of Vessel coated with cement No if not give particulars of composition. Cargo tanks - Oil tanks - Cofferd not coated. - Cofferd aft, Double bottom. Peak tanks Cem. & Asphalt.

PARTICULARS OF WATER BALLAST.—

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft, under Motor	45.0	175.4	Fore peak tank,	24.5	291.9
Double bottom, under Engines and Boilers,	7.		After peak tank,	24.0	204.8
Double bottom, if under Engines only,	7.		Deep tank, aft,	17.5	132.6
Double bottom, if under Boilers only,	7.		Deep tank, forward,	37.0	320.6
Double bottom, forward,	7.		Other tanks, if fitted, 4 Cofferdams	13.6	1016.7
Total capacity of double bottom		175.4	(If necessary, furnish further information by sketch.)		1966.6
					Total = 2142.0

* The wells are not to be included in the lengths of the tanks.

Order for Special Survey No. 87.

Date 28 March 1924.

Dates of Surveys held while building

1924: May 20 - June 24 - July 1-30 - Aug. 6-7-8-13-14-20-21-22-
1925: March 4 - May 8 - June 22 - July 7-16-21 - Aug. 19-25 - Sept. 7 Visits - Oct. 7 Vis - Nov. 3 Vis - Dec. 11 Vis
1926: Jan. 17 Visits - Feby. 13 Visits - March 12 Visits - April 8-9-14.

Total No. of Visits 93.

Rpt. 1*.

PARTICULARS OF LONGITUDINAL FRAMING

Ham. Rpt. 16800

M.Sc. "Canadolite"

FRAMING.			AMIDSHIPS.			ENDS.			AMIDSHIPS.			ENDS.			RIVETING.					
			In Ship.			In Ship.			Per Rule or as approved.			Per Rule or as approved.			Rivets in Longitudinal Frames.		Spacing of Rivets on each side of Transverses and Bulkheads.		Rivets in Brackets to Bulkheads.	
															Diam.	Speng.				
			Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Inches.	Number.	Diameter.		
Framing of L, C or C			200	75	8.5/11.5	190	85	10	A					22	132	132	7	22		
Frames in Bridge 'tween Decks ...			230	90	11	220	85	10.5	F					25	150	150	9	22		
Frames from Uppermost Continuous Deck			230	90	11	220	85	10.5	F					22	132	132	9	22		
No. 1			230	90	11	220	85	10.5	F					22	132	132	9	22		
" 2			230	90	11	220	85	10.5	F					22	132	132	9	22		
" 3			230	90	11	220	85	10.5	F					22	132	132	9	22		
" 4			230	90	11	220	85	10.5	F					22	132	132	9	22		
" 5			Upper Deck																	
" 6			240	85	9.5/13	220	80	9/12.5	F					22	132	132	10	22		
" 7			260	90	10/14	240	85	9.5/13	F					22	132	132	11	22		
" 8			260	90	10/14	240	85	9.5/13	F					22	132	132	11	22		
" 9			280	95	10/15	260	90	10/14	A					22	132	132	11	22		
" 10			280	95	10/15	260	90	10/14	A					22	132	132	11	22		
" 11			300	100	10/16	280	95	10/15	A					22	132	132	12	22		
" 12			355	x	10	280	95	10/15	A					22	132	132	12	22		
" 13			90	90	11	260	90	10/14	F					22	132	132	12	22		
" 14			380	x	10	300	100	10/16	A					22	132	132	18	22		
" 15			90	90	11	280	95	10/15	F					22	132	132	18	22		
" 16			90	90	11	280	95	10/15	F					22	132	132	18	22		
" 17			457	x	11	300	100	10/16	F					25	150	150	20	22		
" 18			90	90	11															
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