

REPORT ON BOILERS.

No. 10407

Received at London Office

When handed in at Local Office **19.6.1919** Port of **Middlesbrough**
 Survey held at **Stockton-on-Tees** Date, First Survey **7th March** Last Survey **13th June** 1919
 on the **S.S. Orleigh** (Number of Visits **13**) Gross Tons Net
 Built at **Appledon** By whom built **T. Cock & Sons** When built **1919**
 Made at **Newbury** By whom made **Messrs Plenty & Son Lim.** When made **1919**
 Made at **Stockton** By whom made **Messrs Riley Bros Ltd (No 5173)** When made **1919**
 Owners **R. Cock & Son** Port belonging to **Bulford**

TITUBULAR BOILERS—MAIN, AUXILIARY OR DONKEY.—Manufacturers of Steel **Messrs J. Spencer & Sons**

for record (S) Total Heating Surface of Boilers **1271 sq ft** Is forced draft fitted **No** No. and Description of
One single ended Working Pressure **180** Tested by hydraulic pressure to **360** Date of test **13.6.19**
 Certificate **6002** Can each boiler be worked separately Area of fire grate in each boiler **38 sq ft** No. and Description of
 valves to each boiler **Two, spring loaded** Area of each valve **4.91 sq in** Pressure to which they are adjusted **185 lbs**
 fitted with easing gear **No** In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler
 distance between boilers or uptakes and bunkers or woodwork **inside** Mean dia. of boilers **12'-0"** Length **11'-0"**
 of shell plates **Steel** Thickness **3 1/32"** Range of tensile strength **28-32** Are the shell plates welded or flanged **No**
 of riveting: cir. seams **2 R. lap** long. seams **2 B - 3 Riv** Diameter of rivet holes in long. seams **1 1/16"** Pitch of rivets **7 7/8"**
 plates width of butt straps **15 3/4 x 15** Per centages of strength of longitudinal joint rivets **86.5** Working pressure of shell by
180 Size of manhole in shell **19" x 15"** Size of compensating ring **7 x 1 Mc. rail** No. and Description of Furnaces in each
2 Morrison Material **Steel** Outside diameter **44 1/4"** Length of plain part **top** Thickness of plates **crown** } **7/8"**
 tion of longitudinal joint **Weld** No. of strengthening rings **1** Working pressure of furnace by the rules **190** Combustion chamber
 Material **Steel** Thickness: Sides **5/8"** Back **2 1/32"** Top **5/8"** Bottom **13/16"** Pitch of stays to ditto: Sides **9 x 8"** Back **8 1/4 x 9 1/4"**
8" If stays are fitted with nuts or riveted heads **nuts** Working pressure by rules **183** Material of stays **steel** Area at
 part **1.73** Area supported by each stay **72** Working pressure by rules **193** End plates in steam space: Material **steel** Thickness **1"**
 stays **16 x 15 1/2"** How are stays secured **nuts & 6 x 3/4 Washers** Working pressure by rules **188** Material of stays **steel** Area at smallest part **4.57**
 supported by each stay **261** Working pressure by rules **182** Material of Front plates at bottom **steel** Thickness **1"** Material of
 back plate **steel** Thickness **1"** Greatest pitch of stays **14" x 9 3/4"** Working pressure of plate by rules **238** Diameter of tubes **3 1/2"**
 tubes **5" x 4 3/4"** Material of tube plates **steel** Thickness: Front **1"** Back **13/16"** Mean pitch of stays **11 1/4"** Pitch across wide
 spaces **15"** Working pressures by rules **181** Girders to Chamber tops: Material **steel** Depth and thickness of
 at centre **10" x 13"** Length as per rule **36"** Distance apart **8"** Number and pitch of Stays in each **3 @ 8"**
 ing pressure by rules **181** Steam dome: description of joint to shell **none** % of strength of joint
 eter Thickness of shell plates Material Description of longitudinal joint Diam. of rivet holes
 of rivets Working pressure of shell by rules Crown plates Thickness How stayed

PREHEATER. Type _____ Date of Approval of Plan _____ Tested by Hydraulic Pressure to _____
 of Test _____ Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler _____
 ter of Safety Valve _____ Pressure to which each is adjusted _____ Is Easing Gear fitted _____

FOR THE FOREGOING IS A CORRECT DESCRIPTION,
RILEY BROS. *(Signature)* Manufacturer.

During progress of work in shops - - - **1919 Mar. 7-11. Apr. 11-17. 20. May 8-14-16. 20-22-23** Is the approved plan of boiler forwarded herewith **yes**
 During erection on board vessel - - - **20 June 13.** Total No. of visits **13.**

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.) **This boiler has been built under special
 order: is of good material and workmanship and on completion was tested by hydraulic
 pressure with satisfactory results
 This boiler has been fitted on above vessel, easing gear fitted + Safety Valve
 adjusted under steam**

Survey Fee £ **4-5-0** When applied for **Monthly 1919**
 Travelling Expenses (if any) £ : : When received, **1919**

Committee's Minute **FRI. 19 DEC. 1919** **Wm Morrison** Engineer Surveyor to Lloyd's Register of Shipping
 Signed **See minute on Lon 82297** **G. A. Dryden** Tynes
 Lloyd's Register Foundation

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