

Rpt. 7. For the information of Surveyors and the Committee only.

Received at _____ Office, 30 JUN 1928 19

Lloyd's Register of Shipping.

F.1137
F.1138
F.1154
F.1167

(Report on Machinery, No. _____ Port _____)

No. F.1167 ENGINE FORGINGS OR CASTINGS.

rough forged by S.A. FIAT-I.M.T.-
I have to report that the Forgings or Castings, as herein described, *manufactured*
by & finished by S.A. FIAT- Stab. Grandi Motori- of Turin
for the Engines No. 1455 being constructed by *Messrs S.A. FIAT- S.G.M. -*
of *" " Motor type M.604 A.*
Turin for the Ship No. 191 1193 being built by
Messrs Cantiere Navale Triestino of *Monfalcone*

have been inspected by me as set forth below, and found to be, so far as can
be seen, sound and free from defects. ~~These have been despatched to~~

rk on Forgings or Castings.

Lloyd's
No. 528-532
R.M. 4.2.28

LLOYD'S
N° 517-518
R.M. 21.5.28

R. Gulackintosh
GENOA, June 5th, 1928

	CRANK SHAFT.	THRUST SHAFT.	INTERMEDIATE SHAFT.	TUBE SHAFT.
		4 PISTON RODS		
	FLYWHEEL SHAFT.			SCREW SHAFT.
Material* ...		S.M. Ingot steel		
Wrought or made ...		Forged		
Annealed ...		Yes		
Dimensions, Forgings		To sketch		
Weight, Castings ...		2732 Kgs.		
Progress on { Inspection }		Rough forged & finished		
Tests on Standard Test Pieces.		517 - 518 - 528 - 532 (60 x 15 m/m.)		
Stress Test— Tons per square inch		48 - 48.6 - 48.3 - 47.7		
Extension per cent ...		35 - 35 - 35 - 34.1		
Cold Bending Test— Angle before fracture ...		180°, good		
Tests when Inspected		2.9, 16, 23, 27/12/27; 1/2; 18 & 21/5/28. -		

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

Fitted in motor N° 1455 R. Gulackintosh

Fee (if any chargeable) £ _____

To be paid at Genoa Lloyd's Register

* If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.

7.27.

Starting Air Receivers, No. _____

Total cubic capacity _____

008296-008304-0040
008478-008504-0041
Inches diameter

42