

Rpt. 7.

For the information of Surveyors and the Committee only.

Received at _____ Office, 30 JUN 1928 10

Lloyd's Register of Shipping.

F.1137
F.1138
F.1154
F.1167

(Report on Machinery, No. _____ Port _____)

No. F.1167 ENGINE FORGINGS OR CASTINGS.

rough forged by S.A. FIAT-I.M.T. -
I have to report that the Forgings or Castings, as herein described, ~~manufactured~~
~~by & finished by S.A. FIAT- Stab. Grandi Motori of Turin~~
for the Engines No. 1455 being constructed by Messrs S.A. FIAT- S.G.M. -
of Turin Motor type M.604 A.
for the Ship No. 191 4193 being built by
Messrs Cantiere Navale Triestino of Monfalcone
have been inspected by me as set forth below, and found to be, so far as can
be seen, sound and free from defects. ~~These have been despatched to~~

THE MOTOR FORGINGS OR CASTINGS SHOULD BE SPECIALLY MARKED AS REQUIRED.

Work on Forgings or Castings.

Lloyd's
No. 528-532
R.M. 4.2.28

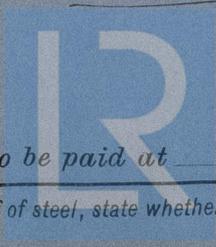
LLOYD'S
N° 517-518
R.M. 21.5.28

R. Gulackintosh
GENOA, June 5th, 1928

	CRANK SHAFT.	THRUST SHAFT.	INTERMEDIATE SHAFT.	TUBE SHAFT.
	FLYWHEEL SHAFT.	4 PISTON RODS		SCREW SHAFT.
Material* ...		S.M. Ingot steel		
How made ...		Forged		
Annealed ...		Yes		
Dimensions, Forgings		To sketch		
Weight, Castings ...		2732 Kgs.		
Progress on Inspection		Rough forged & finished		
Tests on Standard Test Pieces.		517 - 518 - 528 - 532 (60 x 15 m/m.)		
Yield Tensile Test—		48 - 48.6 - 48.3 - 47.7		
Tons per square inch		35 - 35 - 35 - 34.1		
Extension per cent		180°, good		
Cold Bending Test—				
Angle before fracture				
Dates when Inspected		2.9, 16, 23, 27/12/27; 4/2; 18 & 21/5/28. -		

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

Fitted in motor N° 1455 R. Gulackintosh



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Lloyd's Register Foundation

Charge (if any chargeable) £ _____

To be paid at Genoa

* If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.

4.7.27.

008296-008304-0040
008478-008504-0041