

For the information of Surveyors and the Committee only.

30 JUN 1928

Received at _____ Office, _____ 10

Lloyd's Register of Shipping.

F.1131
F.1132
F.1135
F.1136

(Report on Machinery, No. _____ Port _____)

No. 511-513-514-515 ENGINE FORGINGS ~~OR~~ CASTINGS

I have to report that the ~~Forgings or Castings~~, as herein described, ~~manufactured~~ rough forged by S.A. FIAT-
by I.M.T. & finished by S.A. FIAT-S.G.M. - of Turin
for the Engines No. 1455 being constructed by Messrs S.A. FIAT-S.G.M.
of " Motor type M.604 A. Turin for the Ship No. 191-193, being built by
Messrs Cantiere Navale Triestino of Monfalcone

have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. ~~These have been despatched to~~

Forgings or Castings.

Lloyd's

No. 511-513-514-515
M. 21.5.28

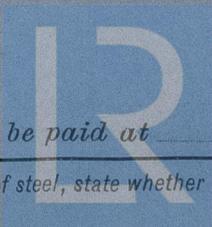
R. Gulackintosh

GENOA, June 5th 1928

	CRANK SHAFT.	THRUST SHAFT.	INTERMEDIATE SHAFT.	TUBE SHAFT.
	FLYWHEEL SHAFT.	4 CONNECTING RODS		SREW SHAFT.
Material		S.M. Ingot steel		
Condition		Forged		
Inspected		Yes		
Dimensions, Forgings		To sketch		
Weight, Castings		2310 Kgs.		
Condition of Castings		Rough forged & finished		
Standard Pieces.		511 - 513 - 514 - 515 (60 x 15 m/m.)		
Test—		47.8 - 48.6 - 47.8 - 49.2		
Per square inch		33.3 - 35 - 33.3 - 31.7		
Reduction per cent		180°, good		
Hardening Test—				
Before fracture				
When Inspected		25, 29/11; 2, 9/12/27; 18 & 21/5/28. -		

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

Fitted in motor No 1455 R Gulackintosh



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(any chargeable) £

To be paid at Genoa

If wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.

008296-008304-0041

Starting Air Receivers, No.

Total cubic capacity

Internal diameter

Unless, lap welded or riveted longitudinal joint

Material

Range of tensile strength

Working