

Rpt. 7.

For the information of Surveyors and the Committee only.

Received at \_\_\_\_\_ Office, 30 JUN 1928

# Lloyd's Register of Shipping.

(Report on Machinery, No. \_\_\_\_\_ Port \_\_\_\_\_)

No. F.1311 A.  
F.1312 A. ENGINE FORGINGS ~~OR CASTINGS~~.

I have to report that the Forgings ~~or Castings~~, as herein described, manufactured by Messrs S.A. FIAT - Stab. Grandi Motori - of Turin for the Engines No. 1455 being constructed by S.A. FIAT - S.G.M. - of Turin Type Motor M.604 A. for the Ship No 191-193, being built by Messrs Cantiere Navale Triestino of Monfalcone have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. ~~These have been despatched to~~

The words FORGINGS or CASTINGS should be written in blue ink may be required.

Mark on Forgings ~~or Castings~~

Lloyd's  
No. M.B. 102-M.B. 103  
R.M. 21.5.28

*R. Gulackintosh*

GENOA, June 11th, 1928 . -

	<del>CRANK SHAFT.</del>	<del>THRUST SHAFT.</del>	<del>INTERMEDIATE SHAFT.</del>	<del>RUDDER SHAFT.</del>
		1 AIR PUMP PISTON ROD	1 COMPRESSOR PISTON ROD	SCREW SHAFT.
Material* ...		S.M. ingot steel		
How made ...		Forged	Forged	
Annealed ...		Yes	Yes	
Dimensions, Forgings		To sketch	To sketch	
Weight, Castings		--	--	
Progress on Inspection		Rough forged & finished		
Tests on Standard Test Pieces.		M.B. 102	M.B. 103	
tensile Test—		( 60 x 15 m/m. )		
Tons per square inch		54	44.4	
Extension per cent		31.6	35.8	
Cold Bending Test—		180°, good	180°, good	
Angle before fracture				
Dates when Inspected		4/4; 18, 21/5/28.	4/4; 18 & 21/5/28. -	

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

*Fitted in Motor No 1455 R. Gulackintosh*



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Lloyd's Register

Fee (if any chargeable) £

To be paid at Genoa

\* If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.