

$$\begin{array}{r} 44 \cdot 2 \\ \quad 7 \\ \hline 44 \cdot 3 \\ \quad 2 \cdot 0 \\ \hline 42 \cdot 3 \\ \quad 3 \cdot 6 \\ \hline 45 \cdot 9 \end{array}$$

No teman 229

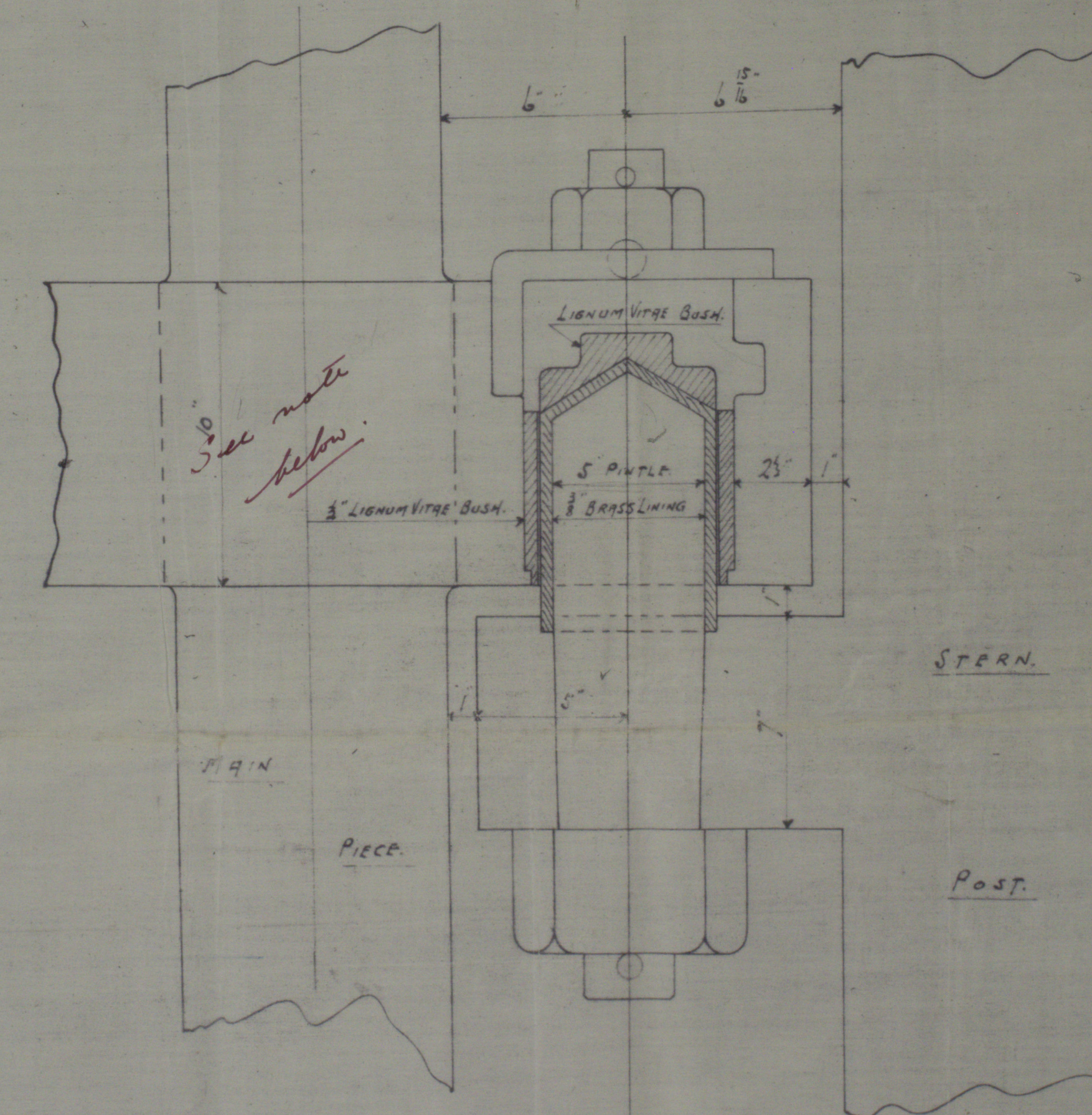
SKETCH OF SCREW BOLT FOR STOCK
SUPPLIED BY SHIPBUILDERS.

TAPPED HOLE IN RUDDER STOCK TO TAKE
SCREW BOLT SUPPLIED BY SHIP BUILDERS.

S. S. 221-29-8 v231

SCALE $\frac{1}{2}'' = 1 \text{ FOOT.}$

DIMENSIONS: 420' 0" BR. P. x 53' 6" BR. EXT. x 30' 6" DEPTH MLD.
TO PASS LLOYDS TESTS - LONGT. NO 35298.
FIGURED DIMENSIONS TO BE WORKED TO IN EVERY CASE.



Note:- Main piece to be swelled out in way of arms as per Sec. 10 par. 9 of the Rules.

DETAILS OF GUDGEONS & PINTLES

SCALE 3" = 1 FOOT.

4.
H.M.

24. 12. 13



24.12

C. F.
31.12.13

Northumberland
Inged Iron, Stem Frame
& Rudder

No 2214 229-8-231
"TEIRYU MARU" ★

S/S "NORTHWESTERN MILLER"

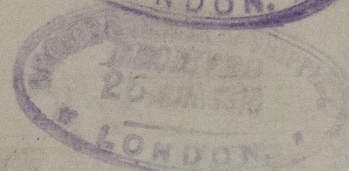
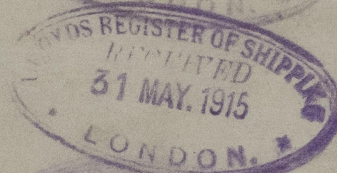
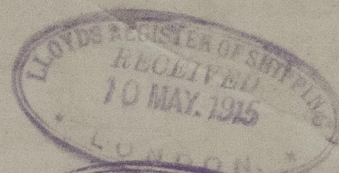
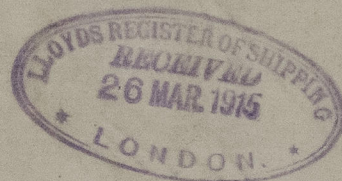
NEWCASTLE-ON-TYNE.

Report No. 64284.

Like made at the
Portland Forge

S/S "SOUTHWESTERN MILLER"
11 NEWCASTLE-ON-TYNE.

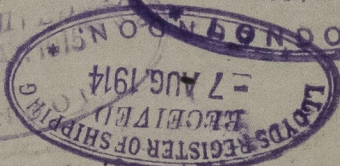
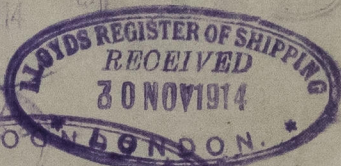
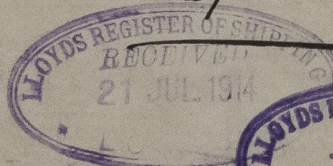
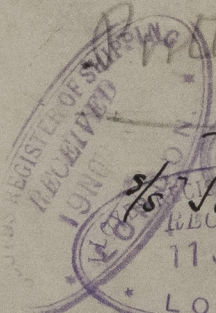
Report No. 67628



S/S. CLAN MACKENZIE

NEWCASTLE ON TYNE.

Report No. 40004



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