

PORT
YOKOHAMA

Lloyd's Register of Shipping. No. Y-4946

*SHIP/OR ENGINE/FORGINGS/OR CASTINGS.

I have to report that the Forgings, or Castings, as herein described, manufactured
Yokohama Shipyard & Engine Wks.
by Mitsubishi Nippon Heavy Industries Ltd of Yokohama

*for the Engines No. - // being constructed by -
// of - for the Ship No. KYOHO MARU // being built by 6891 tons
// of gross of Tokyo // of

have been inspected by me as set forth below, and found to be, so far as can be seen,
sound and free from defects. These have been despatched to

ITEM	One (1)-5 1/2" dia. Main Stop Valve Chest (Boiler Mounting)
Identification No.	LLOYD'S NO. Y-4946 C.No. M29 YC269
Surveyor's Initials.	RT.
Materials.	Cast steel
How made.	Electric Furnace
Heat treated.	Yes.
Dimensions.	5 1/2" dia. with two valves
Weight.	250 kg as cast, 200 kg as finish machined
Progress on Insp.	Finish machined condition and tested Hydraulically to 26 kg per sq. cm.
Yield. kg per sq cm	27.9
Ult. kg per sq cm	48.0
Elong. % on 50 mm	32.88
Reduc. of Area %	51.0
Cold Bend.	Good
Brinell.	-
Izod.	-
Final date.	3-4-54

Date of approval of chemical analysis, physical properties and heat treatment in the
case of special steels for reduction gearing forgings.

Other tests:

Fee:

Signature



Expenses

Date

3-4-54

Rpt. 6. (Ship & Eng.)

*Delete where not applicable.

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(TURN UP

Officers or Agents of the Society.

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Foundation