

Lloyd's Register of Shipping.

(Report on Vessel No. 880

Port **DANZIG**No. 149/151 SHIP ~~FORGINGS OR~~ CASTINGS.

works No. 59175

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by Messrs F. Schichau S. m. b. H., of Elbing for the Vessel No. 63, being built by Messrs The International S. & C. Ltd. of Danzig have been inspected by me as set forth below and found to be, so far as can be seen, free from defects

Mark on ~~Forgings or~~ Castings.

Lloyd's

No. 590

592

31.3.30 J.C.D. 1D 28.5.30 J.C.D. 1D

DANZIG, 28th May 1930

James C. Dykes

No 590

No 592

STERN FRAME.

RUDDER FRAME.

STEM.

Material*

How made

If annealed

Dimensions

Progress on Inspection

Date when Inspected

CASTINGS.

Tests on Standard Test Pieces.

Tensile Test—

Tons per square inch mm.

Extension per cent. ...

Cold Bending Test—

Angle before fracture

Pop Test—

Height from ground ...

Hammering Test—

If made according to Rules and found satisfactory ...

Siemens Martin Steel

Cast

Cast

Annealed

Annealed

To plan

To plan

Finished

Finished

31.3.30

28.5.30

319

320

32

324A

20 x 7/5

20 x 7/5

42.65

42.94

43.29

42.65

34.30

34.30

34.30

22.60

120° good

120° good

180° good

180° good

45°

2 metres

As per Rules found satisf.

As per Rules found satisf.

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ 7 : 8 : 0 incl. expenses

To be paid at by Messrs F. Schichau S. m. b. H., Elbing. J.C.D.

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.