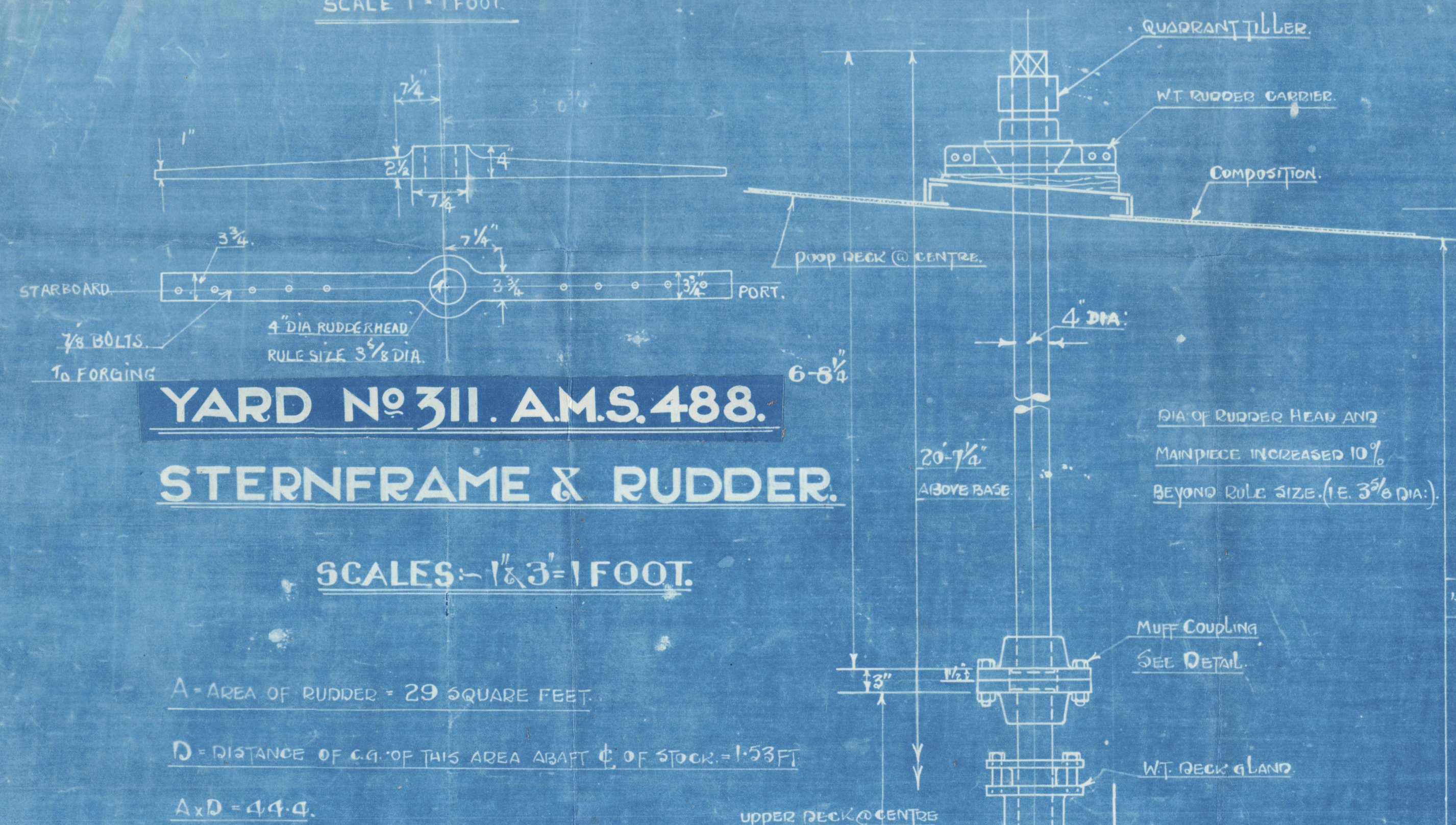


FORGING FOR QUADRANT TILLER
SCALE 1" = 1 FOOT.

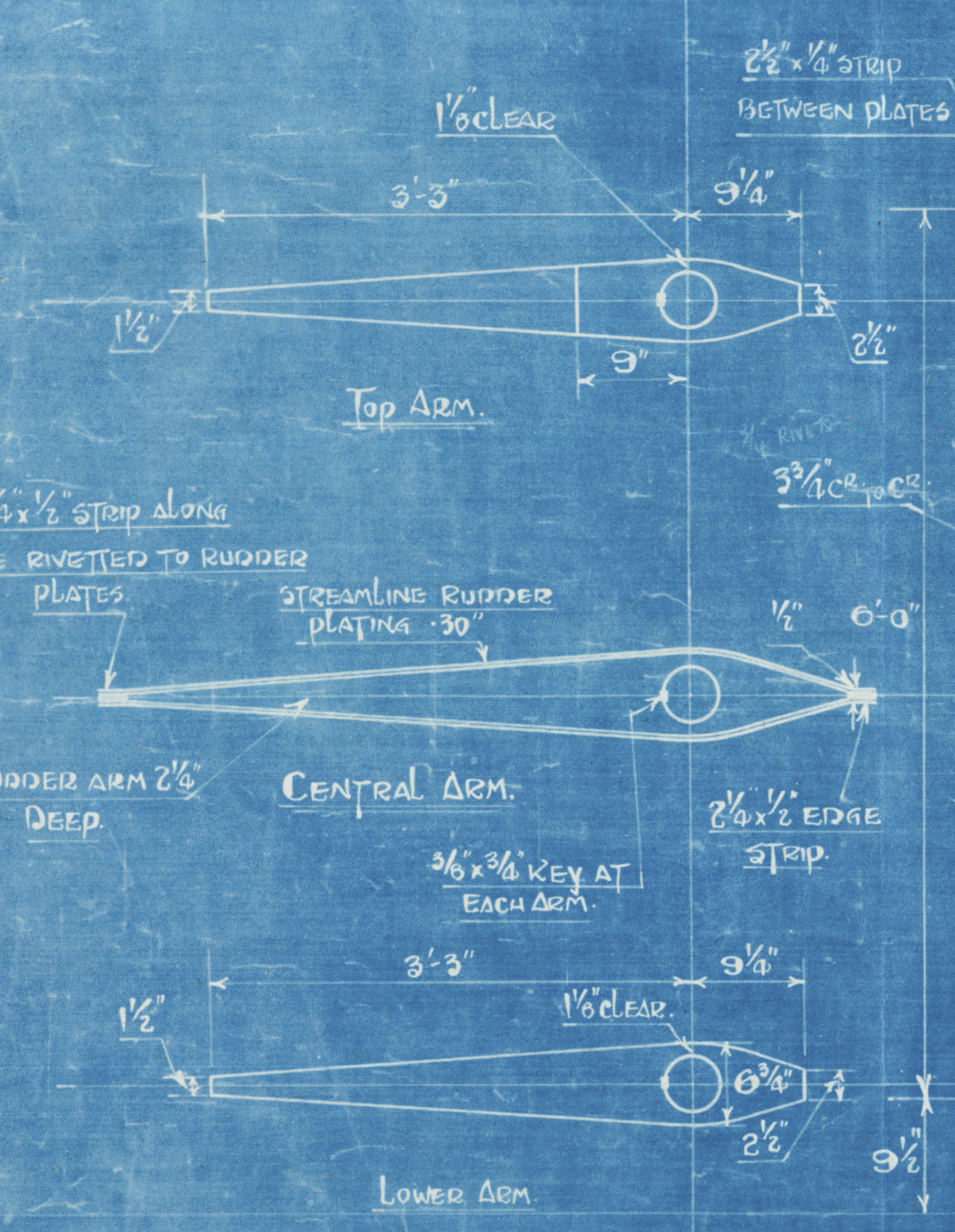


YARD No 311. AMS.488.
STERNFRAME & RUDDER.

SCALE: 1 1/2\"/>

A = AREA OF RUDDER = 29 SQUARE FEET.
D = DISTANCE OF C.G. OF THIS AREA ABOARD C. OF STICK = 1.53 FT.
A x D = 44.4.

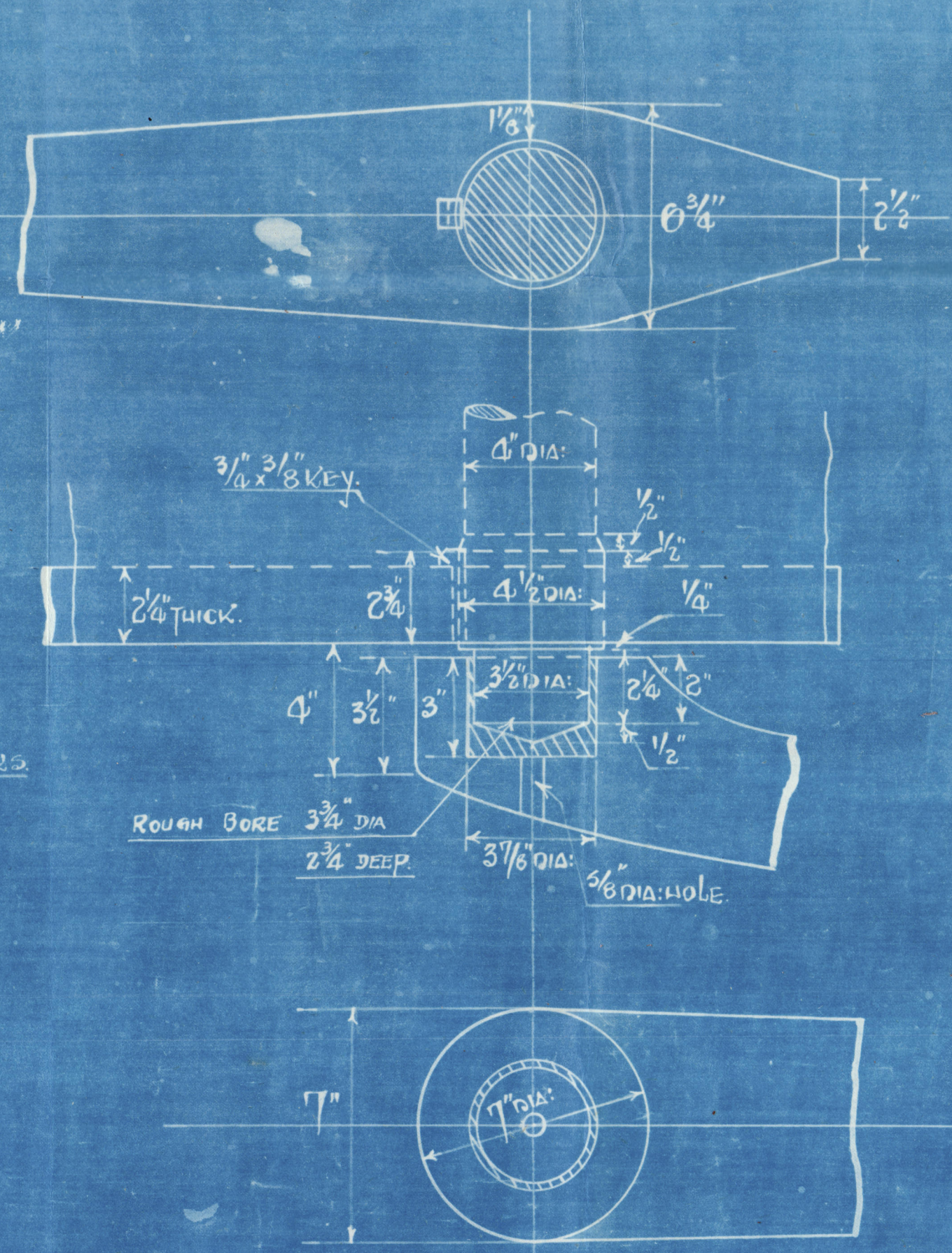
STERNFRAME FORGING TO LLOYDS TESTS.



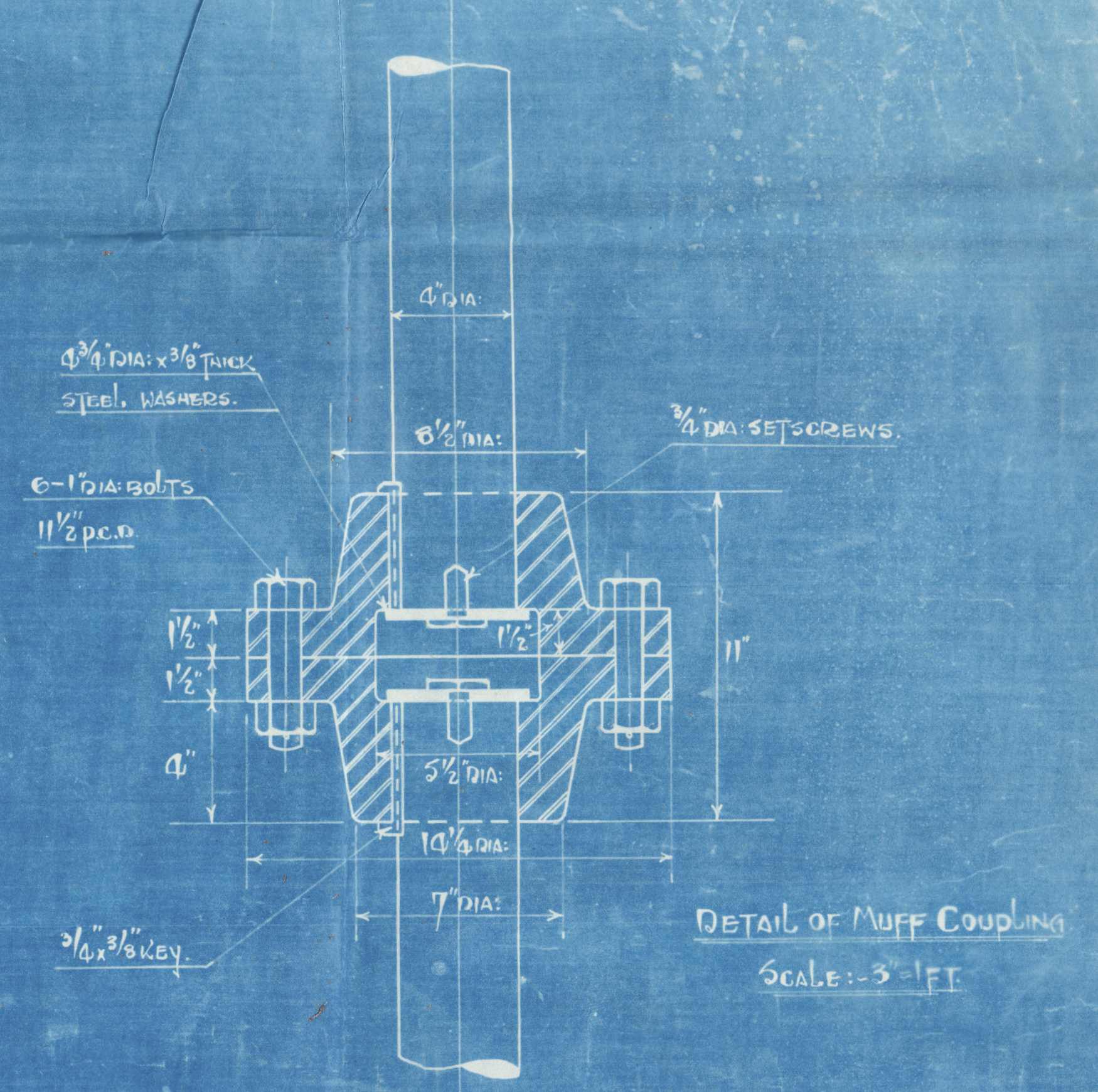
DETAILS OF RUDDER ARMS.

STOCK SWELLED TO 4 1/2\"/>

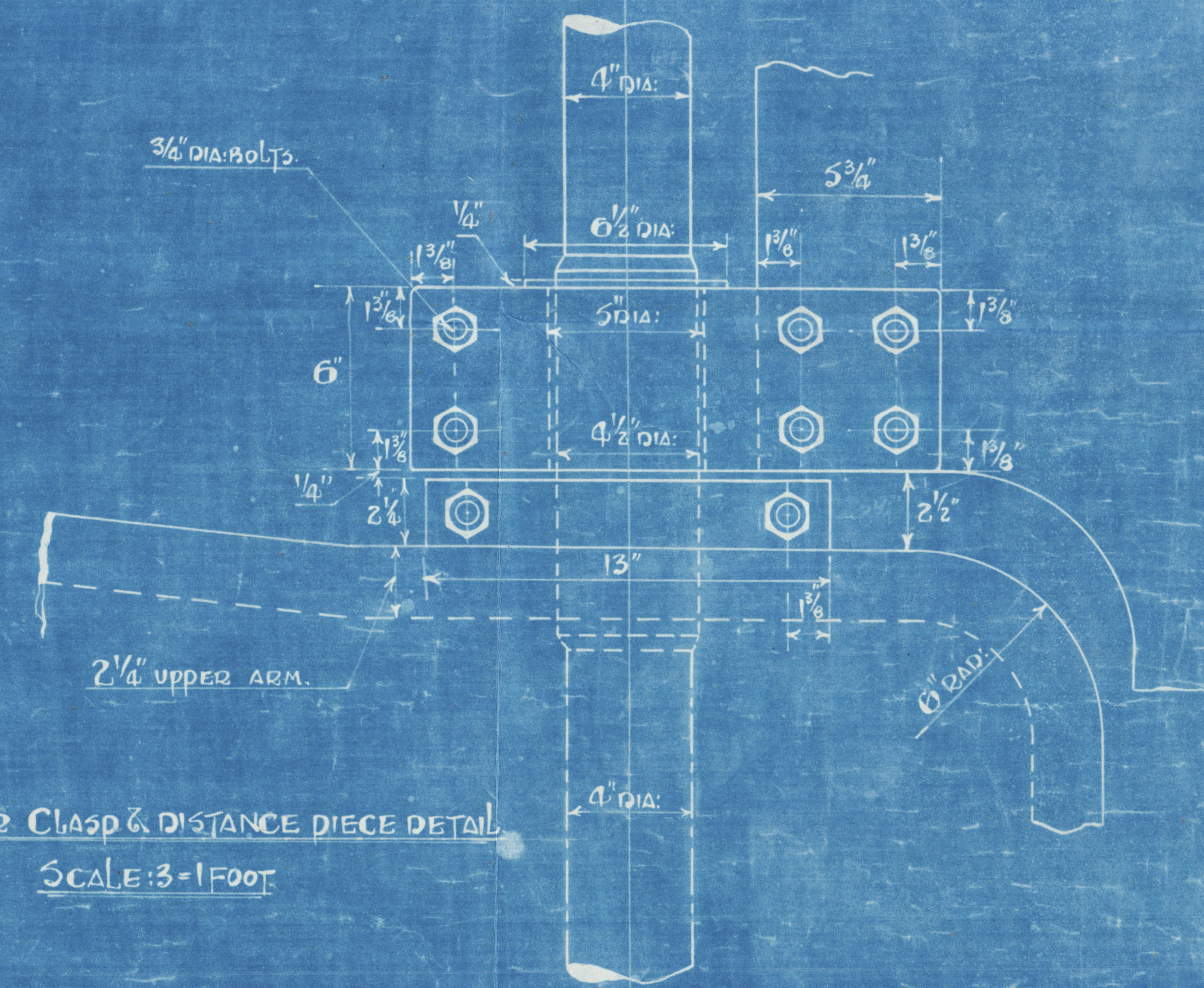
SCALE: 1\"/>



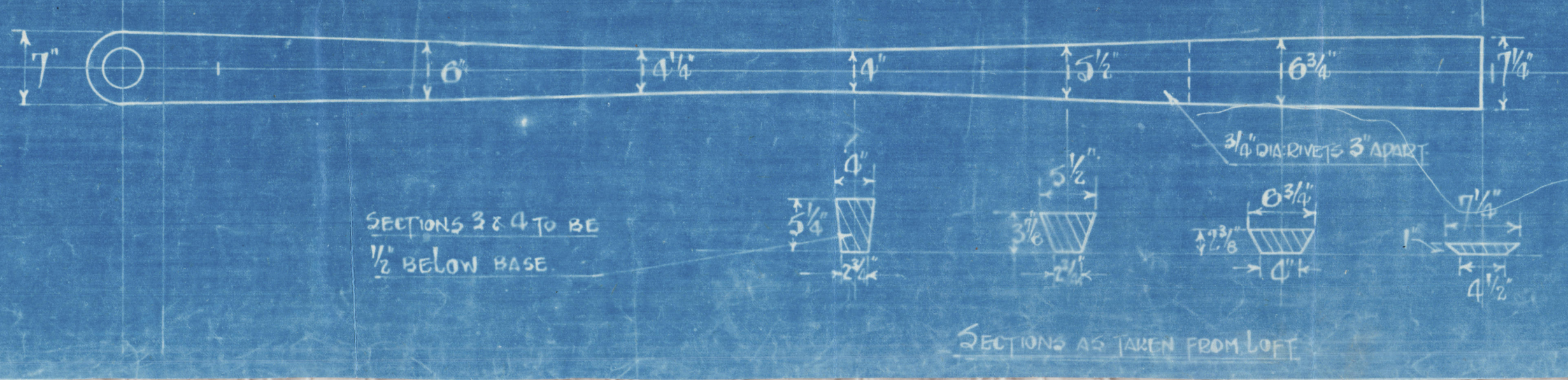
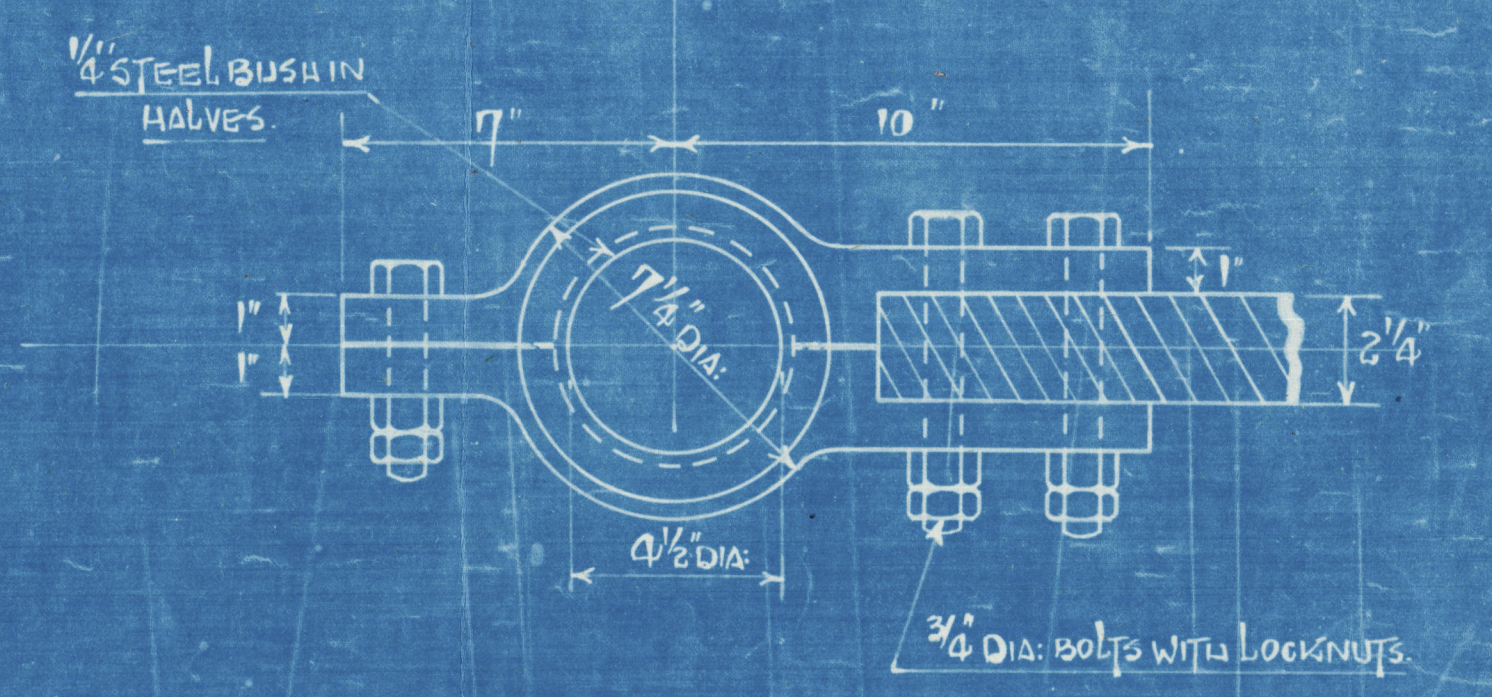
DETAIL OF LOWER ARM & GUNWALE.
SCALE: 3\"/>



DETAIL OF MUFF COUPLING
SCALE: 3\"/>



RUDDER CLASS 6 DISTANCE PIECE DETAIL
SCALE: 3\"/>



SECTIONS 3 & 4 TO BE
1/2\"/>

SECTIONS AS TAKEN FROM LOFT

ROBSON & SONS LIMITED
MARINE ENGINEERS
10, LONDON ROAD
SHEPPARD
SHEFFIELD
Dwg. No. 13628
Job No. 13244

Lloyd's Register
Foundation
009040-009049-0288

YARD N°311 A.M.S 488.

STERNFRAMES & RUDDER.

MAY. "CHATTENDEN"

As Built.

London Report No. 111723

RICHARDS IRONWORKS LIMITED

SHIPBUILDERS & ENGINEERS

LOWESTOFT

SHIP NO:

Dwg. No.

Print No.

Job No.

Date

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