

Lloyd's Register of Shipping.

(Report on Vessel No. 8703 Port Cpw)

No. 399 SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Strommens Verksted of Strommen for the Vessel No. 51, being built by MS Nabskov Skibvaerft of Nabskov have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects

Work on ~~Forgings or~~ Castings.

Lloyd's
2-10-31
No. S.V. 8139-40-41
P.E.

oslo, October Ind 1931
Per Sign. Ror. P. Reedé

	STERN FRAME. <i>in 2 parts</i>	RUDDER FRAME.	STEM. <i>in 2 parts</i>
Material* ...	Steel		steel
How made ...	cast		cast
annealed ...	yes		yes
Dimensions ...	as per plans		as per plans
Progress on Inspection ...	rough cast & finished		rough cast & finished
Date when Inspected ...	15/9, 19/9 & 2/10		23/9 & 2/10
CASTINGS.			
Tests on Standard Test Pieces.	Test No. 8139	8140	8141
	upper part	lower part	
Tensile Test—			
Tons per square inch ...	31.2	32.0	31.4
Extension per cent. ...	34.0	35.6	38.0
Cold Bending Test—			
Angle before fracture ...	180°	180°	180°
Drop Test—			
Height from ground ...	8'	8'	8'
Hammering Test—			
If made according to Rules and found satisfactory ...	yes	yes	yes.

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ : :
To be paid at oslo.

* If of Iron, state whether scrap or puddled iron. If of Steel, state whether made on the Open Hearth process.

