

Lloyd's Register of Shipping.

(Report on Vessel No. 8703 Port Cpu)

No. 399

SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~
Castings, manufactured by Strømmens Verksted
of Strømmen for the Vessel No. 51, being built
by M/S Nakslov Thikverft of Nakslov
have been inspected by me as set forth below and found to be, so far as can
be seen, sound and free from defects

Work on Forgings or Castings.

Lloyd's
2-10-31
No S.V. 8139-40-41
I.E.

oslo, october 2nd 1931
Per Signe Røh. P. Leede

	STERN FRAME.		RUDDER FRAME.	STEM.
	<i>in 2 parts.</i>			<i>in 2 parts</i>
Material*	steel			steel
How made	cast			cast
annealed	yes			yes
Dimensions	as per plans			as per plans
Progress on Inspection	rough cast & finished			rough cast & finished
Date when Inspected	15/9, 19/9 & 2/10			23/9 & 2/10
CASTINGS.				
Tests on Standard Test Pieces.	Test No 8139	8140		8141
	upper part	Lower part		
Tensile Test—				
Tons per square inch	31.2	32.0		31.4
Extension per cent. ...	34.0	35.6		38.0
Cold Bending Test—				
Angle before fracture	180°	180°		180°
Drop Test—				
Height from ground ...	8'	8'		8'
Hammering Test—				
If made according to Rules and found satisfactory ...	yes	yes		yes.

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £. : :

To be paid at oslo.

* If of Iron, state whether scrap or puddled iron. If of Steel, state whether made on the Open Hearth process.