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S.S. "MONTROSE" NO. 529

COPY

SPECIFICATION OF WORK INVOLVED IN ALTERATION TO NOS. 5 and 6 HATCHES
AS CARRIED OUT ON S.S. "MONTCLARE" NO. 465



STEELWORK

The divisional bulkhead at Frame No.48 for width of hatch between tunnel Flat and "C" Deck to be cut away and moved 4' 6 $\frac{3}{4}$ " aft. New plating and stiffeners forming sides and bottom of this recess in the bulkhead to be supplied and fitted also deck and corner angles, brackets to tunnel etc., as required. All W.T.work to be hose tested before "J.D." insulation is refitted. The channel waterways to be altered to suit and the hatch beams shifted and altered as required. See Prints Nos. M.15785 and M.15787 for parts affected, and Print No.M.15786 for work as finished.

HATCH COVERS

The hatch plugs and covers at present fitted in No.5 Hatchway to be retained the hatch beams being shifted from Frame 46 $\frac{1}{2}$ forward to about 48 Frame and placed in position to suit these plugs and covers. New plugs fitted aft of 48 Frame and hatch covers in No.6 Hatch altered as required.

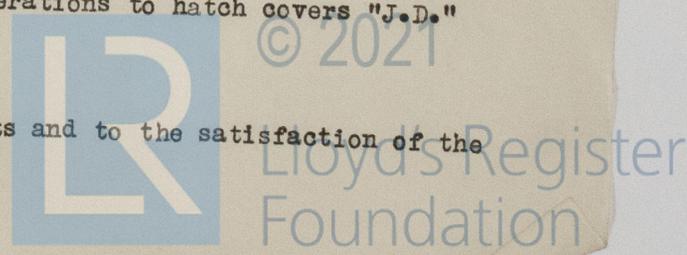
"J.D." INSULATION

The "J.D." Insulation in No.5 Compartment to be removed in way of steel-work affected by the alterations and replaced or renewed as necessary after steelwork has been hose tested.

BRINE GRIDS

In No.5 Compartment the Brine Grids to be disconnected as necessary for the recessing of bulkhead 48, altered and additional piping supplied and all refitted. See Prints Nos. M.15913 and M.15914 for alterations to hatch covers "J.D." Insulation and Brine Grids.

All to Board of Trade and Lloyds Requirements and to the satisfaction of the Company's Superintendents.



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