

# Report of Survey for Repairs, &c., of Engines and Boilers.

(Received at London Office)

-4 DEC 1941

of writing Report 30/8/41 to 41. When handed in at Local Office 30 Aug 1941 Port of Kobe.  
 in Survey held at Osaka. Date, First Survey 14/8/41 Last Survey 26/8/1941.  
 on the Machinery of the T.M.S. "HIE MARU". (No. of Visits Four.)

Gross 11621 Vessel built at Yokohama. By whom Yokohama Dock Co. Ltd. When 1930 8mo.  
 Net 6818 Engines made at Copenhagen. By whom Akt. Burmeister & Wain When 1930.  
 Main Boilers 2187 NHP Boilers, when made (Main) -- (Donkey) 1930.  
 Owners Nippon Yusen Kabushiki Kaisha. Owners' Address Port Tokyo.  
 Managers -- Voyage --.  
 If Surveyed Afloat or in Dry Dock Both.  
 (State name of Dock.) Sakurajima Dock.  
 by Boilers 120 lbs.

Report No. -- Port --  
 Particulars of Examination and Repairs (if any) PART LMC (CS), TS & DBS.  
 Surveys, when held, must be reported in detail and serially in the terms of the Rules. State clearly the nature and extent of examinations and subsequent repairs. Repairs on damage (the cause of which must be stated) should be separated from repairs due to other causes; and being detailed in the body of the report, should be briefly summarised at the end of the report. State also the initials of any letters respecting this case.  
 In cases where the Surveyor has not made a special damage report he is required to state whether he has declined his services for this purpose, and why they were declined --  
 Has a damage report been made by anyone else? If so, by whom? --

Surveyor personally go inside each Main Boiler separately and make a thorough examination at this time? --  
 " Donkey " " " " Yes.

Not done, state for what reasons? --

Parts of the Boilers could not be thus thoroughly examined? --

Special means, in the absence of internal examination, were adopted by the Surveyor to assure himself of the thorough efficiency of those parts of each Boiler? --

Date of internal examination of each boiler August, 1941. Present condition of funnel(s) Good

Surveyor examine the Safety Valves of the Main Boiler? -- To what pressure were they afterwards adjusted under steam? --

Surveyor examine the Safety Valves of Donkey Boiler? Yes. To what pressure were they afterwards adjusted under steam? 120 lbs.

Surveyor examine all the manholes, doors and their fastenings of the Main Boilers? -- and of the Donkey Boilers? Yes.

Surveyor examine the drain plugs of the Main Boilers? -- and of the Donkey Boilers? --

Surveyor examine all the mountings of the Main Boilers? -- and of the Donkey Boilers? Yes.

Shaft now been drawn and examined? Yes (Port only) Is it fitted with continuous liner? Yes. Is an approved appliance fitted at the after end of the shaft to permit of it being efficiently lubricated? No

Now been changed? No If so, state reasons --

Shaft now fitted been previously used? -- (Port only) Has it a continuous liner? -- Is an approved appliance fitted at the after end of the shaft to permit of it being efficiently lubricated? --

Date of examination of Screw Shaft Aug. 1941/ State the distance between lignum vitae of stern bush and top of after bearing of screw shaft P. Close fit. S. 5 m/m.

Electric parts, when referred to by numbers, should be counted from forward. Is electric light and power fitted? Yes.

Has the Surveyor examined the generators, motors, switchgear, cables and fuses? Yes. (As/Report).

Insulation resistance of the generators, circuits and apparatus been tested and found to be not less than 100,000 ohms? Yes.

Survey is not complete, state what arrangements have been made for its completion and what remains to be done Not complete.

**RE:-** Vessel placed in dry dock, P & S propellers, aft end of stern bushes, sea cocks and valves their shell fastenings examined and found or now placed in good condition.

Port Tail Shaft with continuous liner examined and found in good condition.

The following parts of main and auxiliary engines opened out, examined and found or now in good condition.

MAIN ENGINES:-	PORT	STARBOARD
Cylinders, pistons, valves, gears & covers.	Nos. 3 & 8.	No. 3.
Connecting rods and top ends.	Nos. 3 & 4.	Nos. 2, 3 & 6.
Bottom ends.	No. 6.	No. 8.
Crankshaft journals.	No. 1.	Nos. 6 & 8.
Thrust and intermediate shafts.	Port.	Starboard. (P.T.O.).

**General Observations, Opinion, and Recommendation:-** The machinery and donkey boilers of this vessel clearly what alteration, if any, is suggested to be made in the existing classification of the vessel's machinery in the Register Book, consequent upon this survey, and also any alteration required to be made in the records of the vessel's machinery, boilers, working pressures, &c.; thus, for example, E.S. 9, 11, E.D.M.S. 9, 11, L.M.C. 9, 11, or L.M.C. 140 lb., E.D., &c.)

so far as now seen, are in good condition and eligible, in my opinion, to be continued as

and, L.M.C. (C.S.) 7.39 be retained with fresh under date 8.41 D.B.S. 8.41

Port Tail Shaft (CL) seen 8.41.

Yen 155:00 Fees applied for 26/8/1941

Damage or Repair Fee (if any) -- Received by me, --

Engineering expenses (if chargeable) -- (See Hull Report).

Committee's Minute TUE. 30 DEC 1941

Signed C. S. S. S. 41

3.41

Engineer Surveyor to Lloyd's Register of Shipping.

Lloyd's Register of Shipping

Insert Character of Ship and Machinery precisely as in the Register Book

Is a Certificate required? If so, to be sent to



AUXILIARIES:-

No.1 (Starboard) Auxiliary Diesel Engine.

Nos.2, 3 & 6 cylinders, pistons, valves, gears and covers,  
connecting rods, gudgeons, and bottom ends.

Nos.1, 2, 3, 4, 5, 6, 7 & 8 crank shaft journals.

Air compressor - complete.

Air Reservoirs:-

No.3 (Inboard Aft) L.P. air reservoir - internally.

No.2 (Starboard Aft) H.P. spare air bottle - internally.

Elast air bottle for No.1 Auxiliary diesel engine - internally.

Pumps:-

No.2 (Starboard Inboard) lubricating oil pump.

No.4 (Port Outboard) main cooling water pump.

No.2 (Port) auxiliary cooling water pump.

No.1 (Starboard) donkey feed pump.

No.2 Fuel oil unit pump (motor driven).

The 2 Donkey Boilers were examined over all parts with doors, mountings and safety valves and found in good condition. Safety valves adjusted under steam as stated above.

The oil fuel installation for donkey boilers examined under working condition and found satisfactory.

S.R.L.:- DBS has now been completed.

REPAIRS DUE TO WEAR AND TEAR:-

No.1 (Starboard) auxiliary diesel engine:- No.1 piston - renewed on account of packing rings grooves heavily worn and new piston marks as follows:-

LLOYD'S No.7698-C. W.T.P. 70 & 5 KGS. F.I. 4-6-40, LR.

Other minor repairs and adjustments effected. K.G.



C. advanced  
OBS due 2.41 Held  
minor repairs

It is submitted that  
this vessel is eligible for  
THE RECORD. OBS 8.41

Port 8.8.41

C. *Yhu*  
22.12.41  
It is submitted that  
this vessel is eligible for fresh  
RECORD of Survey  
3.41 for the oil engines.

