

REPORT ON BOILERS.

No. 19

Received at London Office 5- AUG 1942

Date of writing Report July 14th, 1942 When handed in at Local Office July 14th 1942 Port of RICHMOND, CALIFORNIA
Boiler in Survey held at RICHMOND, CALIFORNIA Date, First Survey MARCH 17, 1942 Last Survey MAY 8th 1942
Boiler No. 19 on the S. S. "OCEAN VISTA" (Number of Visits.....) Tons { Gross 7174 Net 4272
Built at RICHMOND, CALIFORNIA By whom built TODD-CALIFORNIA SHIPBUILDING DIVISION of Yard No. 19 When built 1942
The Permanente Metals Corporation
Engines made at HAMILTON, OHIO By whom made GENERAL MACHINERY CORP. Engine No. 6564 When made 1942
Boilers made at SEATTLE, WASHINGTON By whom made PUGET SOUND MACHINERY DEPOT Boiler No. 7, 9, 11 When made 1941 & '42
Nominal Horse Power 505 Owners BRITISH GOVERNMENT Port belonging to LONDON

MULTITUBULAR BOILERS—MAIN, AUXILIARY, OR DONKEY.

Manufacturers of Steel LUKENS, CARNEGIE-ILLINOIS STEEL COMPANY (Letter for Record S ✓)
Total Heating Surface of Boilers 7140 sq. ft. Is forced draught fitted YES Coal or Oil fired COAL
No. and Description of Boilers 3 SINGLE ENDED, SCOTCH MULTITUBULAR Working Pressure 220
Tested by hydraulic pressure to 380 lbs. Date of test Dec. 18, 29 & No. of Certificate 7. 9. 11 Can each boiler be worked separately YES
Area of Firegrate in each boiler 52 sq. ft. No. and Description of Safety valves to each boiler 2 SPRING LOADED SPECIAL HIGH LIFT
Area of each set of valves per boiler { per Rule APPROVED Pressure to which they are adjusted 220 lbs. Are they fitted with easing gear YES
{ as fitted 5.52 sq. in. + 2 = 11.04
1. In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler --
Smallest distance between boilers or uptakes and bunkers or woodwork NO WOODWORK Is oil fuel carried in the double bottom under boilers NO
Smallest distance between shell of boiler and tank top plating 2 feet Is the bottom of the boiler insulated YES
Largest internal diameter of boilers 14' 6 3/16" Length 11' 6 3/16" Shell plates: Material STEEL Tensile strength 65000/75000 lbs. per sq. in.
Thickness 1 13/32" Are the shell plates welded or flanged NO Description of riveting: circ. seams { end D.R. ---
{ inter. ---
Long. seams { 1.5" Pitch of rivets { 5" 4 3/4
{ 1.5" { 10"
Percentage of strength of circ. end seams { plate 64.7
{ rivets 47.0 Percentage of strength of circ. intermediate seam { plate ---
{ rivets 85.0
Percentage of strength of longitudinal joint { plate 93.4
{ rivets 88.8
Thickness of butt straps { outer 1 3/32" No. and Description of Furnaces in each Boiler 3 MORRISON TYPE
{ inner 1 7/32" Tensile strength 58000/68000 lbs./sq.in. Smallest outside diameter 44 9/16" 41 1/8
Material STEEL Thickness of plates { crown 21/32"
{ bottom 21/32" Description of longitudinal joint FORGE WELDED
Length of plain part { top 7 13/16"
{ bottom 7 13/16" Dimensions of stiffening rings on furnace or c.c. bottom NONE
End plates in steam space: Material STEEL Tensile strength 58000/68000 lbs./sq.in. Thickness 1 1/32" R.D. Pitch of stays 21"
How are stays secured DOUBLE NUTS
End plates: Material { front STEEL Tensile strength { 58000/68000 lbs./sq.in. Thickness { 1 1/32"
{ back STEEL { 58000/68000 " " " { 13/16"
Pitch across wide water spaces 14.5" x 4 1/8" & 4 1/4"
Pitch of stay tubes in nests 9.56"
Ends to combustion chamber tops: Material STEEL Tensile strength 65000/75000 lbs. / sq.in. Depth and Thickness of girder
Centre 10.25", 2 @ 7/8" Length as per Rule 2' 10" Distance apart 11" No. and pitch of stays
Each 3 @ 7.625" Combustion chamber plates: Material STEEL
Tensile strength 58000/68000 lbs./sq.in. Thickness: Sides 25/32" Back 25/32" Top 25/32" Bottom 25/32"
Pitch of stays to ditto: Sides 9"x10 3/16" Back 9"x9" Top 11" x 7 5/8" Are stays fitted with nuts or riveted over NUTS INSIDE
RIVETED OUTSIDE
End plate at bottom: Material STEEL Tensile strength 58000/68000 lbs./sq.inch
Thickness 1 1/32" Lower back plate: Material STEEL Tensile strength 58000/68000 lbs./sq.in. Thickness 1 1/32"
Pitch of stays at wide water space 14 1/2" x 9" Are stays fitted with nuts or riveted over NUTS & RIVETED OVER
Girth stays: Material STEEL Tensile strength 65000/75000 lbs. / sq. inch
Pitch { At body of stay 3.5"
{ Over threads 3.75" No. of threads per inch 6
New stays: Material STEEL Tensile strength 58000/68000 lbs. per sq. inch
Pitch { At turned off part ---
{ Over threads 1 7/8" sides, 1 3/4" back No. of threads per inch 9

Are the stays drilled at the outer ends NO Margin stays: Diameter { At turned off part, 2 1/8", 2" or Over threads

No. of threads per inch 9

Tubes: Material STEEL External diameter { Plain 3" Stay 3" Thickness { .165" 3/8", 5/16" No. of threads per inch 9

Pitch of tubes 4 1/4" x 4 1/8" Manhole compensation: Size of opening

end plate 16" x 12" Section of compensating ring NONE No. of rivets and diameter of rivet holes

Outer row rivet pitch at ends --- Depth of flange if manhole flanged 3 3/4" Steam Dome: Material NONE

Tensile strength --- Thickness of shell --- Description of longitudinal joint

Diameter of rivet holes --- Pitch of rivets --- Percentage of strength of joint { Plate --- Rivets ---

Internal diameter --- Thickness of crown --- No. and diameter of rivets

stays --- Inner radius of crown ---

How connected to shell --- Size of doubling plate under dome --- Diameter of rivet holes and pitch

of rivets in outer row in dome connection to shell ---

Type of Superheater ELESCO MARINE Manufacturers of DETROIT SEAMLESS STEEL TUBES CO.
Superheater Co., East Chicago, Ind. Steel forgings COMBUSTION ENGINEERING COMPANY
Steel castings NONE

Number of elements 174 Material of tubes STEEL Internal diameter and thickness of tubes .685", .095"

Material of headers SEAMLESS STEEL Tensile strength 60,000 lbs./sq.in Thickness 1 1/8" Can the superheater be shut off a

the boiler be worked separately NO Is a safety valve fitted to every part of the superheater which can be shut off from the boiler NO

Area of each safety valve 1.75 sq. inch Are the safety valves fitted with easing gear NO

Pressure to which the safety valves are adjusted 220 lbs. per sq. inch Hydraulic test pressure

tubes 1000 lbs. per sq. inch forgings and castings 440 lbs. / sq.in. and after assembly in place 380 lbs. / sq. in. Are drain cocks

valves fitted to free the superheater from water where necessary YES

Have all the requirements of Sections 14 to 22 inclusive for boilers been complied with YES

The foregoing is a correct description,
Robertson Manufacturer

Dates of Survey { During progress of work in shops - - } Oct. 1, 1941 to Jan. 19, 1942 Are the approved plans of boiler and superheater forwarded herewith NO
(If not state date of approval.) July 8th, 1941

while building { During erection on board vessel - - - } March 17 to May 8, 1942 Total No. of visits 45

Is this Boiler a duplicate of a previous case NO If so, state Vessel's name and Report No. "OCEAN VIGOUR"

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.)

These boilers, were constructed under Special Survey (See Seattle Boiler Reports Nos. 3453, 3455 and 3457 attached hereto), have now been fitted on board this vessel in accordance with the approved plans and the requirements of the Rules. The safety valves were adjusted under steam to 220 lbs. per sq. inch. The boilers were tried under working conditions with good results. and in our opinion, are now in good and safe condition.

Survey Fee ... £ Inclusive fee { When applied for, 19
to be charged in { When received, 19
London

Travelling Expenses (if any) £

For self and J. F. Robertson:

John D. ...
Engineer Surveyor to Lloyd's Register of Shipping

Committee's Minute NEW YORK JUL 22 1942

Assigned 3 S B (Cht) 220 lbs.