

State if Report is sent on the Machinery of the Vessel. Yes

State Type (Full Scantling, Complete Superstructure with or without Tonnage Openings) Full Scantlings State Type of Erections Forecastle Sun

20'-4"

Draught Moulded

If surveyed while building, afloat, or in dry dock
Building, afloat and in dry dock
Vessel undocked 11.7.56

2m.10,52. T. (MADE AND PRINTED IN ENGLAND.)

PILLARS AND DECKS.

m/m	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
PILLARS, No. of Rows <u>One</u>				
in 'tween Decks, Size and Spacing	Fr. 99 170 10		Stringer Plate, breadth and thickness in way of Bridge	
" " " "	Fr. 70 190 10		Thickness of Plating abreast Deck openings in way of Wells	12
" " " "	Fr. 63 170 10		Thickness of Plating abreast Deck openings in way of Bridge	
" " " "	Fr. 10 170 10		Thickness of Plating within line of openings	7.5
in Holds " "	Fr. 99 300 12		If Sheathed, material and thickness	Not Sheated
" " " "	Fr. 70 320 12		Third Deck.	
" " " "	Fr. 63 300 12		Stringer Plate, breadth and thickness	
" " " "	Fr. 50 300 12		If Plated, state thickness	
Centre Line Bulkhead. Stiffeners and Spacing	Fr. 10 250 11		Fourth Deck.	
Plating, thickness of			Stringer Plate, breadth and thickness	
STRINGERS AND DECKS.			If Plated, state thickness	
Uppermost Continuous Deck.			POOP Deck.	
Stringer Plate, breadth and thickness in Wells	1400 13		Stringer Plate, breadth and thickness	8-11 1/2
" " " " in way of Bridge			Plating, Sheathing, material and thickness	7-9 1/2
" Angle in Wells	130 130 12		Bridge Deck.	
Thickness of Plating abreast Deck openings in way of Wells	13 2 x 5		Stringer Plate, breadth and thickness	
Thickness of Plating abreast Deck openings in way of Bridge			Plating, Sheathing, material and thickness	
Thickness of Plating within line of openings	8		Forecastle Deck.	
If Sheathed, material and thickness	Not Sheated		Stringer Plate, breadth and thickness	900 7.5
Second Deck.			Plating, Sheathing, material and thickness	8, 7.5, 6.5 Not Sheated
Stringer Plate, breadth and thickness in Wells	2000 7.5			

SHELL PLATING.

SCANTLINGS.					RIVETING.							
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES.		BUTTS.				
	AMIDSHIPS.		FORWARD.	AFT.		SINGLE OR DOUBLE.	RIVETS.		No. OF ROWS OF RIVETS.	RIVETS.		STRAPPED OR LAPPED.
	Breadth.	Thickness.	Thickness.	Thickness.			Diam.	Spacing cr. to cr.		Diam.	Spacing cr. to cr.	
m/m	Inches.	Inches.	Inches.	Inches.			Inches.	Inches.	Inches.	Inches.		
Flat Plate Keel	1100	14.5	15	14.5		Double	22	132	96	7/32		
" Dblg. (if any)												
Bottom Plating, No. of Strakes	1550	13.5	15	11		Welded						
Bilge Plating, No. of Strakes	1900	12	11	10		Double	19	114	84	8/32		
Side Plating, No. of Strakes	1810	12	10	10						Welded		
Upper Deck, Sheer-strake in Wells	1200	12.5	9.5	10								
Upper Deck, Sheer-strake in Bridge												
Strake below Sheer-strake in Wells	1300	14.5	10	10		Lower Edge Double	19	114	84	8/32		
Strake below Sheer-strake in Bridge												
POOP Side Plating												
Bridge Side Plating												
Forecastle Side Plating			9.5	8								

WATERTIGHT BULKHEADS.

Total No. of W.T. BULKHEADS in Vessel—	6
Extending to Upper Deck (Sec. 3 c)	4
" Deck next below	2
As per Rule	4

STIFFENERS.

	Plating Thickness.	STIFFENERS.			
		VERTICAL.		HORIZONTAL.	
		Scantlings.	Spacing.	Scantlings.	Spacing.
MIDSHIP BULKH'D, Upper 'tween decks	7-6.5	B.P. 120x7.5	750 700	-	-
" " Second					
" " Third					
" " Holds	9-7.5	B.P. 220x11	750 700	-	-
COLLISION " (in Hold)	11-6.5	100x10	600	See Plan	
AFTER PEAK "	8-6	120x7.5	650	See Plan	

FORGINGS AND CASTINGS.

m/m	Casting or Forging.	Scantlings.	Maker's Name.	Any Departure from Approved Plans to be Noted.
KEEL, Bar	Flat Plate			
STEM	Fashion Plate			
STERN FRAME	Propeller Post	Built up plates		
	Rudder	E.W. with cast steel sole piece	By A.S.	
Speed of Vessel		12.3 Knots	Pugliese	
RUDDER—Type		Balanced		
" A x D.				
" Diam. of head		176		
" Mainpiece at top pintle				
" heel		Built up Plates		
" how constructed		Elect. Welded		
" double or single plate		Double		
" coupling, vertical or horizontal		Horizontal		
		Open Hearth		

STEEL.	Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture)	ILVA, Stab.di Bagnoli ILVA Stab.di Marghera, Acciaieria e Ferriere di Bolzaneto
	Has the Steel been tested as required by the Rules?	Yes

EQUIPMENT No. 1550										LETTER 1										ANCHORS. 3,b 1,s									
Number of Certificate.		Anchors.		WEIGHT, EX. STOCK.			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.			WEIGHT REQUIRED BY TABLE 53.			Description of Anchor.			Makers.			Where and when tested, and Superintendent.							
				Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwt.	qrs.	lbs.	Cwts.	Description of Anchor.	Makers.	Where and when tested, and Superintendent.												
467	1st Bower	✓	1685				✓	31	66	5				✓	1600	F.A.M.Vanzetti	Fond.Acc. Sesto S.Giovanni												
462	2nd "	✓	1680				✓	31	59	5				✓	1600	do Milanese Vanzetti	Milan												
461	3rd "	✓	1665				✓	31	38	5				✓	1600	do do	19.4.56												
Collective weight			5030												4800	do do	D.Lamuraglia												
446	Stream		560			140		13	06	0						Admiralty Type do	14.3.56 and as Above												

CHAIN CABLES.										HAWSERS AND WARPS.														
Number of Certificate.		Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.			Length and Size per Table 53.		Description.		Makers of Cables.		Where and when tested, and Superintendent.		Material.		Length and Size supplied.		Breaking Test of Steel Wire.		Length and Size per Table 53.	
		Length.	Diam.	Tons.	Tons.	Cwts.	qrs.	lbs.	Per Rule.	Length.	Diam.									Length.	Chr.	Tons.	Length.	Chr.
116	✓	446.5	42.5	↓	↓	18.985			-	440	✓	5	E.W. Hansa Ketten-Steel fabrik Studlink	Dortmund 23.4.56 L.Gruisberg	TOWLINE									
				52000	73000											HAWSE & WARPS			Manilla					
																			Kgs	3	185	176	17.600	
Iron Stream Chain or Steel Wire		185	30		33					185	30		6.x12 Industrie Metallurgiche Work Tester Piemontesi	Susa 18.6.56						3				3 ΔT 185 76

Steering Gear, Type (Power or hand) Electric Hydraulic Alternative Means of Steering 2 Independent units

Steering Chains (Size and Test) Windlass Electric Boats Two

in Holds, thickness and material 55 m/m O.P. Cargo Battens, thickness, material and spacing 150x50Spaced 230 W.P.

Hatchways.—(Upper Deck) 1100 x 11 Thickness of Hatches Macgregor Steel Covers Efficiently Stiffened and as Approved

Hatchways No. 1 (Fwd.) 6030x4500 No. 2 10,050x4500 No. 3 7370x4500 No. 4 8710x4500 No. 5 - No. 6 -

of Shifting Beams } None
Fore and Afters }

Builder's Signature CANTIERE NAVALE GIULIANO S. CRISTO Soc. s.r.l. L'AMMINISTRATORE UNICO Sandrugio

AL DECLARATION. It should be stated (a) whether the vessel (if not a motorship) is fitted for the carriage and burning of oil used as fuel Motorship
(b) whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo no The positions in which oil is carried as fuel or cargo should be indicated, together with the flash point (where required to be inserted in the Notation).
The ship has been built under Special Survey in conformity with the Society's Rule and Regulation and Secretary's letter.— The scantlings and arrangements of the ship are as given in the report and as shown and amended on the approved plans now forwarded.— All modifications and additions to the original approved arrangements made during construction have been indicated on the plans and have been approved as being in accordance with or by standards equivalent to Rule Requirements.— The plans of midship section and profile and decks showing the ship as built, now forwarded herewith, have been checked with the approved arrangements and found in order.—
The material has been tested to Rule Requirements by the Society's Surveyors.—
The quality of workmanship is good.—
The bottom tanks, double bottom cofferdams, o.f. service tanks, fore and after peaks, w.t. bulkheads, exposed decks.—

The amount of Entry Fee £ 40,000 Factory Act
Special Survey Fee £ 32,000 2 1/2% Car fund Lit. 32,000
Travelling Expenses, if any £ 32,000 Rev Tax 3% 29,540

Fees applied for, 27/9 19.56 Received by me, 19.

I am of opinion the Vessel should be Classed + 100 A1

DUAL CLASS L.R. & R.A. Signature SB Ramda

Certificate to be sent to This Office Date of issue FRIDAY 23 NOV 1956

Committee's Minute Character assigned LACR 7.56

LMC 9.56 (With Tons End!) DB 43 lb. Subject CL.

NOTED FOR POSTING 117 DC

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GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

and bulkheads, sidelights, exposed doors and hatchways, were tested to Rule Requirements with satisfactory result.—

Steering gear, windlass, w.t. door, tried in working conditions and found in order.—

The freeboard marks, freeboard assigned by "REGISTRO ITALIANO NAVALE", have been cut in, on the vessel's sides and verified.— Verification form attached herewith.—

Water ballast only is carried in N^o.1 D.B. Tank Frames 88 - 106

Water ballast or oil fuel is carried in N^o.2 D.B. Frames 66 - 88

Oil fuel only is carried in N^o.3-4 D.B. Frames 36 - 66

Washing water is carried in N^o.6 Tank (Aft of eng. room) Frames 11 - 29.

There are also small tanks in the Engine Room used for lub. oil etc.

The following certificates are forwarded herewith stern frame, sole piece, and boss, tiller, rudder head and pintles, rudder head (upper part).

15 As approved plans and 8 as built plans are also forwarded.

PARTICULARS OF ELECTRIC WELDING (if employed) Electric welding employed on shell frames part of shell, Second and upper decks (except stringer angle), bulkheads, double bottom structure, and main engine seats.

Welding carried out by experienced operators using approved electrodes.

SPECIAL NOTATIONS :—Either as part of the vessel's class or for record in the Register Book

Directions Finder - Echo sounding device - Gyrocompass

Radar - Partly Elect. welded.— Cruiser Stern

Rise of floor.—

RADAR Equipment (State if fitted) Yes

State Type or Pattern No. R.C.A. 105/A

State Name of } Maker and/or Supplier

Particulars of Drop Test of Cast Steel Anchors, viz. :— Weight, Surveyor's Initials, Number of Certificate, Date of Test. Stream	1st Bower	✓ 1080	495	D.L.	451	6.3.56 and 9.11.55
		✓ 1080	490	D.L.	446	12.2.56 and 9.11.55
	2nd "					
	3rd "	✓ 1070	485	D.L.	445	13.2.56 and 9.11.55
	Anchor	560 Stock 140	D.L.	430	5.12.55	

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop — ft., R.Q.D. — 56.69 ft., Bridge — ft., Forecastle 26.2 ft.

(in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated

Official No. — Signal Letters I.B.C.C. Extreme Breadth over Belting No Belting Over-all Length 256'-7"

No. and Material of Decks Two Steel

Parts of Bottom of Vessel coated with cement or approved composition All tanks used for water coated with cement.

Particulars of composition (if fitted) and of approval

PARTICULARS OF WATER BALLAST :—(Comprising all tanks which may be used for Water Ballast. (Circ. 1284)
(Wells are not to be included in the lengths of the tanks, but Cofferdams and Dry Tanks (if tested) are to be included.)

Where Fitted.	Length.	Water Capacity.	Where Fitted.	Length.	Water Capacity.
Double bottom, aft, FW	39.5	88	Fore peak tank,	14.2	58.8
Double bottom, under Engines and Boilers,	—	—	After peak tank,	10.1	17.8
Double bottom, if under Engines only, OF	33.0	91	Deep tank, aft,	—	—
Double bottom, if under Boilers only,	—	—	Deep tank, forward,	—	—
Double bottom, forward,	136.0	352	Other tanks, if fitted,	—	—
Total length (if continuous) and Capacity	208.5	531	(If necessary furnish further information by sketch.)	—	—

Order for Special Survey No. 252
Date 9.2.1955
Dates of Surveys held while building
1955. Apr. 17. Aug. 23. Oct. 11 Nov. 21.29. Dec. 13.
1956. Jan. 10.21. Feb. 21.24. March. 2.5.5.6.7.7.9.13.14.20. Apr. 17.
May. 19.30. June. 26. July. 12.13.21.23.28.30. Aug. 18.