

pt. 4b

Date of writing report 8/8/1958.
Place of writing MANCHESTER.

12 AUG 1958

Received London
In shops 6
No. of visits
On vessel

Port MANCHESTER.
First date 21.4.58.

No. 18507
Last date 4.7.58.

351/0101

0.640

FIRST ENTRY REPORT ON INTERNAL COMBUSTION MACHINERY

Name 660 DWT Cargo Vessel. KRUTYNIA Gross tons

Managers
By Stocznia Gdansk
By Crossley Bros. Ltd.
By
By
By
By

Port of Registry
Yard No. B51/151010. When
Contract 12029
Eng. No. 148440 When 1958
Blr. Nos. When
When

Particulars of restricted service of ship, if limited for classification
Particulars of vegetable or similar cargo oil notation, if required
Is ship intended to carry petroleum in bulk?
Is refrigerating machinery fitted?
Is the refrigerating machinery compartment isolated from the propelling machinery space?

The following particulars should be given as fully and as clearly as possible. Where the answer is "No" or "None", say so! Ticks and other signs of doubtful meaning are not to be used. Where the wording is not applicable to the installation, a black line may be inserted. If the main engines have been constructed at another port and are covered by a separate report, the particulars given in that report need not be repeated below, but the port and report number should be stated.

No. of main engines 1 No. of propellers 1 Brief description of propulsion system Direct drive to propeller.

MAIN RECIPROCATING ENGINES. Licence Name and Type No. HRN8/34 Heavy Oil.
No. of cylinders per engine 8 Dia. of cylinders 10 1/2" stroke(s) 13 1/2" 2 or 4 stroke cycle 2 Single or double acting Single 22.8.58
Maximum approved BHP per engine 680 at 340 RPM of engine and 340 RPM of propeller.
Corresponding MIP 100 p.s.i. (For DA engines give MIP top & bottom) Maximum cylinder pressure 950 p.s.i. Machinery numeral 136
Are the cylinders arranged in Vee or other special formation? Vertical. If so, number of crankshafts per engine NOT TWO

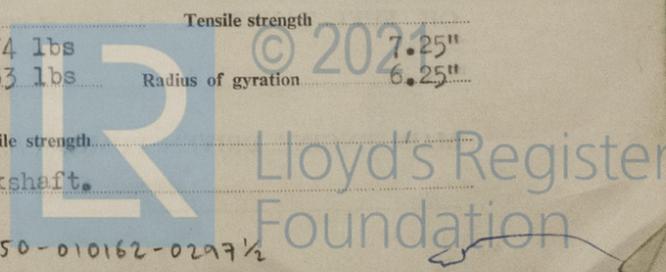
TWO STROKE ENGINES. Is the engine of opposed piston type? No If so, how are upper pistons connected to crankshaft?
Is the exhaust discharged through ports in the cylinders or through valve(s) in the cylinder covers? Ports No. and type of mechanically driven scavenge pumps or blowers per engine and how driven One - D.A. 3 Tier Scavenge Pump driven from crankshaft.
No. of exhaust gas driven scavenge blowers per engine None Where exhaust gas driven blowers only are fitted, can the engine operate with one blower out of action?
If a stand-by or emergency pump or blower is fitted, state how driven No. of scavenge air coolers None Scavenge air pressure at full power 3 P.S.I. Are scavenge manifold explosion relief valves fitted? Yes

FOUR STROKE ENGINES. Is the engine supercharged? Are the undersides of the pistons arranged as supercharge pumps? No. of exhaust gas driven blowers per engine
No. of supercharge air coolers per engine Supercharge air pressure Can engine operate without supercharger?

TWO & FOUR STROKE ENGINES—GENERAL. No. of valves per cylinder: Fuel One Inlet - Exhaust - Starting One Safety One
Material of cylinder covers C.I. Material of piston crowns C.I. Is the engine equipped to operate on heavy fuel oil? No
Cooling medium for:—Cylinders Water Pistons Lub. Oil. Fuel valves - Overall diameter of piston rod for double acting engines
Is the rod fitted with a sleeve? Is welded construction employed for: Bedplate? No Frames? No Entablature? No Is the crankcase separated from the underside of pistons? No Is the engine of crosshead or trunk piston type? Trunk Total internal volume of crankcase 78 cu. ft. No. and total area of explosion relief devices 4 - 55 in² Are flame guards or traps fitted to relief devices? Yes Is the crankcase readily accessible? Yes If not, must the engine be removed for overhaul of bearings, etc? Is the engine secured directly to the tank top or to a built-up seating? How is the engine started? Compressed Air.
Can the engine be directly reversed? Yes If not, how is reversing obtained?
Has the engine been tested working in the shop? Yes How long at full power? 6 hours.

CRANK & FLYWHEEL SHAFTING. Date of approval of torsional vibration characteristics of the propelling machinery system X State barred speed range(s), if imposed
For working propeller For spare propeller Is a governor fitted? Is a torsional vibration damper or detuner fitted to the shafting?
Where positioned? Type No. of main bearings 9 Are main bearings of ball or roller

type? Plain Distance between inner edges of bearings in way of crank(s) 14 7/8" Distance between centre lines of side cranks or eccentrics of opposed piston engines
Crankshaft type: Built, semi-built, solid. (State which) Solid
Diameter of journals 7 1/2" Diameter of crankpins Centre 7 1/4" Breadth of webs at mid-throw 9 1/4" Axial thickness of webs 3-23/32"
Side
If shrunk, radial thickness around eyeholes Are dowel pins fitted? Crankshaft material Journals OH Steel. Approved 35 t.p.s.i. min.
Webs Tensile strength
Diameter of flywheel 37 1/2" Weight 950 lbs. Are balance weights fitted? Yes Total weight 174 lbs Radius of gyration 7.25"
33 lbs 6.25"
Diameter of flywheel shaft Material Minimum approved tensile strength
Flywheel shaft: separate, integral with crankshaft, integral with thrustshaft. (State which) Flywheel bolted to crankshaft.



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GENERAL REMARKS

State if the machinery has been constructed and/or installed under special survey in accordance with the Rules, approved plans and Secretary's letters. State quality of materials and workmanship and recommendations for classification, including any special notation to be assigned. Where existing machinery is submitted for classification the circumstances should be explained as fully as possible.

This engine has been constructed under special survey of tested materials and in accordance with the Rules, approved plans and Secretary's letters. The material is sound and, as far as can be seen, free from defects. The workmanship is good. The engine, coupled to a dynamometer, was tested at the Engine Builder's works under the following conditions of loading - 6 hours 100% engine rating, 1 hour 10% overload, governing, manoeuvring, 1/2 hour astern.

Attached hereto Shaft Cert. C.14966.

Connecting Rod Certs. C.35421, C.35411.

Thrust Shaft Cert. F.4827.

Annandale

Engineer Surveyor to Lloyd's Register of Shipping.

PARTICULARS OF IDENTIFICATION MARKS (Including Port of origin) of important Forgings and Castings. (Copies of certificates should be forwarded with report.)

RODS Y.91 (2), Y.84 (2), Y.85 (2), Y.87, Y.92.

CRANKSHAFT OR ROTORSHAFT 5867 LVH 5/5/58. Bhm.

FLYWHEEL SHAFT

THRUSTSHAFT 5883 LVH. 21/3/58.

GEARING

INTERMEDIATE SHAFTS

SCREW AND TUBE SHAFTS

PROPELLERS

OTHER IMPORTANT ITEMS

Is the installation a duplicate of a previous case? If so, state name of vessel

Date of approval of plans for crankshaft Straight shafting Gearing Clutch

Separate oil fuel tanks Pumping arrangements Oil fuel arrangements

Cargo oil pumping arrangements Air receivers Donkey boilers

Dates of examination of principal parts:—

Fitting of stern tube Fitting of propeller Completion of sea connections Alignment of crankshaft in main bearings 16.5.58.

Engine checks & bolts Alignment of gearing Alignment of straight shafting Testing of pumping arrangements

Oil fuel lines Donkey boiler supports Steering machinery Windlass

Date of Committee FRIDAY 13 NOV 1959 Special Survey Fee £57.10. 0d.

Decision See Rpt. 1.

Expenses £ 1.15. 0d.

Date when A/c rendered 9/8/58

