

Rpt. 1.

DISCLOSED
SECTION
No. 781STEEL ~~SHIP~~ MOTORSHIP

6 DEC 1946

State if Report has been sent on the Freeboard of the Vessel. Yes

State if Report is sent on the Machinery of the Vessel. Yes

Date of completion of report 31st October, 1946

Port of QUEBEC, Que.

No. 7016

Survey held at Quebec, Que.

Date First Survey 5th July, 1945

Last Survey 16th October, 1946

On the (State if Machinery fitted Aft and if Single, Twin or Triple Screw) Single Screw Motor Vessel "MAYMERE" (ex "Ottawa Maymere") (Machinery fitted Aft).

State Type (Full Scantling, Complete Superstructure with or without Tonnage Openings)

Closed Shelter Deck

State Type of Erections

None

TONNAGE under Tonnage Deck 481.13

CLASS 100 A1 "With Freeboard"

State if with freeboard as condition of Class Yes

Built at Quebec, Que.

Do. of space or spaces between Tonnage Dk. and Upper Dk.

Length from fore part of stem to after part of stern post on summer L.W.L. See Sec. 3 (1a) 140.0

Launched 6th July, 1946 Yard No. 68

Breadth (greatest moulded) B 27.0

Builders St. Lawrence Metal and Marine Works Inc.

Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) 17.5

Owners Maymere Shipping Co. Ltd.

1st Longitudinal Number (L x D) 2450

Managers (Where necessary to be entered in Reg. Book.)

2nd Numeral L x (B + D) 40 x (27 + 17.5) = 6230

Residence 410 St. Nicholas St.

REGISTERED DIMENSIONS. FEET.

Framing Depth "d," at middle of length. See Sec. 3 (1d) 8.0

Port of Registry MONTREAL

Length 144.3

Proportions—Depth to Length — Uppermost continuous deck to top of keel 8.0

If surveyed while building, afloat, or in dry dock.

Breadth 27.1

Do. Long Bridge to top of keel

Building and Afloat

Depth 8.0

Draught Moulded

FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships	24	✓	Bracket Floors, Frame	4 3 .32	
" " from 1/8 length amidships to Collision bulkhead	21	✓	" " Reversed Frame	4 3 .32	
" " in peaks Aft Peak	24	✓	" " Vertical Struts		
" " Fore Peak	21	✓	Centre Girder, depth and thickness amidships	30 .32	
DE FRAMING.			" " top Angles	Welded	
Frame Amidships, Angle, 1/4 or 1/2	5 x 3 x .32	✓	" " bottom Angles	Welded	
" " Extends up to Upper Deck Alternative			Side Girders, No. each side and thickness	1 .25	
Intermediate Frames 2nd to Upper Dk. 3 x 2 1/2 x .25		✓	Frames 25-62 Tank Top Side to Side		
Reversed Frame Amidships, Angle			Margin Plate depth (excl. of flange) and thickness	.32 to .25 for'd	
" " Extends up to			" " Vertical Angle to Tank side Bracket abaft 1/4 len. from stem	Plate Level Welded to Shell	
Depth of Framing Girder	5"	✓	" " Vertical Angle to Tank side Bracket from forward 1/4 len. from stem to Panting Area		
Frames in Uppermost Continuous 'tween Decks, Angle 1/4 or 1/2	5 x 3 x .32 Alternate	✓	" " Gussets, spacing and scantling abaft 1/4 len. from stem		
" " Second 'tween Decks, Angle, 1/4 or 1/2	3 x 2 1/2 x .25	"	" " Gussets, spacing and scantling from forward 1/4 len. from stem to Panting Area		
" " Third " " " "			Tank Side Brackets, height above base line at toe of Frame and thickness	3 1/2 - 6" .25	
from 1/2 len. for'd. to 15% len. from Stem	5 3 .32	✓	INNER BOTTOM PLATING.		
in Peaks Aft Peak	5 3 .32	✓	Breadth and thickness of Middle Line Strake	48" .32	
Fore Peak	5 3 .32	✓	Thickness of remainder in Holds	.32 to .25	
meter and Spacing of Rivets through Frame and Shell Plating amidships	5/8 4 - 3/8	✓	Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?	Yes	
Is Frame Joggled	Yes	✓	BEAMS.		
Are the scantlings and arrangements in the Panting Area in accordance with the Rules and/or as approved?	As Approved	✓	Uppermost Continuous Deck, amidships	4 x 3 x .25	
Are the scantlings and arrangements in way of the Bottom Forward in accordance with the Rules and/or as approved?	As Approved	✓	" " " "		
DOUBLE BOTTOM.			" " " "		
Floors, Depth and thickness at mid-line in Machinery Spaces	.38	✓	Spacing	24"	
Height of Brackets at side above base line at toe of frame	3 1/2 - 6"	✓	Second Deck, amidships, Angle, 1/4 or 1/2	4 x 3 x .32	
Middle Line Keelson, not welded	.32	✓	Spacing	5 x 3 x .44	
" " " "	.32	✓	Third Deck, amidships, Angle, 1/4 or 1/2		
" " " "	.75	✓	Spacing		
" " " "			Fourth Deck, amidships, Angle, 1/4 or 1/2		
" " " "			Spacing		
" " " "			Poop Deck, Angle, 1/4 or 1/2		
" " " "			Spacing		
" " " "			Bridge Deck, Angle, 1/4 or 1/2		
" " " "			Spacing		
" " " "			Forecastle Deck, Angle, 1/4 or 1/2		
" " " "			Spacing		
Side Keelsons, No. each side	1				
" " thickness of Intercoastal Plate	.32				
" " Angles	4 x 3 x .38				
DOUBLE BOTTOM.					
Solid Floors, thickness and spacing	.25 24"	✓			
" " Are Frame and Reversed Deck joggled?	Yes	✓			
Bracket Floors, breadth and thickness at middle line	18 .25 Flanged 2 1/2"	✓			
" " breadth and thickness at margin plate Sides	24 x .25	✓			

PILLARS AND DECKS.
PILLARS, No. of Rows... As approved
Centre Line Bulkhead. Stiffeners and Spacing...
STRINGERS AND DECKS. Uppermost Continuous Deck.
Second Deck. Stringer Plate, breadth and thickness...

SHELL PLATING.
SCANTLINGS.
RIVETING.
FLAT PLATE KEEL...
BOTTOM PLATING, No. of Strakes...
BILGE PLATING, No. of Strakes...
SIDE PLATING, No. of Strakes...
UPPER DECK, Sheer-strake in Bridge...
STRAKE BELOW Sheer-strake in Wells...
STRAKE BELOW Sheer-strake in Bridge...
POOP SIDE PLATING...
BRIDGE SIDE PLATING...
FORECASTLE SIDE PLATING...

WATERTIGHT BULKHEADS.
FORGINGS and CASTINGS.
KEEL, Bar... Flat Plate Keel
STEM... 6 x 1 1/2" Contour plate at top
STERN FRAME... Steel 7-3/8 x 3 1/2" Can.
RUDDER—Type... Steel Spade Type
MIDSHIP BULKHEAD, Upper tween decks...
COLLISION AFTER PEAK...
STEEL. Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture) Open Hearth.
Algonia Steel Corporation, Phoenix Iron Company, Steel Company of Canada Limited, Canadian Tube & Steel Products Ltd., Peck Rolling Mills, Dominion Steel & Coal Corporation.

EQUIPMENT No.
ANCHORS.
CHAIN CABLES.
HAWSEERS AND WARPS.
Steering Gear, Type (Power or hand) Hand Hydraulic
Steering Chains (Size and Test) None
Ceiling in Holds, thickness and material None
Cargo Hatchways. (Upper Deck) Steel plates and angles
Size of Hatchways No. 1 (Fwd.) No. 12'-0"x18'-0"
Number of Shifting Beams 3
Builder's Signature Audie Schuman Secretary-Treasurer. Nov. 7-1946

GENERAL DECLARATION. It should be stated (a) whether the vessel (if not a motorship) is fitted for the carriage and burning of oil used as fuel. Yes
(b) whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo. No
This Ship has been built in conformity with the Society's Rules and Regulations and the Secretary's letter. The scantlings and arrangement are in accordance with, or equivalent to, those shown on the Approved Plans. The workmanship and materials are good.
Oil Fuel is carried in 2 double bottom tanks frames 25 to 40, 40 to 50 P.S. and S.S. tanks and in settling tanks in E.R. frames 19 to 22, Flash Point of oil above 150° F.
All double bottom tanks peak E.W. tanks, oil fuel tanks and cofferdam have been tested under pressure and found satisfactory, watertight bulkheads and weather decks hose tested and proven satisfactory, bilge suction tried with satisfactory results.
Anchor & steering trials have been satisfactorily carried out.

The amount of Entry Fee... 15.00
Special Survey Fee... 42.00
Travelling Expense, if any... 50.00
State whether the Vessel has been built under Special Survey Yes
Certificate to be sent to Montreal Date of issue 24/6/46
Committee's Minute...
Character assigned... + 100A1 with freeboard
For Service in the Baltic & Mediterranean, European Coasting, including Great Britain & Ireland, but north of 60° N in LMC 10.46 Oil Eng. E made '44 fitted '46 DBS 10.46 S (06) 10.46
Lloyd's Register Foundation

GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and List of the Plans should be embodied.)

Forging Certificates of stern frame, upper and bottom rudder stock, anchor and cables forwarded with this Report.

PARTICULARS OF ELECTRIC WELDING (if employed) All butts of shell welded. All butts of upper and 2nd deck welded, 2nd deck welded to shell. Bulkhead plating seams and butts welded. Tank top seams and butts welded and welded to shell, centre girder and side girders in double bottom welded to shell and tank top.

Approved electrodes used throughout.

SPECIAL NOTATIONS:—Either as part of the vessel's class or for record in the Register Book

"part welded"

Particulars of Drop Test of Cast Steel Anchors, viz:—
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower	1330 lbs. (head 930 lbs.)	H.A.S.	4473	10-10-45
2nd "	1330 lbs. (head 925 lbs.)	J.A.S.	4474	10-10-45
XXXX	625 lbs. (head 445 lbs.)	J.A.S.	4292	2-10-45

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop — ft., R.Q.D. — ft., Bridge — ft., Forecastle — ft. (in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated

Official No. Signal Letters Extreme Breadth over Belting 28'-6" Over-all Length 151'-0"

No. and Material of Decks 2 Steel

Parts of Bottom of Vessel coated with cement or approved composition Peaks, F.W. tanks and double bottom water ballast tanks cement washed.

Particulars of composition (if fitted) and of approval

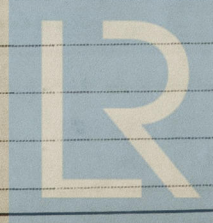
PARTICULARS OF WATER BALLAST:—(Comprising all tanks which may be used for Water Ballast. (Circ. 1284) Wells are not to be included in the lengths of the tanks, but Cofferdams and Dry Tanks (if tested) are to be included.)

Where Fitted.	Length.	Water Capacity.	Where Fitted.	Length.	Water Capacity.
	Feet.	Tons.		Feet.	Tons.
Double bottom, aft, _____	--	--	Fore peak tank, 65 to stem	14.0	22.5
Double bottom, under Engines and Boilers, _____	--	--	After peak tank, 0 - 6	7.0	21.0
Double bottom, if under Engines only, _____	--	--	Feed Tank Stbd. 21-25	8.0	7.5
Double bottom, if under Boilers only, 25 - 51	52'-0"	22	Feed Tank Port 21-25	8.0	10.0
Double bottom, if under Boilers only, 51 - 63	20'-4"	22	Deep tank, forward, 62 - 65	5.25	22.0
Double bottom, forward, _____	19'-6"		Other tanks, if fitted, Cofferdam 50 - 51	2.0	3
Total length (if continuous) and Capacity	71'-6"	100	Fuel Oil Tanks 40-50	20.0	30
			Fuel Oil Tanks 25-40	30.0	45

Order for Special Survey No. 186

Date 13th Nov. 1944

Dates of Surveys held while building



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Lloyd's Register
Constant attendance
Total No. of Visits